

MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Reference package for procurement and maintenance review

S7-300

6ES7352-1AH01-0AE0

FM 352 ELECTRONIC CAM CONTROLLER

Used with the applicable SIMATIC S7-300 function modules configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

Selected official manufacturer pages follow this cover.

Source: Siemens official product documentation



Figure similar

spare part SIMATIC S7-300, cam controller, FM 352, electronic incl. configuration package on CD

Supply voltage	
Rated value (DC)	24 V
Input current	
from load voltage L+ (without load), max.	200 mA
from backplane bus 5 V DC, max.	100 mA
Encoder supply	
5 V encoder supply	
• 5 V	Yes
• Output current, max.	300 mA
• Cable length, max.	32 m
24 V encoder supply	
• 24 V	Yes
• Output current, max.	300 mA
• Cable length, max.	100 m
Power loss	
Power loss, typ.	8.1 W
Digital inputs	
Number of digital inputs	4
Functions	Reference point switch, set floating actual value/length measurement, brake release, enable track output no. 3
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	-30 to +5 V
• for signal "1"	+11 to +30V
Input current	
• for signal "0", max. (permissible quiescent current)	2 mA
• for signal "1", typ.	9 mA
Digital outputs	
Number of digital outputs	13
Functions	Cam track
Short-circuit protection	Yes
Output voltage	
• Rated value (DC)	24 V
• for signal "1", min.	UP - 0.8 V
Output current	
• for signal "1" permissible range for 0 to 60 °C, min.	5 mA; with UPmax
• for signal "1" permissible range for 0 to 60 °C, max.	600 mA; with UPmax
• for signal "0" residual current, max.	0.5 mA

Encoder			
Connectable encoders			
• Incremental encoder (symmetrical)	Yes		
• Incremental encoder (asymmetrical)	Yes		
• Absolute encoder (SSI)	Yes		
• 2-wire sensor	Yes		
— permissible quiescent current (2-wire sensor), max.	2 mA		
Encoder signals, incremental encoder (symmetrical)			
• Trace mark signals	A, notA, B, notB		
• Zero mark signal	N, notN		
• Input voltage	5 V difference signal (phys. RS 422)		
• Input frequency, max.	1 MHz		
Encoder signals, incremental encoder (asymmetrical)			
• Trace mark signals	A, B		
• Zero mark signal	N		
• Input voltage	24 V		
• Input frequency, max.	50 kHz; 50 kHz for 25 m cable length; 25 kHz for 100 m cable length		
Encoder signals, absolute encoder (SSI)			
• Data signal	DATA, notDATA		
• Clock signal	CL, notCL		
• Telegram length, parameterizable	13 or 25 bit		
• Clock frequency, max.	1 MHz		
• Gray code	Yes		
• Cable length, shielded, max.	320 m; at max. 125 kHz		
Potential separation			
Potential separation digital inputs			
• Potential separation digital inputs	No		
Potential separation digital outputs			
• Potential separation digital outputs	No		
Ambient conditions			
Ambient temperature during operation			
• min.	0 °C		
• max.	60 °C		
Ambient temperature during storage/transportation			
• min.	-40 °C		
• max.	70 °C		
Connection method			
required front connector	1x 20-pin		
Dimensions			
Width	80 mm		
Height	125 mm		
Depth	120 mm		
Weights			
Weight, approx.	550 g		
Classifications			
		Version	Classification
	eClass	16	27-24-22-05
	eClass	14	27-24-22-05
	eClass	12	27-24-22-05
	eClass	9.1	27-24-22-05
	eClass	9	27-24-22-05
	eClass	8	27-24-22-05
	eClass	7.1	27-24-22-05
	eClass	6	27-24-22-05
	ETIM	10	EC001422
	ETIM	9	EC001422