

[illegible]

MANUFACTURER INSTALLATION REFERENCE

Official manufacturer reference reproduced from ABB manufacturer documentation. Use the current source document and all referenced drawings and notes for installation.

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04 CABLE ROUTING AND CONNECTION

- Coordinate current limitation, short-circuit protection and process-voltage supervision with the AC 800M project and operator alarm strategy.
- Restore the documented rated insulation voltage and verify 50 V.
- Support all cables, connectors or mechanical interfaces without strain.
- Inspect shields, earth paths, fasteners and adjacent hardware before service.

05 INITIAL SYSTEM CHECKS

- Confirm exact model identity and compatible system components before energizing.
- Check the saved configuration against the controlled site requirements.
- Force and verify every assigned channel, confirm load polarity and field voltage, then record the final module and channel diagnostics.
- Record the installed model, baseline values and final status.

06 CONTROLLED DOCUMENTS

Official source	ABB manufacturer documentation
Product record	DO818 3BSE069053R1
Manufacturer	ABB
Support	INFO@AMIKON.CN