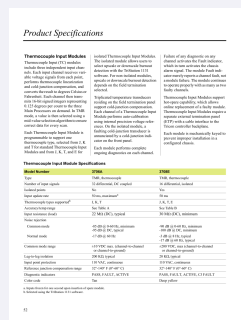


FIELD INSTALLATION QUICK GUIDE

Installation Instructions

3708E

Isolated thermocouple input module



PRODUCT	3708E
FAMILY	Triconex safety system
FUNCTION	Isolated thermocouple input module
STATUS	Verify exact installed equipment

Prepared by Amikon Limited from Triconex documentation. This guide supplements the complete manufacturer manual and site procedure.

01

CONFIRM THE ORDERED CONFIGURATION

Module Type	TMR thermocouple input module
Input Signals	16 differential isolated channels
Thermocouple Types	J-K-T-E selectable
Input Update Rate	50 ms maximum
Input Resolution	0.125 °C per count
Input Resistance	30 megohm DC minimum

02

PREPARATION AND CONNECTION

- Confirm the complete 3708E article number and installed revision.
- Isolate applicable electrical and process energy using the approved site procedure.
- Record every connector, cable, terminal, shield and protective-earth connection before removal.
- Install without forcing keyed parts, then secure terminals, latches, fasteners and cable supports.

Product Specifications

Thermocouple Input Modules

Thermocouple Input (TC) modules include three independent input channels. Each input channel receives variable voltage signals from each point, performs thermocouple linearization and cold-junction compensation, and converts the result to degrees Celsius or Fahrenheit. Each channel then transmits 16-bit signed integers representing 0.125 degrees per count to the three Main Processors on demand. In TMR mode, a value is then selected using a mid-value selection algorithm to ensure correct data for every scan.

Each Thermocouple Input Module is programmable to support one thermocouple type, selected from J, K and T for standard Thermocouple Input Modules and from J, K, T, and E for

isolated Thermocouple Input Modules. The isolated module allows users to select upscale or downscale burnout detection with the TriStation 1131 software. For non-isolated modules, upscale or downscale burnout detection depends on the field termination selected.

Triplified temperature transducers residing on the field termination panel support cold-junction compensation. Each channel of a Thermocouple Input Module performs auto-calibration using internal precision voltage references. On the isolated module, a faulting cold-junction transducer is annunciated by a cold-junction indicator on the front panel.

Each module performs complete ongoing diagnostics on each channel.

Failure of any diagnostic on any channel activates the Fault indicator, which in turn activates the chassis alarm signal. The module Fault indicator merely reports a channel fault, not a module failure. The module continues to operate properly with as many as two faulty channels.

Thermocouple Input Modules support hot-spare capability, which allows online replacement of a faulty module. Thermocouple Input Modules require a separate external termination panel (ETP) with a cable interface to the Tricon controller backplane.

Each module is mechanically keyed to prevent improper installation in a configured chassis.

Thermocouple Input Module Specifications

Model Number	3706A	3708E
Type	TMR, thermocouple	TMR, thermocouple
Number of input signals	32 differential, DC coupled	16 differential, isolated
Isolated points	No	Yes
Input update rate	50 ms, maximum ^a	50 ms
Thermocouple types supported ^b	J, K, T	J, K, T, E
Accuracy/temp range	See Table A	See Table B
Input resistance (load)	22 M Ω (DC), typical	30 M Ω (DC), minimum
Noise rejection		
Common mode	-85 dB @ 0-60 Hz, minimum -95 dB @ DC, typical	-90 dB @ 0-60 Hz, minimum -100 dB @ DC, minimum
Normal mode	-17 dB @ 60 Hz	-3 dB @ 8 Hz, typical -17 dB @ 60 Hz, typical
Common mode range	± 10 VDC max. (channel-to-channel or channel-to-ground)	± 200 VDC, max (channel-to-channel or channel-to-ground)
Leg-to-leg isolation	200 K Ω typical	20 K Ω typical
Input point protection	110 VAC, continuous	110 VAC, continuous
Reference junction compensation range	32°-140° F (0°-60° C)	32°-140° F (0°-60° C)
Diagnostic indicators	PASS, FAULT, ACTIVE	PASS, FAULT, ACTIVE, CJ FAULT
Color code	Tan	Deep yellow

a. Inputs frozen for one second upon insertion of spare module.

b. Selected using the TriStation 1131 software.

04 COMMISSIONING CHECKS

- 01 Confirm product identity and mechanical seating.
- 02 Verify the documented supply before energising.
- 03 Inspect polarity, shielding and protective-earth connections.
- 04 Restore power in the approved sequence and observe status indications.
- 05 Test each connected input, output or communication path.
- 06 Record diagnostics and functional-test results before return to service.

05 CONTROLLED DOCUMENT

Official source	Tricon Technical Product Guide
Product record	3708E
Manufacturer	Triconex
Warranty	12 months from AMIKON
Support	INFO@AMIKON.CN

AMIKON PRODUCT SUPPORT

+86-18020776786

INFO@AMIKON.CN

AMIKONG.COM