

MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Reference package for procurement and maintenance review

GE PACSYSTEMS RX3I

IC695CPU315

RX3I CPU CONTROLLER

Used with the applicable PACSystems RX3i controllers configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

Selected official manufacturer pages follow this cover.

Source: GE official manufacturer documentation



CPU's

The high-performance CPU is based on the latest technology processor with fast computation and high throughput. The controller can manage up to 32K of I/O in a number of standard languages. The powerful CPU enables complex applications to be easily solved with the high performance processor and up to 64 Mbytes of user memory. The RX3i supports multiple IEC languages and C programming to give you program flexibility. The RX3i increases machine cycle times, reduces downtime with its extensive diagnostics and hot swap capability, and enables you to store large amounts of data to reduce external hardware cost.

	IC695CPE305	IC695CPE310	IC695CPU320	IC695CPU315
Product Name	RX3i CPU with built-in USB Master port, Ethernet port and serial port	RX3i CPU with built-in USB Master port, Ethernet port and 2 serial ports	RX3i CPU with two built-in serial ports	RX3i CPU with two built-in serial ports
Lifecycle Status	Active	Active	Active	Active
Module Type	Controller	Controller	Controller	Controller
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Boolean Execution Speed (ms/K)	.072	.072	0.047	0.047
User Logic Memory	5Meg bytes	10Meg bytes	64Mega bytes	20Meg bytes
Battery Backed Real Time Clock	Yes	Yes	Yes	Yes
Dynamic Data Back-up	Energy Pack Support (Battery-less Backup)	Energy Pack Support (Battery-less Backup)	Battery Backup only	Battery Backup only
I/O Discrete Points	32K	32K	32K	32K
I/O Analog Points	32K	32K	32K	32K
Type of Memory Storage	SRAM, Flash	SRAM, Flash	SRAM, Flash	SRAM, Flash
Processor Speed (MHz)	1.1GHz	1.1GHz	1GHz	1GHz
USB -A 2.0 Master Port	Yes. CPU application upload/download to a Thumb Drive or Smart Phone	Yes. CPU application upload/download to a Thumb Drive or Smart Phone	No	No
Built-in Ethernet Ports	One RJ-45 port, 10/100Mbaud. SRTP support for programmer only	One RJ-45 port, 10/100Mbaud. SRTP support for programmer only		
Built-in Serial Ports	One RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)
Total Number of Local Racks	8	8	8	8
Communications Options	Serial, Genius, CMX (Reflective Memory), Ethernet			
Field Busses/Device Networks	Ethernet (PROFINET, Ethernet Global Data, Channels, Modbus TCP Server and Client), Genius, PROFIBUS DP, DeviceNet			
Software Programming Support	Proficy Machine Edition Logic Developer Professional edition 7.0 SIM 3 or above	Proficy Machine Edition Logic Developer Professional edition 7.0 SIM 3 or above	Proficy Machine Edition Logic Developer Professional edition 5.6 or above	Proficy Machine Edition Logic Developer Professional edition 5.6 or above
Program Languages Supported	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram
Internal Power Used	+3.3 VDC: 1.0 A +5 VDC: 1.0 A (up to 1.5 A if USB is fully loaded with 0.5 A) +24 VDC: 0.5A at startup, 0.1 A during run time (Applies only if Energy Pack is connected to the CPE305.)	+3.3 VDC: 1.0 A +5 VDC: 1.0 A (up to 1.5 A if USB is fully loaded with 0.5 A) +24 VDC: 0.5A at startup, 0.1 A during run time (Applies only if Energy Pack is connected to the CPE305.)	1750 mA @ 3.3 VDC; 1200 mA @ 5 VDC	1750 mA @ 3.3VDC; 1200 mA @ 5VDC (Check Data sheet)
Number of Slots Module Occupies on Backplane	1	2	2	2

PACSystems RX3i Controllers

PACSystems RX3i is the high performance, modular and scalable control system that supports the PACSystem engine. This rack-based system is built on PCI standards and provides fast, consistent control between the modules. In addition to more than one hundred discrete and process I/O points, the PACSystems RX3i features:

- **PACSystems High Availability** – This scalable, synchronized, hot-standby redundancy control platform helps ensure uninterrupted control of your applications and processes — with total transparency.
- **PACMotion Controller** – Our versatile servo motion controller combines the benefits of a highly integrated motion and machine logic solution, with the performance, flexibility and scalability required for advanced machine automation.
- **Proficy Process Systems** – A scalable, fully integrated system for process automation and control.
- **Integrated PROFINET** provides real time control of distributed I/O.
- **Proficy Machine Edition** – Develop, configure and maintain all of your control functions including motion, visualization and networking with complete software package.

PACSystems RX3i also offers an outstanding migration path for moving any Series 90 application to the PACSystems architecture.

Power Supplies pages 1.11-1.14

CPUs pages 1.7-1.8

Publication Reference Chart

GFK-2222	PACSystems CPU Reference Manual
GFK-2224	TCP/IP Ethernet Communications for PACSystems
GFK-2225	PACSystems Station Manager User's Manual
GFK-2259	C Programmer's Toolkit for PACSystems User's Manual
GFK-2308	PACSystems Hot Standby CPU Redundancy User's Manual
GFK-2314	PACSystems RX3i Hardware and Installation Manual

Discrete Input Modules pages 1.14-1.16

Discrete Output Modules pages 1.22-1.26

Analog Input Modules pages 1.17-1.21

Analog Output Modules pages 1.27-1.30

Pneumatic Module page 1.51

Expansion Modules page 1.52

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Specialty Modules pages 1.31-1.42, 1.46

Serial Communication Modules page 1.45

PACMotion pages 1.47-1.48

Networks and Distributed I/O Systems pages 1.43-1.44

RX3i Accessories pages 1.53-1.57

RX3i Configuration Guidelines pages 1.58-1.60

α and β Series Servo Amplifiers page 1.61

VersaMotion pages 1.62-1.70





High Availability Redundant Controllers

High Availability CPU Redundancy family allows critical application or process to continue operating if a failure occurs in any single component. A High Availability system uses two or more CPUs; an active unit that actively controls the process, and one or more backup units that are synchronized with the active unit and can take over the process should it becomes necessary.

An RX3i QuadPAC solution utilizes four CRU320QP controllers — one is a master controller and three are synchronized backup controllers. The QuadPAC solution features “Smart Redundancy,” a patent pending algorithm that calculates the relative system availability in real time and identifies the most available controller as master. The I/O racks may be grouped into either single (one I/O rack), redundant (two I/O racks), or triple redundant (three I/O racks) rack configurations.

	IC695CRU320	IC695CRU320QP
Product Name	RX3i Bumpless Redundant High Availability CPU with two built-in serial ports. (Requires IC695RMX128 Data Sync Module)	QuadPAC CPU for RX3i Bumpless Redundant High Availability CPU with two built-in serial ports. (Requires IC695RMX128 Data Sync Module AND Quad Redundancy Solution Code)
Lifecycle Status	Active	Active
Module Type	Redundant Controller	Quad System Redundant Controller
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Boolean Execution Speed (ms/K)	0.047	0.047
User Logic Memory	64Meg bytes	64Meg bytes
Battery Backed Real Time Clock	Yes	Yes
I/O Discrete Points	32K	32K
I/O Analog Points	32K	32K
Type of Memory Storage	SRAM, Flash	SRAM, Flash
Dynamic Data Back-up	Battery Backup only	Battery Backup only
Processor Speed	1GHz	1GHz
Built-in Communication Ports	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)
Total Number of Racks	8	8
Communications Options	Serial, Genius, CMX, Ethernet, PROFINET, PROFIBUS, and DeviceNet	Serial, Genius, CMX, Ethernet, PROFINET, PROFIBUS, and DeviceNet
Field Busses/Device Networks	Ethernet (Ethernet Global Data, Channels, Modbus TCP Server and Client), PROFIBUS DP, DeviceNet	Ethernet (Ethernet Global Data, Channels, Modbus TCP Server and Client), PROFIBUS DP, DeviceNet
Software Programming Support	Proficy Machine Edition Logic Developer Professional edition 5.7 or above	Proficy Machine Edition Logic Developer Professional edition 7.0 SIM 8 or above
Program Languages Supported	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram
Redundancy Maximum amount of data in for Synchronization	Up to 2 Mbytes beginning and end of scan	Up to 2 Mbytes beginning and end of scan
Redundancy Typical Base Sweep Time (Reference Data Transfer List Impact)	3.66 msec: 1K Discrete I/O, 125 Analog I/O and 1K Registers 3.87 msec: 2K Discrete I/O, 250 Analog I/O and 2K Registers 4.30 msec: 4K Discrete I/O, 500 Analog I/O and 4K Registers 5.16 msec: 8K Discrete I/O, 1K Analog I/O and 8K Registers	3.66 msec: 1K Discrete I/O, 125 Analog I/O and 1K Registers 3.87 msec: 2K Discrete I/O, 250 Analog I/O and 2K Registers 4.30 msec: 4K Discrete I/O, 500 Analog I/O and 4K Registers 5.16 msec: 8K Discrete I/O, 1K Analog I/O and 8K Registers
Redundancy Switchover Time	Maximum 1 logic scan, minimum 3.133 msec.	Maximum 1 logic scan, minimum 3.133 msec.
CPU Scan Synchronization	Automatic Each Scan	Automatic Each Scan
Redundant Synch LAN	Yes	Yes
Redundant I/O LAN	Yes	Yes
Internal Power Used	1750 mA @ 3.3 VDC; 1200 mA @ 5 VDC	1750 mA @ 3.3 VDC; 1200 mA @ 5 VDC
Number of Slots Module Occupies on Backplane	2	2