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Manufacturer's Manual

Amikon cover with selected official Siemens technical pages

SIEMENS SIMATIC S7-1500 / ET 200MP

6ES7553-1AA00-0AB0

TM PTO 4 STEPPER-DRIVE INTERFACE MODULE

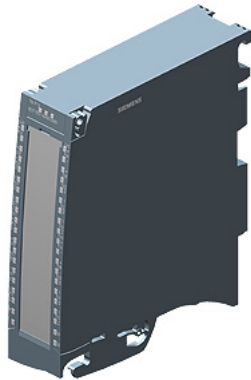
Selected official pages retain the original technical tables, ratings, notes and pagination.

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Siemens exact-model data sheet, 18 August 2022

Exact-model English technical data, original pages 1-3

This technical extract does not replace the complete equipment and system manuals. Check the installed hardware and project before use.



SIMATIC S7-1500, TM PTO 4 interface module for stepper drives 4 channels pulse train output PTO: 24 V, RS-422, 5 V, 2 DI, 1 DQ 24VDC per channel

General information	
Product type designation	TM PTO 4
HW functional status	FS02
Number of channels	4; Axes
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	STEP 7 V14 or higher
• STEP 7 configurable/integrated from version	V5.5 SP3 with GSD file / -
• PROFINET from GSD version/GSD revision	GSDML V2.32
Installation type/mounting	
Rail mounting	Yes; S7-1500 mounting rail
Supply voltage	
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	19.2 V
• permissible range, upper limit (DC)	28.8 V
• Reverse polarity protection	Yes
Input current	
Current consumption, max.	70 mA; without load
Power	
Power available from the backplane bus	1.3 W
Power loss	
Power loss, typ.	4 W
Address area	
Address space per module	
• Inputs	18 byte; Per channel
• Outputs	10 byte; Per channel
Digital inputs	
Number of digital inputs	12; 3 per channel, of which 1 DIQ
Digital inputs, parameterizable	Yes
Input characteristic curve in accordance with IEC 61131, type 3	Yes
Digital input functions, parameterizable	
• Synchronization	Yes
• Probe	Yes
• Drive ready	Yes

Input voltage	
• Type of input voltage	DC
• Rated value (DC)	24 V
• for signal "0"	-5 ... +5 V
• for signal "1"	+11 to +30V
• permissible voltage at input, min.	-5 V
• permissible voltage at input, max.	30 V
Input current	
• for signal "1", typ.	2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; none / 0.05 / 0.1 / 0.4 / 0.8 / 1.6 / 3.2 / 12.8 / 20 ms
— at "0" to "1", min.	4 µs; for parameterization "none"
— at "1" to "0", min.	4 µs; for parameterization "none"
for technological functions	
— parameterizable	Yes
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Digital outputs	
Number of digital outputs	12; 3 per channel, of which 1 DIQ
Current-sinking	Yes; For DQn.0 and DQn.1 push-pull outputs
Current-sourcing	Yes
Digital outputs, parameterizable	Yes
Short-circuit protection	Yes; electronic/thermal
• Response threshold, typ.	0.2 A for DQn.0 and DQn.1, 0.9 A for DIQn.2
Controlling a digital input	Yes
Digital output functions, parameterizable	
• PTO (pulse train output) signal interface	
— 24 V asymmetrical	Yes
— RS 422 symmetrical	Yes
— TTL (5 V) asymmetrical	Yes
• PTO (pulse train output) signal type	
— Pulse and direction	Yes
— Count up, count down	Yes
— Incremental encoder (A, B phase shift)	Yes
— Incremental encoder (A, B phase shift, quadruple)	Yes
Switching capacity of the outputs	
• with resistive load, max.	0.1 A; 0.5 A for DIQn.2
• on lamp load, max.	1 W; 5 W for DIQn.2
Load resistance range	
• lower limit	240 Ω; 48 ohms for DIQn.2
• upper limit	12 kΩ
Output voltage	
• Type of output voltage	DC
• for signal "1", min.	23.2 V; L+ (-0.8 V), L+ (-1.3 V) for DIQn.2
Output current	
• for signal "1" rated value	0.1 A; 0.5 A for DIQn.2
• for signal "1" permissible range, max.	0.12 A; 0.6 A for DIQn.2
• for signal "1" minimum load current	2 mA
• for signal "0" residual current, max.	0.5 mA
Output delay with resistive load	
• "0" to "1", typ.	1 µs; 28 µs for DIQn.2
• "1" to "0", typ.	1 µs; 25 µs for DIQn.2
Switching frequency	
• with resistive load, max.	1 kHz; For DIQn.2
• with inductive load, max.	0.5 Hz; According to IEC 60947-5-1, DC-13, for DIQn.2
• on lamp load, max.	10 Hz; For DIQn.2
• For signal interface 24 V asymmetrical	200 kHz; With DQn.0 and DQn.1

- For signal interface RS 422 symmetrical - For signal interface TTL (5 V) asymmetrical	1 MHz 200 kHz
Cable length	
shielded, max.	600 m; Cable length, RS 422 / TTL Siemens Type 6FX2001-5: 125 kHz, 320 meters shielded, max.; 250 kHz, 160 meters shielded, max.; 500 kHz, 60 meters shielded, max.; 1 MHz, 32 meters shielded, max. 24 V (DQn.x / DIQn.2): 10 kHz, 600 meters, shielded, max. 200 kHz, 50 meters shielded, max.
Isochronous mode	
Bus cycle time (TDP), min.	250 µs; 375 µs if all 4 channels are used
Jitter, max.	1 µs
Interrupts/diagnostics/status information	
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnoses	
- Monitoring the supply voltage - Short-circuit - Group error	Yes Yes; Thermal overload protection Yes
Diagnostics indication LED	
- RUN LED - ERROR LED - MAINT LED - Monitoring of the supply voltage (PWR-LED) - Channel status display - for channel diagnostics	Yes; green LED Yes; red LED Yes; Yellow LED Yes; green LED Yes; green LED Yes; red LED
Potential separation	
Potential separation channels	
- between the channels - between the channels and backplane bus - Between the channels and load voltage L+	No Yes No
Isolation	
Isolation tested with	707 V DC (type test)
Ambient conditions	
Ambient temperature during operation	
- horizontal installation, min. - horizontal installation, max. - vertical installation, min. - vertical installation, max.	0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual
Decentralized operation	
to SIMATIC S7-300	Yes; Via control and feedback interface
to SIMATIC S7-400	Yes; Via control and feedback interface
to SIMATIC S7-1200	Yes
to SIMATIC S7-1500	Yes
to standard PROFINET controller	Yes; Via control and feedback interface
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	300 g
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