

Installation Instructions

3BHB022793R0001 ASE2 UD C920 AE01

digital output module

ABB Advant OCS and Advant-800xA

Before work begins

- 01 Confirm the exact 3BHB022793R0001 ASE2 UD C920 AE01 article number and installed equipment position.
- 02 Place the equipment in a safe state, isolate all energy sources and follow the applicable ABB discharge or lockout procedure.
- 03 Record terminals, connectors, signal cables, cooling provisions and protective-earth conductors.
- 04 Use ESD controls and qualified industrial-service personnel throughout the replacement.

Model-specific connection checks

Output Voltage	24 VDC
Output Current	2A to 5A per channel
Operating Temperature Range	-20°C to +60°C.
Storage Temperature Range	-40°C to +85°C
Humidity Range	between 5% and 95%
Exact Article Code	3BHB022793R0001 ASE2 UD C920 AE01
Board Designation	ASE2 UD C920 AE01
Product Family	ABB Advant OCS and Advant-800xA
Component Type	Digital Output Module
Assembly Class	ABB PCB assembly

Installation sequence

- Inspect the replacement for transport damage, contamination, bent pins and altered keying.
- Install without forcing connectors or terminals; restore all shields, grounds and cooling provisions.
- Secure power and signal connections under the applicable manufacturer procedure.

Commissioning and return to service

- 01 Control and diagnostic signals.
- 02 Check insulation and protective-earth continuity before energising..
- 03 Restore auxiliary and main power in the approved sequence..
- 04 Observe controller, interface and equipment diagnostics..
- 05 Test the connected signal, network, motor or power function at a controlled operating point..
- 06 Record the final article number, test results and maintenance approval..

This AMIKON installation reference supplements the applicable ABB controlled documentation and the site safety procedure. Warranty: 12 months from AMIKON.