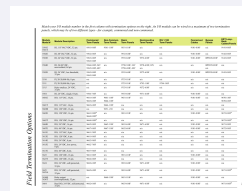


FIELD INSTALLATION QUICK GUIDE

Installation Instructions

3625C1

TMR digital output module



PRODUCT	3625C1
FAMILY	Triconex safety system
FUNCTION	TMR digital output module
STATUS	Verify exact installed equipment

Prepared by Amikon Limited from Triconex documentation. This guide supplements the complete manufacturer manual and site procedure.

01

CONFIRM THE ORDERED CONFIGURATION

Module Type	TMR digital output module
Nominal Voltage	24 V DC field supply
Output Signals	32 commoned output points
Operating Range	16 to 32 V DC
Maximum Voltage	36 V DC continuous limit
Point Current	1.7 A maximum channel load

02

PREPARATION AND CONNECTION

- Confirm the complete 3625C1 article number and installed revision.
- Isolate applicable electrical and process energy using the approved site procedure.
- Record every connector, cable, terminal, shield and protective-earth connection before removal.
- Install without forcing keyed parts, then secure terminals, latches, fasteners and cable supports.

OFFICIAL INSTALLATION REFERENCE

Match your I/O module number in the first column with termination options on the right. An I/O module can be wired to a maximum of two termination panels, which may be of two different types—for example, commoned and non-commoned.

Field Termination Options

Module Model #	Module Description	Commoned Term Panels	Non-Common. Term Panels	Basic Term Panels	Nonincendive Term Panels	RG 1.180 Term Panels	Fanned-out Cables	Bypass Panels	ERT Loop-Back Cables/Panels
3501E 3501T	DI, 115 VAC/VDC, 32 pts.	9561-810F	9561-110F	9551-110F	n/a	n/a	9101-010F	n/a	9141-010F
3502E	DI, 48 VAC/VDC, 32 pts.	9562-810F	n/a	9552-610F	n/a	n/a	9101-010F	n/a	9142-010F
3503E	DI, 24 VAC/VDC, 32 pts.	9563-810F 9563-910F	n/a	9553-610F	9572-610F	n/a	9101-010F	BP9228-010F	9143-010F
3504E	DI, 24/48 VDC, non-isolated, 64 pts.	9566-810F, 24V 9565-810F, 48V	n/a	9750-310F, 24V 9750-410F, 48V	9570-610F, 24V n/a	n/a	n/a	BP9229-010F	n/a
3505E	DI, 24 VDC, low threshold, 32 pts.	9563-810F 9563-910F	n/a	9553-610F	9572-610F	n/a	9101-010F	BP9228-010F	9143-010F
3510	PI, 20-20,000 Hz, 8 pts.	n/a	n/a	9753-110F	n/a	n/a	n/a	n/a	n/a
3511	PI, 20-20,000 Hz, 8 pts.	n/a	n/a	9753-110F	9793-110F	9794-110F	n/a	n/a	n/a
3515	Pulse totalizer, 24 VDC, 32 pts.	n/a	n/a	9753-110F	9572-610F	n/a	n/a	n/a	n/a
3564	DI, 24 VDC, single, 64 pts.	9566-710F	n/a	9553-610F	9571-610F	n/a	9101-010F	n/a	n/a
3601E	DO, 115 VAC, 16 pts.	9661-610F 9663-610F	9661-110F 9664-110F	9651-110F	n/a	n/a	9101-010F	n/a	9670-110F 9670-610F
3601T	DO, 115 VAC, 16 pts.	9663-610F	9664-110F	n/a	n/a	n/a	n/a	n/a	n/a
3603B	DO, 120 VDC, 16 pts.	n/a	9251-210	n/a	n/a	n/a	n/a	n/a	n/a
3603E	DO, 120 VDC, 16 pts.	9661-910F ⁴ 9664-810F ³	n/a	9651-110F	n/a	n/a	9101-010F	n/a	9673-810F ⁵
3603T	DO, 120 VDC, 16 pts.	9664-810F ⁴	n/a	n/a	n/a	n/a	n/a	n/a	9673-810F ⁵
3604E	DO, 24 VDC, 16 pts.	9662-810F	9662-110F	9653-610F	9671-610F	n/a	9101-010F	n/a	9671-810F
3607E	DO, 48 VDC, 16 pts.	9667-810F	9667-110F	9652-610F	n/a	n/a	9101-010F	n/a	9672-810F
3611E	DO, 115 VAC, 8 pts.	9661-510F	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3613E	DO, 120 VDC, 8 pts.	9661-810F	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3614E	DO, 24 VDC, 8 pts.	9662-910F	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3615E	DO, 24 VDC, low power, 8 pts.	9662-710F	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3617E	DO, 48 VDC, 8 pts.	9667-910F	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3623	DO, 120 VDC, 16 pts.	9661-910F	n/a	9651-110F	n/a	n/a	9101-010F	n/a	n/a
3623T	DO, 120 VDC, 16 pts.	9664-810F	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3624	DO, 24 VDC, self-protected, 16 pts.	9662-610F	n/a	9653-610F	9671-610F	n/a	9101-010F	n/a	n/a
3625 3625A	DO, 24 VDC, self-protected, 32 pts.	9662-610F	n/a	9653-610F	9671-610F	n/a	9101-010F	n/a	9671-810F ⁶
3636R 3636T	Relay output (non-triplicated), 32 pts.	n/a	9668-110F	9651-110F	n/a	n/a	9101-010F	n/a	n/a
3664	Dual DO, 24 VDC, self-protected, 32 pts.	9662-610F	n/a	9653-610F	9671-610F	n/a	9101-010F	n/a	9671-810F ⁶

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04 COMMISSIONING CHECKS

- 01 Confirm product identity and mechanical seating.
- 02 Verify the documented supply before energising.
- 03 Inspect polarity, shielding and protective-earth connections.
- 04 Restore power in the approved sequence and observe status indications.
- 05 Test each connected input, output or communication path.
- 06 Record diagnostics and functional-test results before return to service.

05 CONTROLLED DOCUMENT

Official source	Tricon Technical Product Guide
Product record	3625C1
Manufacturer	Triconex
Warranty	12 months from AMIKON
Support	INFO@AMIKON.CN

AMIKON PRODUCT SUPPORT

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