

Installation Instructions

3BHE003855R0001

UNITROL excitation gate controller

UNITROL Excitation Systems

Before work begins

- 01 Confirm the exact 3BHE003855R0001 article number and installed equipment position.
- 02 Place the equipment in a safe state, isolate all energy sources and follow the applicable ABB discharge or lockout procedure.
- 03 Record terminals, connectors, signal cables, cooling provisions and protective-earth conductors.
- 04 Use ESD controls and qualified industrial-service personnel throughout the replacement.

Model-specific connection checks

Exact Article Code	3BHE003855R0001
Product Family	UNITROL Excitation Systems
Component Type	Unitrol Excitation Gate Controller
Assembly Class	ABB PCB assembly
System Interface	UNITROL Excitation Systems control interface
Control Supply	Documented rack control supply
Connector Interface	Keyed ABB board connectors
Installation Format	Plug-in control board
Signal Domain	Control and diagnostic signals
Service Position	Documented rack slot

Installation sequence

- Inspect the replacement for transport damage, contamination, bent pins and altered keying.
- Install without forcing connectors or terminals; restore all shields, grounds and cooling provisions.
- Secure power and signal connections under the applicable manufacturer procedure.

Commissioning and return to service

- 01 Power-up diagnostics and function test.
- 02 Check insulation and protective-earth continuity before energising..
- 03 Restore auxiliary and main power in the approved sequence..
- 04 Observe controller, interface and equipment diagnostics..
- 05 Test the connected signal, network, motor or power function at a controlled operating point..
- 06 Record the final article number, test results and maintenance approval..

This AMIKON installation reference supplements the applicable ABB controlled documentation and the site safety procedure. Warranty: 12 months from AMIKON.