

Installation Instructions

6SE7033-5HH84-1HH0

precharging module service

SIMOVERT MASTERDRIVES

Before work begins

- 01 Confirm the exact 6SE7033-5HH84-1HH0 article number and installed equipment position.
- 02 Place the equipment in a safe state, isolate all energy sources and follow the applicable Siemens discharge or lockout procedure.
- 03 Record terminals, connectors, signal cables, cooling provisions and protective-earth conductors.
- 04 Use ESD controls and qualified industrial-service personnel throughout the replacement.

Model-specific connection checks

Component Class	precharging module service
Drive Family	SIMOVERT MASTERDRIVES
Primary Function	Provides the documented precharging module service fun
Power Architecture	6SE7033-5HH84-1HH0 industrial architecture
Voltage Class	Installed equipment voltage class
Current Rating	Model-specific channel current
Control Supply	24 V DC control class
Power Section	SIMOVERT MASTERDRIVES service section
Mechanical Design	6SE7033-5HH84-1HH0 service assembly
Electrical Interface	6SE7033-5HH84-1HH0 keyed connector set

Installation sequence

- Inspect the replacement for transport damage, contamination, bent pins and altered keying.
- Install without forcing connectors or terminals; restore all shields, grounds and cooling provisions.
- Secure power and signal connections under the applicable manufacturer procedure.

Commissioning and return to service

- 01 Validate 6SE7033-5HH84-1HH0 diagnostics and function.
- 02 Check insulation and protective-earth continuity before energising..
- 03 Restore auxiliary and main power in the approved sequence..
- 04 Observe controller, interface and equipment diagnostics..
- 05 Test the connected signal, network, motor or power function at a controlled operating point..
- 06 Record the final article number, test results and maintenance approval..

This AMIKON installation reference supplements the applicable Siemens controlled documentation and the site safety procedure.
Warranty: 12 months from AMIKON.