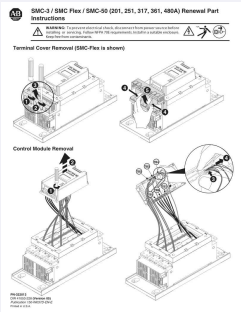


FIELD INSTALLATION QUICK GUIDE

Installation Instructions

Allen-Bradley 41391-261-52
SMC-Flex Power Pole



PRODUCT	41391-261-52
FAMILY	SMC Flex Smart Motor Controller
FUNCTION	Replacement power pole
STATUS	Verify controller current, voltage and series

Prepared by Amikon Limited from Rockwell Automation publication 150-IN037. This guide does not replace the complete manufacturer instruction or the controller-specific safety procedure.

01

CONFIRM THE INSTALLED CONFIGURATION

- Verify the complete SMC-Flex controller catalog number, rated current, line voltage and product series.
- Confirm that 41391-261-52 is the correct pole position and renewal component for the installed controller.
- Isolate line and control power, apply lockout/tagout and prove absence of voltage before removal.
- Record conductor positions, gate leads, fan leads, terminal hardware and barriers before disassembly.
- Follow the frame-specific torque values and complete resistance, gate and functional checks before return to service.

OFFICIAL REMOVAL REFERENCE



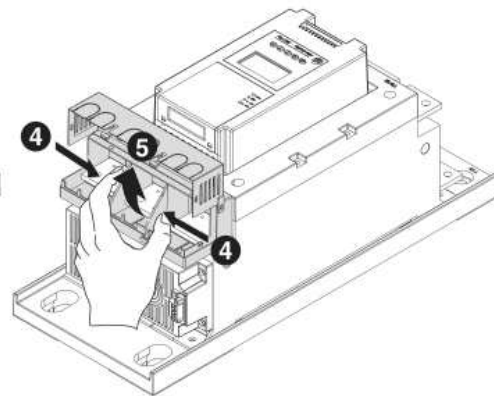
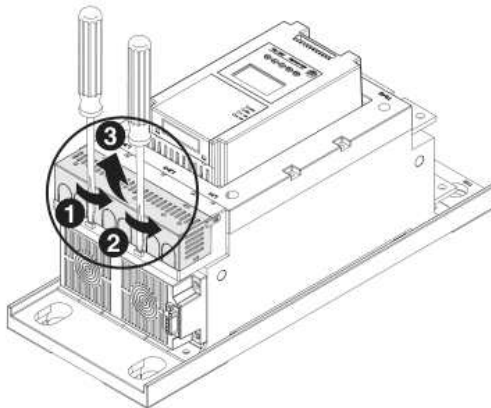
SMC-3 / SMC Flex / SMC-50 (201, 251, 317, 361, 480A) Renewal Part Instructions



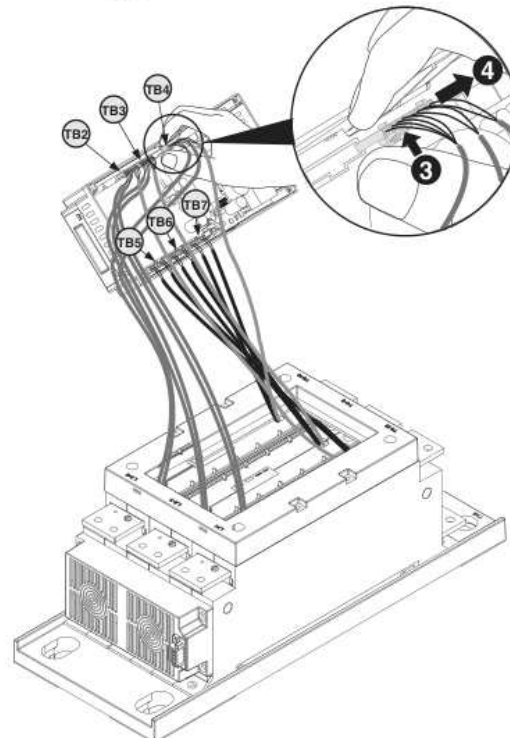
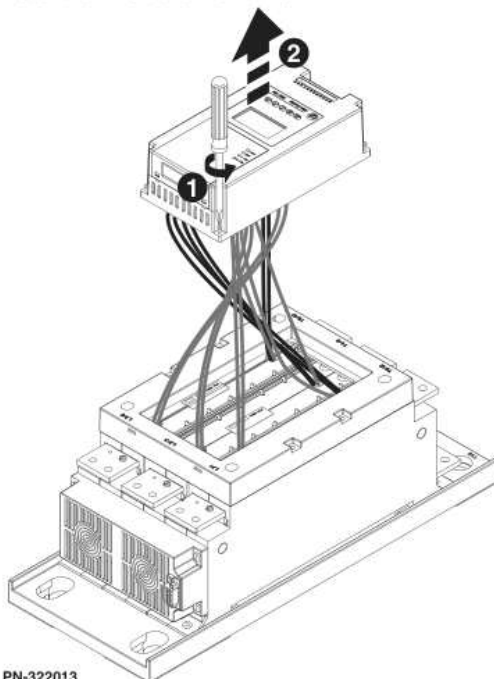
WARNING: To prevent electrical shock, disconnect from power source before installing or servicing. Follow NFPA 70E requirements. Install in a suitable enclosure. Keep free from contaminants.



Terminal Cover Removal (SMC-Flex is shown)



Control Module Removal

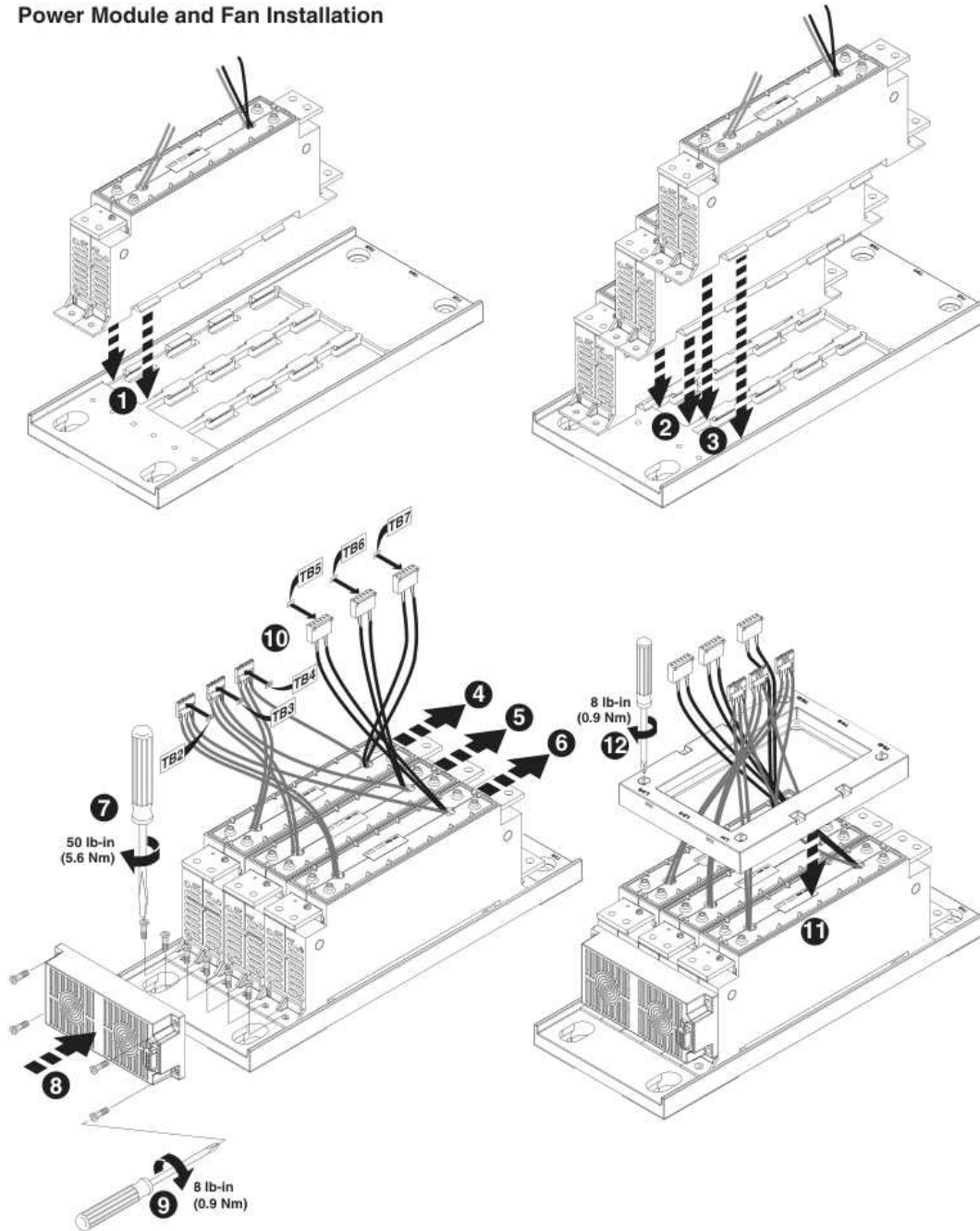


PN-322013
DIR 41053-228 (Version 05)
Publication 150-IN037D-EN-E
Printed in U.S.A.

Official manufacturer reference reproduced from Rockwell Automation publication 150-IN037. Follow the complete current instruction and all safety notices.

OFFICIAL INSTALLATION REFERENCE

Power Module and Fan Installation



PN-322013
DIR 41053-228 (Version 05)

(3)

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