

AMIKON TECHNICAL DOCUMENTATION

Installation Instructions

ICS Triplex T9481

3 Channel Analogue Output Module

CHANNELS	SIGNAL TYPE	OUTPUT SIGNAL	PLATFORM
3	Analogue Output	4-20 mA	AADvance

For qualified personnel only. This installation summary is not a substitute for the controlled manufacturer procedure, system safety plan or approved site isolation requirements.

01

BEFORE INSTALLATION

Exact identity	Confirm T9481, hardware revision and firmware against site records.
Module condition	Check for damage and allow stored equipment to reach installation temperature.
Base and termination	Confirm T9300 mounting and the required T9881/T9882 arrangement.
Field compatibility	Match current-sink wiring, loop power, compliance voltage, load impedance and the approved output failure state.
Safety plan	Use trained personnel and the controlled site isolation and commissioning plan.

02

PREPARATION AND BOUNDARIES

- Use the full RM448 field-circuit diagram matching the selected termination, redundancy and field-device power arrangement.
- Record module identity and location; inspect coding pegs, mating connectors and the locking mechanism before fitting.

03
INSTALLATION AND COMMISSIONING

01	Confirm T9481 and the correct T9881/T9882 termination against the approved controller build.
02	Check that the termination coding pegs match the sockets on the rear of the intended module; do not force a mismatch.
03	Locate the module on the T9300 dowel pins and fully mate the base and termination connectors as specified in the OEM procedure.
04	Secure the module locking screw in the documented locked position. The locking mechanism is also a power interlock.
05	Match current-sink wiring, loop power, compliance voltage, load impedance and the approved output failure state.
06	Validate module health, channel readings or output states and the configured fault response under the approved functional test procedure.

04
SAFETY AND FINAL CHECKS

- Review Healthy, Ready, Run and channel indications together; a field fault and a module fault require different investigation.
- Confirm the intended operating state and controller diagnostics before enabling the associated process function.

05
OFFICIAL PROCEDURE

ICSTT-RM447N-EN-P | AADvance Solutions Handbook | February 2021

Handbook PDF pp. 118-120: product specifications. Separate RM448 build manual: original installation and field-loop drawings.

ICSTT-RM448N | AADvance System Build Manual | September 2024

Independent Amikon reference, not an OEM manual. Use the complete manufacturer instructions matching the actual hardware and firmware. No manufacturer pages are reproduced.

AMIKON PRODUCT SUPPORT

+86-18020776786

INFO@AMIKON.CN

AMIKONG.COM

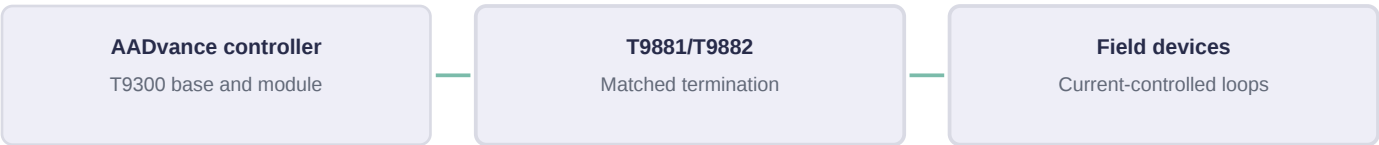
06

ORIGINAL REFERENCE SCHEMATICS

ICS Triplex T9481 | Documented installation context

Original Amikon illustration based on the linked OEM pages. Logical arrangement only; not to scale and not an electrical wiring or manufacturer installation drawing.

A | EQUIPMENT ARRANGEMENT



Logical relationship only; signal direction and field power depend on the selected input or output circuit.

Use the complete linked OEM drawings; no generic connector pinout or live-work permission is supplied.

B | CONFIGURATION BOUNDARY

Use T9481 only with the verified AADvance base, correct analogue output termination and approved field circuit. Replacement suitability depends on the full installed configuration.

07

ORIGINAL MANUFACTURER DRAWING AND PROCEDURE LINKS

[System-powered analogue output circuit - PDF page 109](#)

[Field-powered analogue output circuit - PDF page 110](#)

[I/O module installation - PDF page 116](#)

If the viewer ignores the page target, enter the stated PDF page manually. Retain the full manufacturer warnings and approved maintenance plan; this reference does not authorize live work.