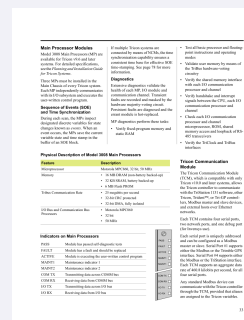


FIELD INSTALLATION QUICK GUIDE

Installation Instructions

7400063-100

Tricon main processor module



PRODUCT	7400063-100
FAMILY	Triconex safety system
FUNCTION	Tricon main processor module
STATUS	Verify exact installed equipment

Prepared by Amikon Limited from Triconex documentation. This guide supplements the complete manufacturer manual and site procedure.

01

CONFIRM THE ORDERED CONFIGURATION

Component Type	Tricon main processor module
Order Reference	7400063-100
System Platform	Triconex safety control system
Primary Function	Executes triplicated safety logic
Circuit Capacity	Three processor channels
Nominal Supply	Chassis logic power

02

PREPARATION AND CONNECTION

- Confirm the complete 7400063-100 article number and installed revision.
- Isolate applicable electrical and process energy using the approved site procedure.
- Record every connector, cable, terminal, shield and protective-earth connection before removal.
- Install without forcing keyed parts, then secure terminals, latches, fasteners and cable supports.

Main Processor Modules

Model 3008 Main Processors (MP) are available for Tricon v9.6 and later systems. For detailed specifications, see the *Planning and Installation Guide for Tricon Systems*.

Three MPs must be installed in the Main Chassis of every Tricon system. Each MP independently communicates with its I/O subsystem and executes the user-written control program.

Sequence of Events (SOE) and Time Synchronization

During each scan, the MPs inspect designated discrete variables for state changes known as *events*. When an event occurs, the MPs save the current variable state and time stamp in the buffer of an SOE block.

If multiple Tricon systems are connected by means of NCMs, the time synchronization capability ensures a consistent time base for effective SOE time-stamping. See page 78 for more information.

Diagnostics

Extensive diagnostics validate the health of each MP, I/O module and communication channel. Transient faults are recorded and masked by the hardware majority-voting circuit. Persistent faults are diagnosed and the errant module is hot-replaced.

MP diagnostics perform these tasks:

- Verify fixed-program memory and static RAM

- Test all basic processor and floating-point instructions and operating modes
- Validate user memory by means of the TriBus hardware-voting circuitry
- Verify the shared memory interface with each I/O communication processor and channel
- Verify handshake and interrupt signals between the CPU, each I/O communication processor and channel
- Check each I/O communication processor and channel microprocessor, ROM, shared memory access and loopback of RS-485 transceivers
- Verify the TriClock and TriBus interfaces

Physical Description of Model 3008 Main Processors

Feature	Description
Microprocessor	Motorola MPC860, 32 bit, 50 MHz
Memory	• 16 MB DRAM (non-battery backed-up) • 32 KB SRAM, battery backed-up • 6 MB Flash PROM
TriBus Communication Rate	• 25 megabits per second • 32-bit CRC protected • 32-bit DMA, fully isolated
I/O Bus and Communication Bus Processors	• Motorola MPC860 • 32 bit • 50 MHz

Indicators on Main Processors

PASS	Module has passed self-diagnostic tests
FAULT	Module has a fault and should be replaced
ACTIVE	Module is executing the user-written control program
MAINT1	Maintenance indicator 1
MAINT2	Maintenance indicator 2
COM TX	Transmitting data across COMM bus
COM RX	Receiving data from COMM bus
I/O TX	Transmitting data across I/O bus
I/O RX	Receiving data from I/O bus



Tricon Communication Module

The Tricon Communication Module (TCM), which is compatible with only Tricon v10.0 and later systems, allows the Tricon controller to communicate with the TriStation 1131 software, other Tricon, Trident™, or Tri-GP controllers, Modbus master and slave devices, and external hosts over Ethernet networks.

Each TCM contains four serial ports, two network ports, and one debug port (for Invensys use).

Each serial port is uniquely addressed and can be configured as a Modbus master or slave. Serial Port #1 supports either the Modbus or the Trimble GPS interface. Serial Port #4 supports either the Modbus or the TriStation interface. Each TCM supports an aggregate data rate of 460.8 kilobits per second, for all four serial ports.

Any standard Modbus device can communicate with the Tricon controller through the TCM, provided that aliases are assigned to the Tricon variables.

04

COMMISSIONING CHECKS

- 01 Confirm product identity and mechanical seating.
- 02 Verify the documented supply before energising.
- 03 Inspect polarity, shielding and protective-earth connections.
- 04 Restore power in the approved sequence and observe status indications.
- 05 Test each connected input, output or communication path.
- 06 Record diagnostics and functional-test results before return to service.

05

CONTROLLED DOCUMENT

Official source	Tricon Technical Product Guide
Product record	7400063-100
Manufacturer	Triconex
Warranty	12 months from AMIKON
Support	INFO@AMIKON.CN

AMIKON PRODUCT SUPPORT

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