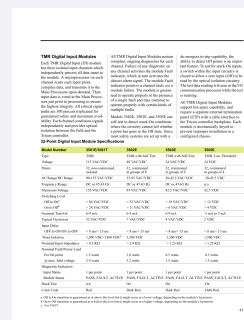


FIELD INSTALLATION QUICK GUIDE

Installation Instructions

7400090-025

TMR digital input module



PRODUCT	7400090-025
FAMILY	Triconex safety system
FUNCTION	TMR digital input module
STATUS	Verify exact installed equipment

Prepared by Amikon Limited from Triconex documentation. This guide supplements the complete manufacturer manual and site procedure.

01

CONFIRM THE ORDERED CONFIGURATION

Component Type	TMR digital input module
Order Reference	7400090-025
System Platform	Triconex safety control system
Primary Function	Self-tested discrete input acquisition
Circuit Capacity	32 commoned inputs
Nominal Supply	24 VAC or VDC field signals

02

PREPARATION AND CONNECTION

- Confirm the complete 7400090-025 article number and installed revision.
- Isolate applicable electrical and process energy using the approved site procedure.
- Record every connector, cable, terminal, shield and protective-earth connection before removal.
- Install without forcing keyed parts, then secure terminals, latches, fasteners and cable supports.

TMR Digital Input Modules

Each TMR Digital Input (DI) module has three isolated input channels which independently process all data input to the module. A microprocessor on each channel scans each input point, compiles data, and transmits it to the Main Processors upon demand. Then input data is voted at the Main Processors just prior to processing to ensure the highest integrity. All critical signal paths are 100 percent triplicated for guaranteed safety and maximum availability. Each channel conditions signals independently and provides optical isolation between the field and the Tricon controller.

All TMR Digital Input Modules sustain complete, ongoing diagnostics for each channel. Failure of any diagnostic on any channel activates the module Fault indicator, which in turn activates the chassis alarm signal. The module Fault indicator points to a channel fault, *not* a module failure. The module is guaranteed to operate properly in the presence of a single fault and may continue to operate properly with certain kinds of multiple faults.

Models 3502E, 3503E, and 3505E can self-test to detect stuck-On conditions where the circuitry cannot tell whether a point has gone to the Off state. Since most safety systems are set up with a

de-energize-to-trip capability, the ability to detect Off points is an important feature. To test for stuck-On inputs, a switch within the input circuitry is closed to allow a zero input (Off) to be read by the optical isolation circuitry. The last data reading is frozen in the I/O communication processor while the test is running.

All TMR Digital Input Modules support hot-spare capability, and require a separate external termination panel (ETP) with a cable interface to the Tricon controller backplane. Each module is mechanically keyed to prevent improper installation in a configured chassis.

32-Point Digital Input Module Specifications

Model Number	3501E/3501T	3502E	3503E	3505E
Type	TMR	TMR with Self-Test	TMR with Self-Test	TMR, Low Threshold
Voltage	115 VAC/VDC	48 VAC/VDC	24 VAC/VDC	24 VDC
Points	32, non-commoned, isolated	32, commoned in groups of 8	32, commoned in groups of 8	32, commoned in groups of 8
AC Range/DC Range	90-155 VAC/VDC	35-95 VAC/VDC	20-42.5 VAC/VDC	20-42.5 VDC
Frequency Range	DC or 47-63 Hz	DC or 47-63 Hz	DC or 47-63 Hz	n/a
Maximum Voltage	155 VAC/VDC	95 VAC/VDC	42.5 VAC/VDC	42.5 VDC
Switching Level				
Off to On ^a	< 86 VAC/VDC	< 32 VAC/VDC	< 18 VAC/VDC	< 12 VDC
On to Off ^b	> 28 VAC/VDC	> 11 VAC/VDC	> 6 VAC/VDC	> 4 VDC
Nominal Turn-On	6-9 mA	6-9 mA	6-9 mA	3 mA to 5 mA
Typical Hysteresis	32 VAC/VDC	7 VAC/VDC	4 VAC/VDC	2 VDC
Input Delay				
OFF to ON/ON to OFF	< 8 ms/< 15 ms	< 8 ms/< 15 ms	< 8 ms/< 15 ms	< 8 ms/< 15 ms
Point Isolation	1,500 VDC/ 2500 VDC ^c	1,500 VDC	1,500 VDC	1,500 VDC
Nominal Input Impedance	> 8.5 K Ω	> 2.9 K Ω	> 1.25 K Ω	> 1.25 K Ω
Nominal Field Power Load				
Per On point	1.5 watts	1.0 watts	0.5 watts	0.5 watts
@ max. field voltage	2.9 watts	3.2 watts	1.5 watts	1.5 watts
Diagnostic Indicators				
Input Status	1 per point	1 per point	1 per point	1 per point
Module Status	PASS, FAULT, ACTIVE	PASS, FAULT, ACTIVE	PASS, FAULT, ACTIVE	PASS, FAULT, ACTIVE
Stuck Test	n/a	On	On	On
Color Code	Red	Dark Red	Dark Red	Dark Red

a. Off to On transition is guaranteed at or above this level but it might occur at a lower voltage, depending on the module's hysteresis.

b. On to Off transition is guaranteed at or below this level but it might occur at a higher voltage, depending on the module's hysteresis.

c. For 3501T.

04 COMMISSIONING CHECKS

- 01 Confirm product identity and mechanical seating.
- 02 Verify the documented supply before energising.
- 03 Inspect polarity, shielding and protective-earth connections.
- 04 Restore power in the approved sequence and observe status indications.
- 05 Test each connected input, output or communication path.
- 06 Record diagnostics and functional-test results before return to service.

05 CONTROLLED DOCUMENT

Official source	Tricon Technical Product Guide
Product record	7400090-025
Manufacturer	Triconex
Warranty	12 months from AMIKON
Support	INFO@AMIKON.CN

AMIKON PRODUCT SUPPORT

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