

MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Selected official pages for procurement and maintenance review

PRODUCT BRAND

Bently Nevada

PRODUCT MODEL

330851-02-00-080-10-00-00

330851-02-00-080-10-00-00 - Differential expansion proximity probe
Selected manufacturer pages; verify exact configuration.

OFFICIAL SOURCE

Datasheet 163236 Rev. M

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AMIKON PRODUCT SUPPORT

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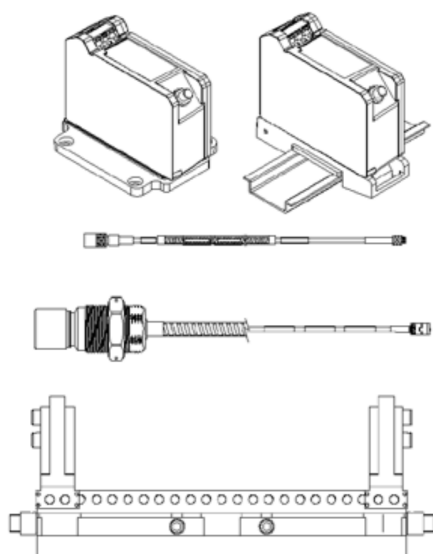
Amikon Limited prepared this independent reference package. Selected manufacturer pages follow with their original content and pagination visible.

3300 XL Proximity Transducer System

Datasheet

Cordant™

163236 Rev. M



Description

The 3300 XL 25 mm Transducer System consists of a separate 25 mm probe, an extension cable, and a 3300 XL 25 mm Proximitor Sensor. The 0.787 V/mm (20 mV/mil) output gives this system a linear range of 12.7 mm (500 mils). Based on this linear range, the 3300 XL 25 mm Transducer System is suitable for measuring differential expansion (DE) on mid-size to large steam turbine generators caused by the difference in growth rates between the turbine rotor and the machine stator (casing).

Measuring Differential Expansion (DE)

The Differential Expansion measurement is made by two proximity transducers observing a collar or ramp some distance from the thrust bearing. Typical transducer mounting arrangements are:

- Two transducers observing the same side of a collar.
- Two complementary input transducers observing opposite sides of a collar, effectively doubling the measurable DE range.

Two transducers with at least one transducer viewing a ramp on a rotor and the second transducer viewing either a separate ramp or a different location on the rotor to compensate for radial movement. This arrangement adds some error to the measurement, but can measure a longer total DE distance than the complementary measurement.

The criteria for selecting a mounting method are the size of the available target, the expected amount of rotor axial movement and the type of DE target that exists in the machine (collar versus ramp). If sufficient collar height is available, two transducers observing the same side of a



collar is the preferred configuration. These two transducers provide redundant measurements.

System Compatibility

The 3300 XL 25 mm probe comes in a large variety of case configurations to physically replace all standard 7200 25 mm, 7200 35 mm and 25 mm DE Integral transducer systems (including side and rear exit probes). The Proximito Sensor also has an output that is identical to that of the 7200 and 25 mm DE Integral systems, allowing customers to upgrade without requiring any changes in the monitor configuration. When upgrading from previous systems, every transducer system component (probe, extension cable, and Proximito Sensor) must be replaced with 3300 XL 25 mm components.

Proximity Probe and Extension Cable

The 3300 XL 25 mm probe is designed for maximum survivability in the harshest steam turbine DE environments. It can continually operate and maintain its accuracy in high temperatures up to 200 °C (392 °F), and can withstand intermittent high temperatures up to 250 °C (482 °F). The 25 mm probe has both a front and rear seal which, combined with the FluidLoc cable (standard on all 25 mm probes), prevents moisture from entering the probe tip. Special high-temperature ClickLoc connectors are also standard on the probe and extension cable. Each probe and cable are provided with connector protectors and a disposable connector protector installation tool to ensure that the connectors remain free of contamination. The ClickLoc connector on the probe lead has a removable collar that facilitates routing the cable through tight clearances.

The 3300 XL 25 mm probe is available in many probe case styles, including 1¼-12 or 1½-12 English threads, M30x2 or M39x1.5 metric threads, or side or rear exit probes with a 1.06 or 1.50 in diameter smooth probe case. Additionally, threaded 3300 XL 25 mm probe

cases come standard with a locknut with predrilled safety wire holes.

Proximito Sensor

The 3300 XL 25 mm Proximito Sensor⁽¹⁾ has the same advanced features as our previous 3300 XL Proximito Sensors. Its thin design allows it to be mounted in either a high-density DIN-rail installation or a more traditional panel mount configuration. Improved RFI/EMI immunity allows the 3300 XL Proximito Sensor to achieve European CE mark approvals without any special mounting considerations. This RFI immunity also prevents the transducer system from being adversely affected by nearby high frequency radio signals. SpringLoc terminal strips on the Proximito Sensor require no special installation tools and facilitate faster, highly robust field wiring connections.



(1) Proximito Sensors are supplied by default from the factory calibrated to AISI 4140 steel. Calibration to other target materials is available upon request.

Mounting Accessories

The correct operation of the transducer system must be verified during installation, and periodically after installation, by physically moving it to simulate the motion of the shaft collar. This requires a mounting bracket that allows the transducer system to slide relative to the shaft rotor and collar.

An optional 3300 XL Sliding Bracket can be ordered for the 25 mm Differential Expansion Transducer for both single transducer and complementary input applications. This mounting bracket makes it easy to accurately verify the transducer system and gap the probes by allowing you to slide the transducer system throughout its linear range. The base plate of the sliding bracket is installed on the inner surface of the turbine case near the differential expansion collar. Probes are installed in the applicable probe adapter, which attaches to the sliding carriage. The sliding carriage slides onto and is secured to the base plate with bolts and safety wire. To

verify and install the transducer, loosen the bolts securing the sliding carriage to the base plate and move the sliding carriage and probes. A Dial Indicator Verification Kit accessory provides a reference by measuring the movement of the sliding carriage. The 3300 XL Sliding Bracket helps ensure that the transducer system remains aligned with and perpendicular to the rotor.

Specifications

Unless otherwise noted, the following specifications are for a 3300 XL 25 mm Proximitor Sensor, extension cable and probe between 0°C and +45°C (+32°F to +113°F) at a maximum altitude of 2000m, with a -24 Vdc power supply, a 10 k Ω load, a Bently Nevada supplied AISI 4140 steel target that is 61 mm (2.4 in) diameter or larger, and a probe gap of 7.0 mm (275 mils). The system accuracy and interchangeability specifications do not apply when using a transducer system calibrated to any target other than a Bently Nevada AISI 4140 steel target.

Electrical

Proximitor Sensor Input	Accepts one noncontacting 3300 XL 25 mm Proximity Probe and Extension Cable.
Power	Requires -17.5 Vdc to -26 Vdc without barriers at 12 mA maximum consumption, -23 Vdc to -26 Vdc with barriers. Operation at a more positive voltage than -23.5 Vdc can result in reduced linear range.
Supply Sensitivity	Less than 2 mV change in output voltage per volt change in input voltage.
Output resistance	50 Ω

Probe dc Resistance

Probe Length (m)	Resistance from the Center Conductor to the Outer Conductor (R_{PROBE}) (ohms)
1.0	6.2 $\pm$ 0.5
5.0	7.5 $\pm$ 0.8
9.0	8.8 $\pm$ 1.1

Extension Cable dc Resistance

Length of Extension Cable (m)	Resistance from Center Conductor to Center Conductor (R_{CORE}) (ohms)	Resistance from Coaxial Conductor to Coaxial Conductor (R_{JACKET}) (ohms)
4.0	1.0 $\pm$ 0.25	0.3 $\pm$ 0.1
8.0	2.0 $\pm$ 0.5	0.6 $\pm$ 0.2

Extension cable capacitance	69.9 pF/m (21.3 pF/ft) typical
Field wiring	0.2 to 1.5 mm ² (16 to 24 AWG) [0.25 to 0.75 mm ² (18 to 23 AWG) with ferrules]. Recommend using three-conductor shielded triad cable. Maximum length of 305 metres (1,000 feet) between the 3300 XL Proximitor Sensor and the monitor. See the frequency response graph for signal rolloff at high frequencies when using longer field wiring lengths.
Linear Range	12.7 mm (500 mils). Linear range begins at approximately 0.63 mm (25 mils) from target and is from 0.63 to 13.33 mm (25 to 525 mils) (approximately -1.5 to -11.5 Vdc).
Average Scale Factor (ASF)	0.787 V/mm (20 mV/mil) nominal
Deviation from best fit straight line (DSL)	Less than $\pm$ 0.31 mm ($\pm$ 12 mils)

System performance over extended temperatures	Over a probe temperature range of -35°C to +120°C (-31°F to +248°F) with the Proximitor Sensor and extension cable between 0°C to +45°C (+32°F to +113°F), the DSL remains within ±0.92 mm (±36 mils). Over a Proximitor Sensor and extension cable temperature range of -35°C to +65°C (-31°F to +149°F) with the probe between 0°C to +45°C (+32°F to +113°F), the DSL remains within ±0.92 mm (±36 mils).
Frequency Response	0 to 2.7 kHz: +0, -3 dB typical, with up to 305 metres (1000 feet) of field wiring.
Recommended Minimum Target Size	61 mm (2.4 in) diameter (flat target)

Effects of 60 Hz Magnetic Fields Up to 300 Gauss (5 metre system)

Output voltage in mil pp/gauss

Gap	Proximitor Sensor	Probe	Ext. Cable
0.6 mm (25 mil)	0.224	0.008	0.002
7.0 mm (275 mil)	0.223	0.033	0.004
13.3 mm (525 mil)	0.225	0.076	0.023
Electrical Classification		Complies with the European CE mark.	

Mechanical

Probe Tip Material	Polyetheretherketone (PEEK).
Probe Case Material	AISI 304 stainless steel (SST).
Probe Cable Specifications	75 Ω triaxial, perfluoroalkoxyethylene (PFA) insulated FluidLoc probe cable in the following total probe lengths: 1, 5 or 9 metres.
Extension Cable Material	75 Ω triaxial, perfluoroalkoxyethylene (PFA) insulated FluidLoc cable.
Proximitor Sensor Material	A380 aluminum
Sliding Bracket Material	Anodized aluminum and stainless steel

Sliding Bracket Adjustment Range

Short bracket horizontal	±25.4 mm (±1.0 in)
Long bracket horizontal	±76.2 mm (±3.0 in)
Probe adapter vertical adjustment	25.4 mm (1.00 in) total travel
System Length	5 or 9 metres including extension cable
Probe and Extension Cable Armor (optional)	Flexible AISI 302 SST with PFA outer jacket.
Tensile Strength (maximum rated)	330 N (75 pounds) probe case to probe lead. 270 N (60 pounds) at probe lead to extension cable connectors.

Connector material	Gold-plated brass and gold-plated beryllium copper
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Torque Specifications		
Description	Maximum Rated	Recommended
All threaded probe cases	163 N•m (120 ft•lb)	68 N•m (50 ft•lb)
M5x.8 sliding bracket cap screws	9.6 N•m (85 in•lb)	7.3 N•m (65 in•lb)
M6x1 sliding bracket cap screw (probe clamp)	10.7 N•m (95 in•lb)	7.3 N•m (65 in•lb)

Connector-to-connector Torque	
Recommended torque	Finger tight
Maximum torque	0.565 N•m (5 in•lb)
Minimum Bend Radius (with or without sst armor)	25.4 mm (1.0 in)

System Mass (typical)

Probe	230 g (8.1 oz) (minimum length case, 1m lead, no armor)
	330 g (11.6 oz) (minimum length case, 1m lead, with armor)
	For longer case lengths add 5.7 g/mm (5.1 oz/in).
	For 5 m probe length add 180 g (6.3 oz) for non-armored probe or 620 g (22 oz) for armored probe. For 9 m probe length add 360 g (13 oz) for non-armored probe or 1240 g (44 oz) for armored probe.
Extension Cable	45 g/m (0.5 oz/ft)
Armored Extension Cable	140 g/m (1.5 oz/ft)
Proximator Sensor	255 g (9 oz)
Sliding Bracket	Short with one probe adapter: 580 g (20.5 oz)
	Long with two probe adapters: 1500 g (53 oz)

Environmental Limits

Probe Temperature Range	
Operating and Storage Temperature	-35°C to +200°C (-31°F to +392°F)
Short Term Operating and Storage Temperature	+250 °C (482 °F) max for less than 24 hours

Extension Cable Temperature Range

Operating and Storage Temperature	-35°C to +200°C (-31°F to +392°F)
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Proximitior Sensor Temperature Range

Operating Temperature	-51°C to +100°C (-60°F to +212°F)
Storage Temperature	-51°C to +105°C (-60°F to +221°F)

Sliding Bracket Temperature Range

Operating and Storage Temperature	-35°C to +200°C (-31°F to +392°F)
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Relative Humidity	100% condensing, non-submersible when connectors are protected. Tested to IEC 68-2-3 damp heat.
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Probe Pressure	3300 XL probes are designed to seal differential pressure between the probe tip and case. The probe sealing material consists of a Viton O-ring and compression seal. Probes are not pressure tested prior to shipment. Contact our custom design department if you require a test of the pressure seal for your application.
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XL proximity probes does not be replaced under the service plan due to probe leakage.



It is the responsibility of the customer or user to ensure that all liquids and gases are contained and safely controlled should leakage occur from a proximity probe. In addition, solutions with high or low pH values may erode the tip assembly of the probe causing media leakage into surrounding areas. Bently Nevada does not be held responsible for any damages resulting from leaking 3300 XL proximity probes. In addition, 3300

Compliance and Certifications

FCC

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference.
- This device must accept any interference received, including interference that may cause undesired operation.

EMC

European Community Directive:

EMC Directive 2014/30/EU

Standards

EN 61000-6-2; Immunity for
Industrial Environments

EN 61000-6-4; Emissions for
Industrial Environments

RoHS

European Community Directive:

RoHS Directive 2011/65/EU

China RoHS

Cables associated with the product(s) mentioned in this datasheet have an EFUP designation of 15 years, in accordance with SJ/T 11364-2024.



Maritime

2019 Rules for Conditions of Classification,

Part 1, 1-1-1/7.7, 1-1-A3, 1-1-A4

2019 Rules for Conditions of Classification,

Part 1, Offshore Units and Structures

1-1-4/9.7, 1-1-A2, 1-1-A3

Hazardous Area Approvals



For the detailed listing of country and product-specific approvals, refer to the [Approvals Quick Reference Guide \(108M1756\)](#).

For additional technical documentation, please log in to bntechsupport.com and access the Bently Nevada Media Library.

cNRTLus

3300 XL Proximitors Sensor

ia When installed with intrinsically safe zener barriers per drawing 141092 or when installed with galvanic isolators.	Class I, Zone 0: AEx/Ex ia IIC T4/T5 Ga; Class I, Groups A, B, C, and D, Class II, Groups E, F and G, Class III; T5 @ Ta = -55°C to + 40°C. T4 @ Ta = -55°C to + 80°C.
nA, ec When installed with non-incendive circuit connected per drawing 140979.	Class I, Zone 2: AEx/Ex nA IIC T4/T5 Gc; Class I, Division 2, Groups A, B, C, and D; Class I, Zone 2: AEx/Ex ec IIC T4/T5 Gc; Class I, Division 2, Groups A, B, C, and D; T5 @ Ta = -55°C to + 40°C T4 @ Ta = -55°C to + 80°C

3300 XL Probe

ia When installed with intrinsically safe zener barriers per drawing 141092 or when installed with galvanic isolators.	Class I, Zone 0: AEx/Ex ia IIC T5...T1 Ga; Class I, Groups A, B, C, and D, Class II, Groups E, F, and G, Class III; (see Temperature Schedule table to follow)
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nA, ec

When installed with non-incendive circuit connected per drawing 140979.

Class I, Zone 2: AEx/Ex nA IIC T5...T1 Gc;
Class I, Division 2, Groups A, B, C, D;
Class I, Zone 2: AEx/Ex ec IIC T5...T1 Gc;
Class I, Division 2, Groups A, B, C, and D;

(see Temperature Schedule table to follow)

ATEX/IECEx

3300 XL Proximitors Sensor

ia	 II 1 G Ex ia IIC T4/T5 Ga Ex ia IIIC T90C/T105C Dc For EPL Dc: T105C @ Ta = -55°C to 100°C T90C @ Ta = -55°C to +85°C <table border="1"> <tr> <td>Ui = -28V</td><td>Uo = -28V</td></tr> <tr> <td>Ii = 140mA</td><td>Io = 140mA</td></tr> <tr> <td>Pi = 0.91W</td><td>Po = 0.742W</td></tr> <tr> <td>Ci = 47nF</td><td>Co = 1.5nF</td></tr> <tr> <td>Li = 1460µH</td><td>Lo = 610µH</td></tr> </table>	Ui = -28V	Uo = -28V	Ii = 140mA	Io = 140mA	Pi = 0.91W	Po = 0.742W	Ci = 47nF	Co = 1.5nF	Li = 1460µH	Lo = 610µH
Ui = -28V	Uo = -28V										
Ii = 140mA	Io = 140mA										
Pi = 0.91W	Po = 0.742W										
Ci = 47nF	Co = 1.5nF										
Li = 1460µH	Lo = 610µH										
nA,ec	 II 3 G Ex nA IIC T4/T5 Gc Ex ec IIC T4/T5 Gc <table border="1"> <tr> <td>Ui = -28V</td><td>Ii = 140 mA</td></tr> </table> T5 @ Ta = -55°C to + 40°C T4 @ Ta = -55°C to + 80°C	Ui = -28V	Ii = 140 mA								
Ui = -28V	Ii = 140 mA										

3300 XL Probe



Probe entity parameters are met when used with BN extension cables and connected to BN Prox.

ia	 II 1 G Ex ia IIC T5...T1 Ga, (see Temperature Schedule table to follow) Ex ia IIIC T90°C ... T280°C Dc For EPL Dc: <table border="1" data-bbox="386 428 743 579"> <tr> <td>Ui= -28V</td><td>Ci = 1.5 nF</td></tr> <tr> <td>Ii = 140 mA</td><td>Li = 610 µH</td></tr> <tr> <td>Pi = 0.91 W</td><td></td></tr> </table>	Ui= -28V	Ci = 1.5 nF	Ii = 140 mA	Li = 610 µH	Pi = 0.91 W	
Ui= -28V	Ci = 1.5 nF						
Ii = 140 mA	Li = 610 µH						
Pi = 0.91 W							
nA,ec	 II 3 G Ex nA IIC T5...T1 Gc, Ex ec IIC T5...T1 Gc, (see Temperature Schedule table to follow) <table border="1" data-bbox="386 793 743 840"> <tr> <td>Ui= -28V</td><td>Ii= 140 mA</td></tr> </table>	Ui= -28V	Ii= 140 mA				
Ui= -28V	Ii= 140 mA						

Temperature Schedule

Temperature Classification	Ambient Temperature (Probe Only)
For EPL Ga and Gc	
T1	-55°C to +232°C
T2	-55°C to +177°C
T3	-55°C to +120°C
T4	-55°C to +80°C
T5	-55°C to +40°C
For EPL Dc	
T280°C @ Ta	-55°C to +232°C
T225°C @ Ta	-55°C to +177°C
T170°C @ Ta	-55°C to +120°C
T130°C @ Ta	-55°C to +80°C
T105°C @ Ta	-55°C to +100°C
T90°C @ Ta	-55°C to +40°C

Hazardous Area Conditions of Safe Use

cNRTLus:

ia

Install per Bently Nevada drawing 141092.

nA, ec

Install per Bently Nevada drawing 140979.

ATEX/IECEx:

ia

Install per Bently Nevada drawing 141092.

nA, ec

The Proximitor must be installed so as to provide the terminals with a degree of protection of at least IP54.

Ordering Information



For the detailed listing of country and product-specific approvals, refer to the [Approvals Quick Reference Guide \(108M1756\)](#).

For additional technical documentation, please log in to bntechsupport.com and access the Bently Nevada Media Library.

3300 XL 25 mm Proximity Probe

330851-AA-BBB-CCC-DD-EE-FF

A: Probe Case Type Option



Standard case types are options 01 through 04.

01	1 ¼ - 12 thread
02	M30x2 thread
03	Smooth 1.06 in dia. - Rear Exit
04	Smooth 1.06 in dia. - Side Exit
05	1 ½ - 12 thread
06	M39x1.5 thread
07	Smooth 1.5 in dia. - Rear Exit
08	Smooth 1.5 in dia. - Side Exit

B: Unthreaded Length Option



Standard unthreaded length is 0.0 mm or 0.0 in. There is an additional charge for non-standard unthreaded lengths.



Unthreaded length must be at least 26 mm or 1.0 in less than the case length. Unthreaded length option is 0.0 for smooth case probe types.

Metric Case Types Order in increments of 2 mm

Maximum Unthreaded Length	224 mm
Minimum Unthreaded Length	0 mm
Example	050 = 50 mm

English Case Types Order in increments of 0.1 in

Maximum Unthreaded Length	8.9 in
Minimum Unthreaded Length	0.0 in
Example	025 = 2.5 in

C: Overall Case Length Option



Standard case lengths are 26, 40, 60, 80, 100 and 250 mm for Metric cases and 1.0, 2.0, 3.0, 4.0, and 9.9 in for English cases. There is an additional charge for non-standard lengths.

Metric Case Types Order in increments of 2 mm

Maximum Unthreaded Length	250 mm
Minimum Unthreaded Length	26 mm
Example	050 = 50 mm

**English and Smooth Case Types
Order in increments of 0.1 in**

Maximum Unthreaded Length	9.9 in
Minimum Unthreaded Length	1.0 in (1.5 in for side exit case types)
Example	020 = 2.0 in

D: Total Length Option

10	1.0 metre (3.3 feet)
50	5.0 metres (16.4 feet)
90	9.0 metres (29.5 feet)



Five metre probes are designed for use with the five metre Proximity Sensor ONLY.

E: Armor Option

00	No Armor
01	with SST Armor



When ordering SST Armor, the minimum probe length is 28 mm or 1.1 in

F: Agency Approval Option

00	No Approvals
05	Multiple Approvals



For a shorter delivery time, order commonly stocked multi-approvals probes.

Currently, stocked probes consist of the following part numbers:

330851-01-000-020-10-00-05
330851-01-000-030-10-00-05
330851-02-000-040-10-00-05
330851-02-000-080-10-00-05
330851-04-000-015-10-00-05
330851-04-000-020-10-00-05

3300 XL 25 mm Proximity Sensor

330850-AA-BB

A: Total Length and Mounting Option

5 0	5.0 metres (16.4 feet) system length, panel mount
5 1	5.0 metres (16.4 feet) system length, DIN mount
9 0	9.0 metres (29.5 feet) system length, panel mount
9 1	9.0 metres (29.5 feet) system length, DIN mount

B: Agency Approval Option

0 0	No Approvals
0 5	Multiple Approvals

3300 XL 25 mm Extension Cable

330854-AAA-BB-CC



Make sure that the extension cable length and the probe length, when added together, equal the Proximitor Sensor total length.

A: Cable Length Option

0 4 0	4.0 metres (13.1 feet)
0 8 0	8.0 metres (26.2 feet)

B: Armor and Cable Option

2 4	High Temperature FluidLoc cable
2 5	Armored High Temperature FluidLoc cable

C: Agency Approval Option

0 0	No Approvals
0 5	Multiple Approvals

3300 XL Sliding Bracket

330853-AA-BB

A: Bracket Length Option

0 1	Short – Single Differential Expansion Application
0 2	Long – Complementary Input Differential Expansion Application

B: Probe Adapter Option

0 0	Adapter not supplied
0 1	1¼-12 thread
0 2	M30x2 thread
0 3	1.06 in diameter Smooth



When probe adapters are selected, one is supplied with the short bracket length and two are supplied with the long bracket length.

Dial Indicator Verification Kit

The dial indicator verification kit contains all of the parts needed to verify accuracy of a differential expansion installation. The kit contains a dial indicator, magnetic base, flex mounting arm, and indicator holding rod all housed in a protective carry case

163854-AA

A: Measurement Units Option

0 1	English Units (0–2 in)
0 2	Metric Units (0–50 mm)