ABB ADVANT OCS AND ADVANT-800XA

Product Data Sheet

HIEE400923R1 PMA324 BE

Modbus coupler module

PRODUCT ID	TYPE DESIGNATION	MODULE CLASS	COMMUNICATION PROTOCOL
HIEE400923R1	**PMA324 BE**	**Modbus coupler module**	**Modbus**

ABB HIEE400923R1 PMA324 BE is a Modbus coupler module identified by product ID HIEE400923R1 and type designation PMA324 BE. It provides serial communication coupling within compatible ABB control assemblies using the documented Modbus interface role.

01 DOCUMENTED / LISTED DATA

Product ID	HIEE400923R1
Type designation	PMA324 BE
Module class	Modbus coupler module
Communication protocol	Modbus
Hardware execution	BE
Revision index	R1
Board format	Plug-in PCB assembly
Interface role	Serial communication coupling
Installation environment	Industrial control cabinet

Values follow the applicable manufacturer documents identified on page 2.

02 ADDITIONAL PRODUCT DATA

Naked product size	Confirm final packed dimensions
Naked product weight	Confirm final packed weight

03 DOCUMENTED USE SETTINGS

Chemical and Petrochemical Production: Continuous chemical production and formulation operations.

Petroleum Production and Gas Processing: Upstream petroleum production and processing operations.

Metals and Mineral Production: Primary metals production and processing operations.

04 SYSTEM COMPATIBILITY

Install HIEE400923R1 PMA324 BE only in the documented ABB control assembly and the board position assigned to its complete identity.

05 PRODUCT EVIDENCE

Exact-model technical reference prepared from available product data

AMIKON PRODUCT SUPPORT

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