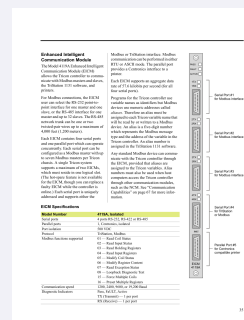


FIELD INSTALLATION QUICK GUIDE

Installation Instructions

7400145-200

EICM communication assembly



PRODUCT	7400145-200
FAMILY	Triconex safety system
FUNCTION	EICM communication assembly
STATUS	Verify exact installed equipment

Prepared by Amikon Limited from Triconex documentation. This guide supplements the complete manufacturer manual and site procedure.

01

CONFIRM THE ORDERED CONFIGURATION

Component Type	EICM communication assembly
Order Reference	7400145-200
System Platform	Triconex safety control system
Primary Function	Serial host communication interface
Circuit Capacity	Four configurable serial ports
Nominal Supply	Chassis logic power

02

PREPARATION AND CONNECTION

- Confirm the complete 7400145-200 article number and installed revision.
- Isolate applicable electrical and process energy using the approved site procedure.
- Record every connector, cable, terminal, shield and protective-earth connection before removal.
- Install without forcing keyed parts, then secure terminals, latches, fasteners and cable supports.

Enhanced Intelligent Communication Module

The Model 4119A Enhanced Intelligent Communication Module (EICM) allows the Tricon controller to communicate with Modbus masters and slaves, the TriStation 1131 software, and printers.

For Modbus connections, the EICM user can select the RS-232 point-to-point interface for one master and one slave, or the RS-485 interface for one master and up to 32 slaves. The RS-485 network trunk can be one or two twisted-pair wires up to a maximum of 4,000 feet (1,200 meters).

Each EICM contains four serial ports and one parallel port which can operate concurrently. Each serial port can be configured as a Modbus master with up to seven Modbus masters per Tricon chassis. A single Tricon system supports a maximum of two EICMs, which must reside in one logical slot. (The hot-spare feature is not available for the EICM, though you can replace a faulty EICM while the controller is online.) Each serial port is uniquely addressed and supports either the

Modbus or TriStation interface. Modbus communication can be performed in either RTU or ASCII mode. The parallel port provides a Centronics interface to a printer.

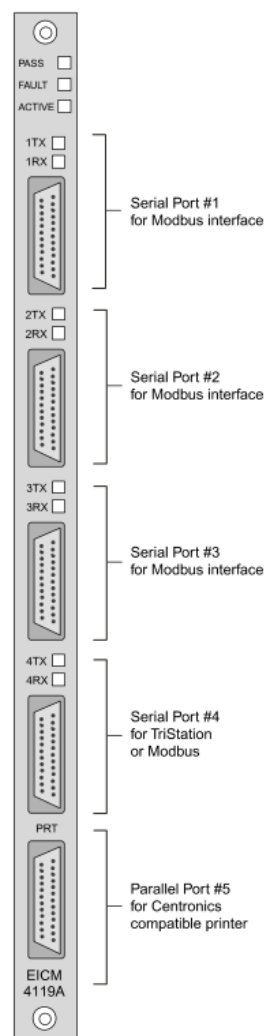
Each EICM supports an aggregate data rate of 57.6 kilobits per second (for all four serial ports).

Programs for the Tricon controller use variable names as identifiers but Modbus devices use numeric addresses called *aliases*. Therefore an alias must be assigned to each Tricon variable name that will be read by or written to a Modbus device. An alias is a five-digit number which represents the Modbus message type and the address of the variable in the Tricon controller. An alias number is assigned in the TriStation 1131 software.

Any standard Modbus device can communicate with the Tricon controller through the EICM, provided that aliases are assigned to the Tricon variables. Alias numbers must also be used when host computers access the Tricon controller through other communication modules, such as the NCM. See "Communication Capabilities" on page 67 for more information.

EICM Specifications

Model Number	4119A, Isolated
Serial ports	4 ports RS-232, RS-422 or RS-485
Parallel ports	1, Centronics, isolated
Port isolation	500 VDC
Protocol	TriStation, Modbus
Modbus functions supported	01 — Read Coil Status 02 — Read Input Status 03 — Read Holding Registers 04 — Read Input Registers 05 — Modify Coil Status 06 — Modify Register Content 07 — Read Exception Status 08 — Loopback Diagnostic Test 15 — Force Multiple Coils 16 — Preset Multiple Registers
Communication speed	1200, 2400, 9600, or 19,200 Baud
Diagnostic Indicators	Pass, FaULT, Active TX (Transmit) — 1 per port RX (Receive) — 1 per port



04 COMMISSIONING CHECKS

- 01 Confirm product identity and mechanical seating.
- 02 Verify the documented supply before energising.
- 03 Inspect polarity, shielding and protective-earth connections.
- 04 Restore power in the approved sequence and observe status indications.
- 05 Test each connected input, output or communication path.
- 06 Record diagnostics and functional-test results before return to service.

05 CONTROLLED DOCUMENT

Official source	Tricon Technical Product Guide
Product record	7400145-200
Manufacturer	Triconex
Warranty	12 months from AMIKON
Support	INFO@AMIKON.CN

AMIKON PRODUCT SUPPORT

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