MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Amikon cover with selected official Bently Nevada pages

PROXPAC XL PROXIMITY TRANSDUCER ASSEMBLY

330879-03-00

FIFTY MILLIMETER PROBE CLAMP ASSEMBLY

OFFICIAL SOURCES

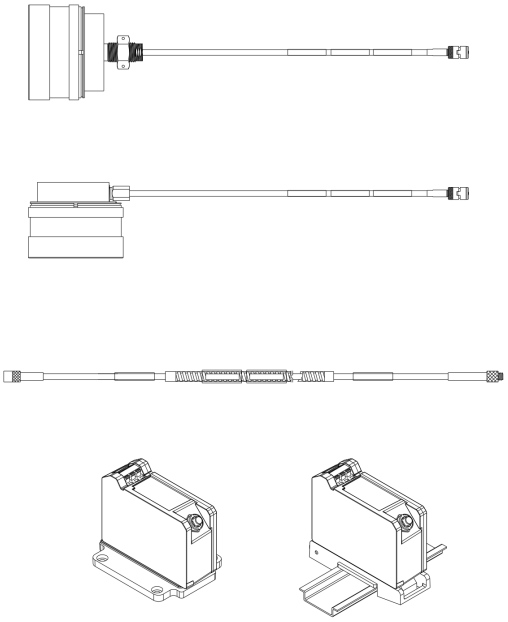
Bently Nevada official manufacturer document for PROXPAC XL proximity transducer assembly. Selected pages retain their original content, color and aspect ratio.

3300 XL 50 mm Proximity Transducer System

Datasheet

Cordant™

174014 Rev. L



Description

The 3300 XL 50 mm Transducer System consists of a separate 50 mm probe, an extension cable, and a 3300 XL 50 mm Proximitor Sensor. The large diameter coil gives this system a maximum linear range of 27.9 mm (1100 mils), the longest linear range of our eddy current transducer line. This linear range makes the 3300 XL 50 mm Transducer System ideal for measuring the differential expansion (DE) or rotor expansion (RX) of large steam turbine generators that results from the difference in growth rates between the turbine rotor and the machine stator (casing).

Measuring Differential Expansion

The Differential Expansion measurement is made by using two proximity transducers that observe a collar or ramp some distance from the thrust bearing. Typical transducer mounting arrangements that require the 3300 XL 50 mm Transducer's long linear range include:

- Two transducers observing the same side of a collar.
- Two complementary input transducers observing opposite sides of a collar, effectively doubling the measurable DE range.

The criteria for selecting a mounting method are the size of the available target, the expected amount of rotor axial movement, and the type of DE target that exists in the machine. If the collar height is sufficient and the required total measurement range is less than 27.9 mm 1.1 inches, the preferred configuration for redundant measurements is to use two transducers observing the same side of a collar. When 28 mm to 56 mm (1.1 to 2.2 inches) of total range are required, install the transducers in a complementary fashion

Baker Hughes

on opposite sides of the differential expansion collar or other target material.

System Compatibility

The 3300 XL 50 mm probe comes in three case & thread configurations to physically replace all standard 7200 50 mm systems (including side and rear exit probes). The standard 7200 style mounting brackets are still available as accessories. In addition, a new bracket to adapt the probe to the 50 mm DE Integral transducer sliding mount base is also available. The Proximitor Sensor has a 0.394 V/mm (10 mV/mil) output that is identical to that of the 7200 and 50 mm DE Integral systems, which allows customers to upgrade without requiring any changes in the monitor configuration. When upgrading from previous systems, every transducer system component (probe, extension cable, and Proximitor Sensor) must be replaced with 3300 XL 50 mm components.

Proximity Probe and Extension Cable

The 3300 XL 50 mm probe is designed to survive the harshest steam turbine DE environments. It can continually operate and maintain its accuracy in high temperatures up to 200°C (392°F), and can withstand intermittent high temperatures up to 250°C (482°F). The 50 mm probe has both a front and rear seal which, combined with the High Temperature FluidLoc cable (standard on all 50 mm probes), prevent moisture from entering the probe tip. Special high-temperature ClickLoc connectors are also standard on the probe and extension cable. Each probe and cable comes with connector protectors and a disposable connector protector installation tool to ensure that the connectors remain free of contamination. The ClickLoc connector on the probe lead features a removable collar that facilitates routing the cable through tight clearances.

The 3300 XL 50 mm probe is available in straight exit case styles with ½-20 English threads or M14x1.5 metric threads, including a locknut with predrilled safety wire holes. The side exit probe has two ¼-20 mounting holes in the rear of the probe case. For both straight exit and side exit probes the overall case diameter is 1.99 inches.

Proximitor Sensor

The 3300 XL 50 mm Proximitor Sensor has the same advanced features as all 3300 XL Proximitor Sensors. Its thin design allows it to be mounted in either a high-density DIN-rail installation or a more traditional panel mount configuration. Improved RFI/EMI immunity allows the 3300 XL Proximitor Sensor to achieve European CE mark approvals without any special mounting considerations. This RFI immunity prevents the transducer system from being adversely affected by nearby high frequency radio signals. SpringLoc terminal strips on the Proximitor Sensor require no special installation tools and facilitate faster, highly robust field wiring connections.

> Proximitor Sensors are supplied by default from the factory calibrated to AISI 4140 steel. Calibration to other target materials is available upon request.

Mounting Accessories

The correct operation of the transducer system must be initially verified during installation and periodically thereafter. This is done by physically moving the transducer to simulate the motion of the shaft collar. This requires a mounting bracket that allows the transducer system to slide relative to the shaft rotor and collar.

An optional Sliding Bracket can be ordered for the 50 mm Transducer for both single transducer and complementary input applications. This mounting bracket allows you to verify the transducer system and gap the probes by sliding the transducer system through its linear range. The base plate of the sliding bracket is installed on the inner surface of the turbine case near the differential expansion collar. Probes are installed in the probe clamp that attaches to the sliding

3300 XL 50 mm Proximitor Sensor

330878-AA-BB

A: Total Length and Mounting Option	
5 0	5.0 meters (16.4 feet) system length, panel mount
5 1	5.0 meters (16.4 feet) system length, DIN mount
9 0	9.0 meters (29.5 feet) system length, panel mount
9 1	9.0 meters (29.5 feet) system length, DIN mount
B: Agency Approval Option	
0 0	No Approvals
0 5	Multiple Approvals

3300 XL 50 mm Extension Cable

330877-AAA-BB-CC

Make sure that the extension cable length and the probe length, when added together, equal the Proximitor Sensor total length.

A: Cable Length Option	
0 4 0	4.0 meters (13.1 feet)
0 8 0	8.0 meters (26.2 feet)
B: Armor and Cable Option	
3 6	FluidLoc cable
3 7	FluidLoc ext. cable w/ armor
C: Agency Approval Option	
0 0	No Approvals
0 5	Multiple Approvals

Mounting Brackets

Each Sliding Mounting Bracket comes with:

- One sliding plate
- One base plate
- Sliding plate securing bolts with safety wire holes
- Lock washers

The material used for the mounting brackets is T6061-T6 aluminum. Base plate securing bolts are not provided; recommended bolt size is 3/8in or M8 socket head bolts.

3300 XL 50 mm Sliding Probe Bracket and Clamp

330879-AA-BB

A: Probe Clamp Style	
0 1	Left Exit
0 2	Right Exit
0 3	Two clamps (used for CIDE applications)[1]
B: DE Mounting Bracket	
0 0	No Mounting Bracket; Clamp Only (4)
0 1	Single DE Mounting Bracket (2)
0 2	Short CIDE Mounting Bracket (3)
0 3	Long CIDE Mounting Bracket (3)

This bracket is recommended for most installations. While any probe may be used, the smooth side exit probe is most often used with this bracket.

(1) When ordering two clamps, one right exit and one left exit clamp will be provided so that the cables exit from the same side of the CIDE bracket.

(2) The B01 probe mounting bracket option is only available with the A01 or A02 probe clamp style options.

(3) The B02 and B03 probe mounting bracket options are only available with the A03 probe clamp style options.

(4) When replacing 50 mm DE 130713, part number 330879-AA-00 should be ordered. Ordering with BB=00 will prevent unnecessary parts from being ordered with the clamp.

Sliding Mounting Brackets without clamps

131071-01	Single Transducer Mounting Bracket
131030-01	Short Complementary Input Differential Expansion (CIDE) Mounting Bracket
131031-01	Long Complementary Input Differential Expansion (CIDE) Mounting Bracket

Non-sliding Mounting Brackets

167285	Kit, 50 mm Clamp Mount (used with smooth-case side exit or threaded straight exit probes).
167286	Kit, 50 mm Bolt Mount (used only with smooth-case side exit probes).

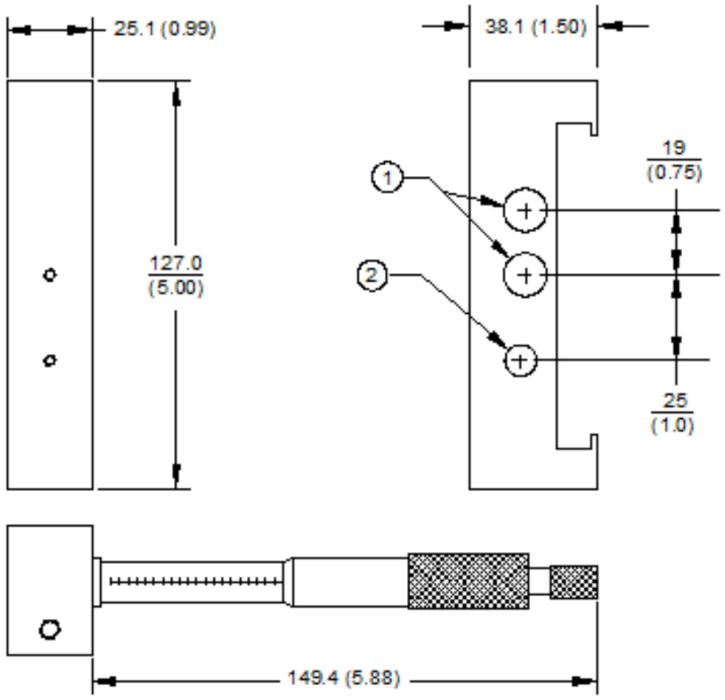
Verification Kits

Each verification kit comes with:

- a verification kit bracket
- a spindle micrometer with either a 0 to 2 in. or 0 to 50 mm range
- two set screws
- a bracket securing bolt

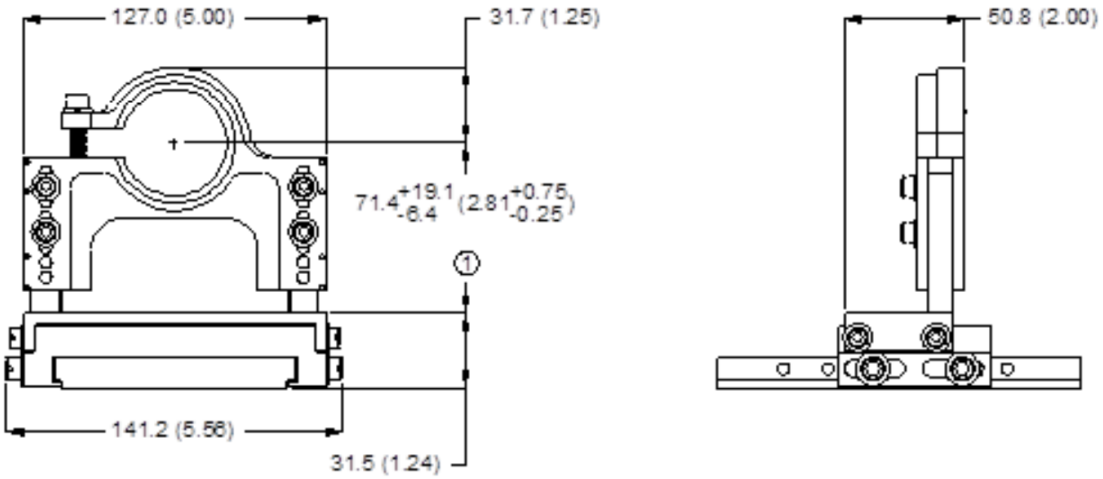
The material used for the verification kit bracket is T6061-T6 aluminum.

131036-01	Verification Kit, Spindle Micrometer with English Units
131036-02	Verification Kit, Spindle Micrometer with Metric Units



1. 12.7 (0.5) diameter, 2 places
2. 9.5 (0.37) diameter

Figure 18: 131036-01 and 131036-02 Verification Kit Spindle Micrometer



1. Vertical adjustments in ¼" increments

Figure 19: 330879 Probe Clamp (330879-01 Shown)