

Installation Instructions

1948517D1

industrial connection cable

ABB Bailey

Before work begins

- 01 Confirm the exact 1948517D1 article number and installed equipment position.
- 02 Place the equipment in a safe state, isolate all energy sources and follow the applicable ABB discharge or lockout procedure.
- 03 Record terminals, connectors, signal cables, cooling provisions and protective-earth conductors.
- 04 Use ESD controls and qualified industrial-service personnel throughout the replacement.

Model-specific connection checks

Manufacturer	ABB
Exact Article Code	1948517D1
Product Family	ABB Bailey
Component Type	Industrial Connection Cable
System Class	DCS System
Mounting Format	External cable assembly
System Interface	INFI 90 module bus
Control Supply	Bailey rack power
Channel Capacity	Point-to-point connection
Signal Standard	Manufacturer keyed cable

Installation sequence

- Inspect the replacement for transport damage, contamination, bent pins and altered keying.
- Install without forcing connectors or terminals; restore all shields, grounds and cooling provisions.
- Secure power and signal connections under the applicable manufacturer procedure.

Commissioning and return to service

- 01 I/O and diagnostic functional test.
- 02 Check insulation and protective-earth continuity before energising..
- 03 Restore auxiliary and main power in the approved sequence..
- 04 Observe controller, interface and equipment diagnostics..
- 05 Test the connected signal, network, motor or power function at a controlled operating point..
- 06 Record the final article number, test results and maintenance approval..

This AMIKON installation reference supplements the applicable ABB controlled documentation and the site safety procedure. Warranty: 12 months from AMIKON.