MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Reference package for procurement and maintenance review

3300 XL PROXIMITY TRANSDUCER

330850-91-00

25 MM PROXIMITOR SENSOR

Used with the applicable 3300 XL 25 mm Proximity Transducer configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

Selected official manufacturer pages follow this cover.

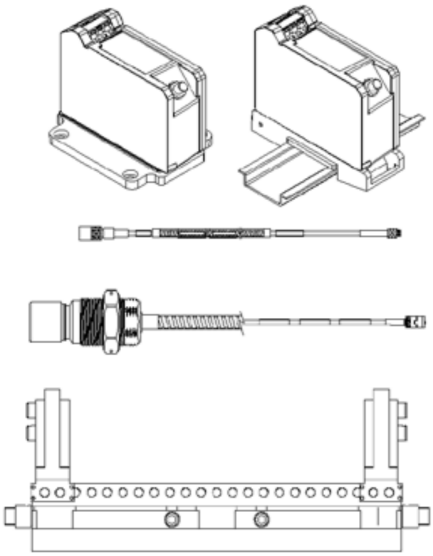
Source: Baker Hughes 3300 XL 25 mm Proximity Transducer System Datasheet 163236 Rev. M

3300 XL Proximity Transducer System

Datasheet

Cordant™

163236 Rev. M



Description

The 3300 XL 25 mm Transducer System consists of a separate 25 mm probe, an extension cable, and a 3300 XL 25 mm Proximitor Sensor. The 0.787 V/mm (20 mV/mil) output gives this system a linear range of 12.7 mm (500 mils). Based on this linear range, the 3300 XL 25 mm Transducer System is suitable for measuring differential expansion (DE) on mid-size to large steam turbine generators caused by the difference in growth rates between the turbine rotor and the machine stator (casing).

Measuring Differential Expansion (DE)

The Differential Expansion measurement is made by two proximity transducers observing a collar or ramp some distance from the thrust bearing. Typical transducer mounting arrangements are:

- Two transducers observing the same side of a collar.
- Two complementary input transducers observing opposite sides of a collar, effectively doubling the measurable DE range.

Two transducers with at least one transducer viewing a ramp on a rotor and the second transducer viewing either a separate ramp or a different location on the rotor to compensate for radial movement. This arrangement adds some error to the measurement, but can measure a longer total DE distance than the complementary measurement.

The criteria for selecting a mounting method are the size of the available target, the expected amount of rotor axial movement and the type of DE target that exists in the machine (collar versus ramp). If sufficient collar height is available, two transducers observing the same side of a

Baker Hughes

Specifications

Unless otherwise noted, the following specifications are for a 3300 XL 25 mm Proximitor Sensor, extension cable and probe between 0°C and +45°C (+32°F to +113°F) at a maximum altitude of 2000m, with a -24 Vdc power supply, a 10 kΩ load, a Bently Nevada supplied AISI 4140 steel target that is 61 mm (2.4 in) diameter or larger, and a probe gap of 7.0 mm (275 mils). The system accuracy and interchangeability specifications do not apply when using a transducer system calibrated to any target other than a Bently Nevada AISI 4140 steel target.

Electrical

Proximitor Sensor Input	Accepts one noncontacting 3300 XL 25 mm Proximity Probe and Extension Cable.
Power	Requires -17.5 Vdc to -26 Vdc without barriers at 12 mA maximum consumption, -23 Vdc to -26 Vdc with barriers. Operation at a more positive voltage than -23.5 Vdc can result in reduced linear range.
Supply Sensitivity	Less than 2 mV change in output voltage per volt change in input voltage.
Output resistance	50 W

Probe dc Resistance

Probe Length (m)	Resistance from the Center Conductor to the Outer Conductor (R_{PROBE}) (ohms)
1.0	6.2 ± 0.5
5.0	7.5 ± 0.8
9.0	8.8 ± 1.1

Extension Cable dc Resistance

Length of Extension Cable (m)	Resistance from Center Conductor to Center Conductor (R_{CORE}) (ohms)	Resistance from Coaxial Conductor to Coaxial Conductor (R_{JACKET}) (ohms)
4.0	1.0 ± 0.25	0.3 ± 0.1
8.0	2.0 ± 0.5	0.6 ± 0.2

Extension cable capacitance	69.9 pF/m (21.3 pF/ft) typical
Field wiring	0.2 to 1.5 mm² (16 to 24 AWG) [0.25 to 0.75 mm² (18 to 23 AWG) with ferrules]. Recommend using three-conductor shielded triad cable. Maximum length of 305 metres (1,000 feet) between the 3300 XL Proximitor Sensor and the monitor. See the frequency response graph for signal rolloff at high frequencies when using longer field wiring lengths.
Linear Range	12.7 mm (500 mils). Linear range begins at approximately 0.63 mm (25 mils) from target and is from 0.63 to 13.33 mm (25 to 525 mils) (approximately –1.5 to –11.5 Vdc).
Average Scale Factor (ASF)	0.787 V/mm (20 mV/mil) nominal
Deviation from best fit straight line (DSL)	Less than ±0.31 mm (±12 mils)

System performance over extended temperatures	Over a probe temperature range of -35°C to +120°C (-31°F to +248°F) with the Proximitor Sensor and extension cable between 0°C to +45°C (+32°F to +113°F), the DSL remains within ±0.92 mm (±36 mils). Over a Proximitor Sensor and extension cable temperature range of -35°C to +65°C (-31°F to +149°F) with the probe between 0°C to +45°C (+32°F to +113°F), the DSL remains within ±0.92 mm (±36 mils).
Frequency Response	0 to 2.7 kHz: +0, -3 dB typical, with up to 305 metres (1000 feet) of field wiring.
Recommended Minimum Target Size	61 mm (2.4 in) diameter (flat target)

Effects of 60 Hz Magnetic Fields Up to 300 Gauss (5 metre system)			
Output voltage in mil pp/gauss			
Gap	**Proximitor Sensor**	**Probe**	**Ext. Cable**
0.6 mm (25 mil)	0.224	0.008	0.002
7.0 mm (275 mil)	0.223	0.033	0.004
13.3 mm (525 mil)	0.225	0.076	0.023
Electrical Classification		Complies with the European CE mark.	

Mechanical

Probe Tip Material	Polyetheretherketone (PEEK).
Probe Case Material	AISI 304 stainless steel (SST).
Probe Cable Specifications	75 Ω triaxial, perfluoroalkoxyethylene (PFA) insulated FluidLoc probe cable in the following total probe lengths: 1, 5 or 9 metres.
Extension Cable Material	75 Ω triaxial, perfluoroalkoxyethylene (PFA) insulated FluidLoc cable.
Proximitor Sensor Material	A380 aluminum
Sliding Bracket Material	Anodized aluminum and stainless steel
Sliding Bracket Adjustment Range	
Short bracket horizontal	±25.4 mm (±1.0 in)
Long bracket horizontal	±76.2 mm (±3.0 in)
Probe adapter vertical adjustment	25.4 mm (1.00 in) total travel
System Length	5 or 9 metres including extension cable
Probe and Extension Cable Armor (optional)	Flexible AISI 302 SST with PFA outer jacket.
Tensile Strength (maximum rated)	330 N (75 pounds) probe case to probe lead. 270 N (60 pounds) at probe lead to extension cable connectors.

Maximum Unthreaded Length	250 mm
Minimum Unthreaded Length	26 mm
Example	**050** = 50 mm
English and Smooth Case Types Order in increments of 0.1 in	
Maximum Unthreaded Length	9.9 in
Minimum Unthreaded Length	1.0 in (1.5 in for side exit case types)
Example	**020** = 2.0 in
D: Total Length Option	
10	1.0 metre (3.3 feet)
50	5.0 metres (16.4 feet)
90	9.0 metres (29.5 feet)

Five metre probes are designed for use with the five metre Proximitor Sensor ONLY.

E: Armor Option	
00	No Armor
01	with SST Armor

When ordering SST Armor, the minimum probe length is 28 mm or 1.1 in

F: Agency Approval Option	
00	No Approvals
05	Multiple Approvals

For a shorter delivery time, order commonly stocked multi-approvals probes.

Currently, stocked probes consist of the following part numbers:

330851-01-000-020-10-00-05
330851-01-000-030-10-00-05
330851-02-000-040-10-00-05
330851-02-000-080-10-00-05
330851-04-000-015-10-00-05
330851-04-000-020-10-00-05

3300 XL 25 mm Proximitor Sensor

330850-AA-BB

A: Total Length and Mounting Option	
5 0	5.0 metres (16.4 feet) system length, panel mount
5 1	5.0 metres (16.4 feet) system length, DIN mount
9 0	9.0 metres (29.5 feet) system length, panel mount
9 1	9.0 metres (29.5 feet) system length, DIN mount
B: Agency Approval Option	
0 0	No Approvals
0 5	Multiple Approvals

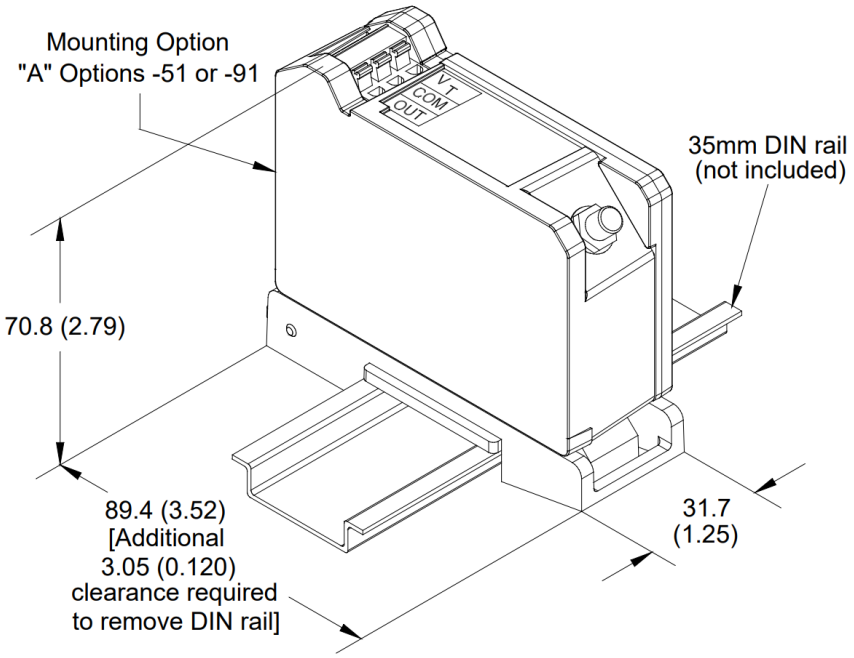


Figure 19: 330850 DIN Mount 3300 XL 25mm Proximitor Sensor