

MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Reference package for procurement and maintenance review

SIEMENS

6ES7351-1AH01-0AE0

FM 351 POSITIONING MODULE

Used with the applicable SIMATIC S7-300 function modules configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

Selected official manufacturer pages follow this cover.

Source: Siemens official product data sheet

*** SPARE PART*** SIMATIC S7-300, FM 351 POSITIONING
MODULE FOR RAPID/ CREEP FEED DRIVE INCL. CONFIG.
PACKAGE ON CD

Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
Input current	
Current consumption, max.	350 mA
Encoder supply	
5 V encoder supply	
• 5 V	Yes
• Output current, max.	350 mA
• Cable length, max.	32 m
24 V encoder supply	
• 24 V	Yes
• Output current, max.	400 mA; Per channel
• Cable length, max.	100 m
Digital inputs	
Number of digital inputs	8
Functions	Reference cams, reversing cams, flying actual value setting, start/stop positioning
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+11 to +30V
Input current	
• for signal "0", max. (permissible quiescent current)	2 mA
• for signal "1", typ.	6 mA
Digital outputs	
Number of digital outputs	8
Functions	Rapid traverse, creep, run right, run left
Short-circuit protection	Yes
Output voltage	
• Rated value (DC)	24 V
• for signal "1", min.	UP - 0.8 V

Output current	
• for signal "1" permissible range for 0 to 60 °C, min.	5 mA; with UPmax
• for signal "1" permissible range for 0 to 60 °C, max.	600 mA; with UPmax
• for signal "0" residual current, max.	0.5 mA
Encoder	
Connectable encoders	
• Incremental encoder (symmetrical)	Yes
• Incremental encoder (asymmetrical)	Yes
• Absolute encoder (SSI)	Yes
• 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	2 mA; on signal "0", max. 2 mA; on signal "1", max. 6 mA
Encoder signals, incremental encoder (symmetrical)	
• Trace mark signals	A, notA, B, notB
• Zero mark signal	N, notN
• Input voltage	5 V difference signal (phys. RS 422)
• Input frequency, max.	0.5 MHz
Encoder signals, incremental encoder (asymmetrical)	
• Trace mark signals	A, B
• Zero mark signal	N
• Input voltage	24 V
• Input frequency, max.	50 kHz; 50 kHz for 25 m cable length; 25 kHz for 100 m cable length
Encoder signals, absolute encoder (SSI)	
• Input signal	5 V difference signal (phys. RS 422)
• Data signal	DATA, notDATA
• Clock signal	CL, notCL
• Telegram length, parameterizable	13 or 25 bit
• Clock frequency, max.	1 MHz
• Gray code	1
• Cable length, shielded, max.	300 m; at max. 125 kHz
Potential separation	
Potential separation digital inputs	
• Potential separation digital inputs	Yes
Potential separation digital outputs	
• Potential separation digital outputs	Yes
Degree and class of protection	
Degree of protection acc. to EN 60529	
• IP20	Yes

Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Connection method	
required front connector	1x 20-pin
Dimensions	
Width	80 mm
Height	125 mm
Depth	120 mm
Weights	
Weight, approx.	550 g
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