

Installation Instructions

785-LSZ52D

Limit switch operating head

HDLS LSZ Series

Before work begins

- 01 Confirm the exact 785-LSZ52D article number and installed power-section position.
- 02 Place the drive in a safe state, isolate all energy sources and wait the Siemens discharge time.
- 03 Record busbars, connectors, gate leads, cooling connections and protective-earth conductors.
- 04 Use ESD controls and qualified drive-service personnel throughout the replacement.

Model-specific connection checks

Catalog Number	785-LSZ52D
Series	HDLS LSZ accessory
Component Type	Limit-switch operating head
Head Style	LSZ52D rotary assembly
Primary Function	Transfers actuator motion
Compatible Housing	Matching HDLS switch body
Mounting Interface	Four-screw head connection
Head Orientation	Field-adjustable quadrants
Actuator Coupling	Mechanical rotary input
Reset Mechanism	Spring return action

Installation sequence

- Inspect the replacement for transport damage, contamination, bent pins and altered keying.
- Install without forcing connectors or busbars; restore all shields, grounds and cooling seals.
- Torque power connections and secure cable supports under the applicable Siemens procedure.

Commissioning and return to service

- 01 Contact changeover test.
- 02 Check insulation and protective-earth continuity before energising..
- 03 Restore auxiliary and main power in the approved sequence..
- 04 Observe interface, control-unit and power-section diagnostics..
- 05 Test the connected motor or DC-drive function at a controlled operating point..
- 06 Record the final article number, test results and maintenance approval..

This AMIKON installation reference supplements the applicable Siemens controlled documentation and the site safety procedure.
Warranty: 12 months from AMIKON.