MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Reference package for procurement and maintenance review

SIEMENS

6SL3210-1KE18-8AF1

4 KW COMPACT FREQUENCY CONVERTER

Used with the applicable SINAMICS G120C configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

Selected official manufacturer pages follow this cover.

Source: Siemens SINAMICS G120C 6SL3210-1KE18-8AF1 exact-model Data Sheet; rated electrical data pages 1-2.

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Data sheet for SINAMICS G120C



Figure similar

MLFB-Ordering data 6SL3210-1KE18-8AF1

Client order no. :
Order no. :
Offer no. :
Remarks :

Item no. :
Consignment no. :
Project :

Rated data

Input

Number of phases	3 AC
Line voltage	380 ... 480 V +10 % -20 %
Line frequency	47 ... 63 Hz
Rated current (LO)	11.40 A
Rated current (HO)	10.60 A

Output

Number of phases	3 AC
Rated voltage	400 V
Rated power (LO)	4.00 kW
Rated power (HO)	3.00 kW
Rated current (IN)	9.00 A
Rated current (LO)	8.80 A
Rated current (HO)	7.30 A
Max. output current	14.60 A
Pulse frequency	4.000 kHz
Output frequency for vector control	0 ... 240 Hz
Output frequency for V/f control	0 ... 550 Hz

Overload capability

Low Overload (LO)

150 % base load current IL for 3 s, followed by 110 % base load current IL for 57 s in a 300 s cycle time

High Overload (HO)

200 % base load current IH for 3 s, followed by 150 % base load current IH for 57 s in a 300 s cycle time

General tech. specifications

Power factor λ	0.70 ... 0.85
Offset factor cos φ	0.95
Efficiency η	0.97
Sound pressure level (1m)	52 dB
Power loss	0.15 kW

Ambient conditions

Cooling	Air cooling using an integrated fan
Cooling air requirement	0.005 m³/s
Installation altitude	1000 m

Ambient temperature

Operation	-10 ... 40 °C (14 ... 104 °F)
Transport	-40 ... 70 °C (-40 ... 158 °F)
Storage	-40 ... 70 °C (-40 ... 158 °F)

Relative humidity

Max. operation	95 % At 40 °C (104 °F), condensation and icing not permissible

Closed-loop control techniques

V/f linear / square-law / parameterizable	Yes
V/f with flux current control (FCC)	Yes
V/f ECO linear / square-law	Yes
Sensorless vector control	Yes
Vector control, with sensor	No
Encoderless torque control	No
Torque control, with encoder	No

Communication

Communication	PROFINET

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Data sheet for SINAMICS G120C

MLFB-Ordering data **6SL3210-1KE18-8AF1**



Figure similar

Mechanical data

Degree of protection	IP20 / UL open type
Size	FSA
Net weight	1.70 kg
Width	73.0 mm
Height	196.0 mm
Depth	225.0 mm

Inputs / outputs

Standard digital inputs

Number	6
Switching level: 0→1	11 V
Switching level: 1→0	5 V
Max. inrush current	15 mA

Fail-safe digital inputs

Number	1

Digital outputs

Number as relay changeover contact	1
Output (resistive load)	DC 30 V, 0.5 A
Number as transistor	1
Output (resistive load)	DC 30 V, 0.5 A

Analog / digital inputs

Number	1 (Differential input)

Analog outputs

Number	1 (Non-isolated output)

PTC/ KTY interface

1 motor temperature sensor input, sensors that can be connected: PTC, KTY and Thermo-Click, accuracy ±5 °C

Standards

Compliance with standards	UL, cUL, CE, C-Tick (RCM)
CE marking	EMC Directive 2004/108/EC, Low-Voltage Directive 2006/95/EC

Connections

Signal cable

Conductor cross-section	0.15 ... 1.50 mm² (24 ... 16 AWG)

Line side

Version	Plug-in screw terminals
Conductor cross-section	1.00 ... 2.50 mm² (18 ... 14 AWG)

Motor end

Version	Plug-in screw terminals
Conductor cross-section	1.00 ... 2.50 mm² (18 ... 14 AWG)

DC link (for braking resistor)

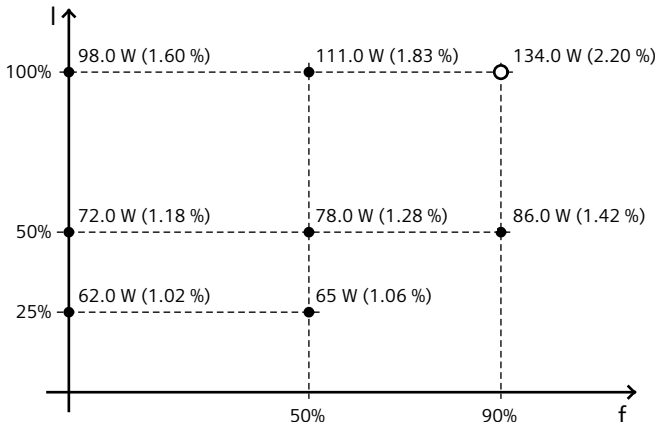
Version	Plug-in screw terminals
Conductor cross-section	1.00 ... 2.50 mm² (18 ... 14 AWG)
PE connection	On housing with M4 screw

Max. motor cable length

Shielded	50 m
Unshielded	100 m

Converter losses to EN 50598-2*

Efficiency class	IE2
Comparison with the reference converter (90% / 100%)	-65.57 %



The percentage values show the losses in relation to the rated apparent power of the converter.

The diagram shows the losses for the points (as per standard EN 50598) of the relative torque generating current (I) over the relative motor stator frequency(f). The values are valid for the basic version of the converter without options/components.

*converted values