

MANUFACTURER DOCUMENT PACKAGE

# Manufacturer's Manual

Reference package for procurement and maintenance review

SIEMENS

## 6ES7531-7KF00-0AB0

EIGHT-CHANNEL ANALOG INPUT MODULE

Used with the applicable SM 531 analog input modules configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

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**SIEMENS**



# SIMATIC

## S7-1500

Analog input module AI 8xU/I/RTD/TC ST (6ES7531-7KF00-0AB0)

Manual

Edition

07/2014

Answers for industry.

## SIMATIC

### S7-1500/ET 200MP Analog input module AI 8xU/I/RTD/TC ST (6ES7531-7KF00-0AB0)

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## Legal information

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# Preface

## Purpose of the documentation

This manual supplements the system manuals:

- S7-1500 Automation System
- ET 200MP Distributed I/O System

Functions that relate in general to the systems are described in these system manuals.

The information provided in this manual and in the system/function manuals supports you in commissioning the systems.

## Changes compared to previous version

Changes described in this manual, compared to the previous version:

- Module integrated in hardware catalog STEP 7 (TIA Portal) V13, Update 3 or higher with the functions:
  - Module-internal shared input (MSI) for Shared Device
  - Configurable submodules, e.g., for Shared Device
- Appendix Open Source Software amended

## Conventions

The term "CPU" is used in this manual both for the CPUs of the S7-1500 automation system, as well as for interface modules of the ET 200MP distributed I/O system.

Please also observe notes marked as follows:

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### Note

A note contains important information regarding the product described in the documentation or its handling, or draws special attention to a section of the documentation.

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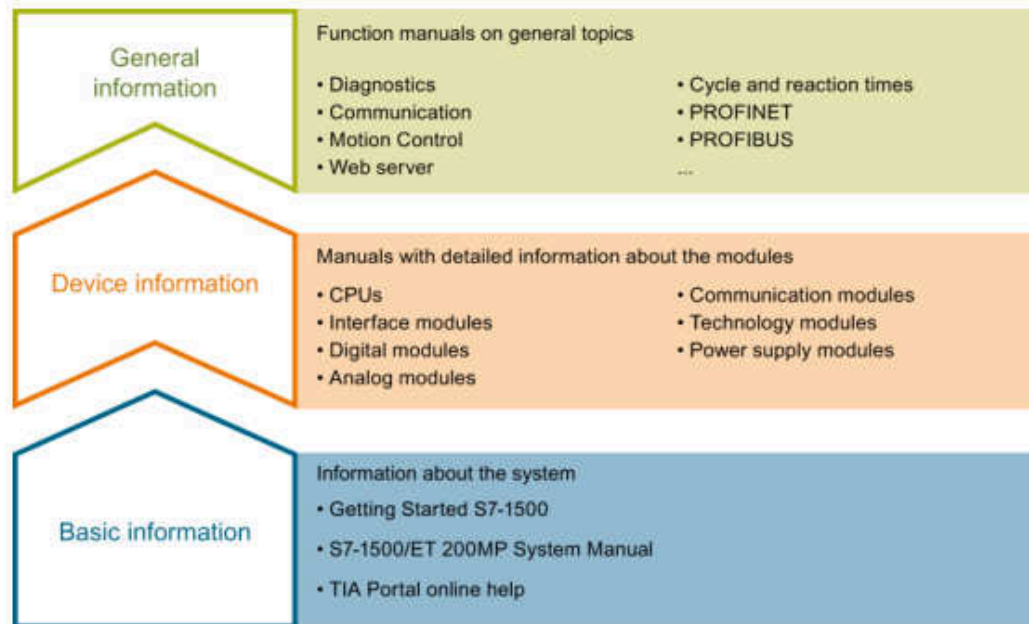
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The documentation for the SIMATIC S7-1500 automation system and the SIMATIC ET 200MP distributed I/O system is arranged into three areas. This arrangement enables you to access the specific content you require.



## Basic information

System Manual and Getting Started describe in detail the configuration, installation, wiring and commissioning of the SIMATIC S7-1500 and ET 200MP systems. The STEP 7 online help supports you in the configuration and programming.

## Device information

Manuals contain a compact description of the module-specific information, such as properties, terminal diagrams, characteristics, technical specifications.

## General information

The function manuals contain detailed descriptions on general topics regarding the SIMATIC S7-1500 and ET 200MP systems, e.g. diagnostics, communication, Motion Control, Web server.

You can download the documentation free of charge from the Internet (<http://www.automation.siemens.com/mcms/industrial-automation-systems-simatic/en/manual-overview/tech-doc-controllers/Pages/Default.aspx>).

Changes and supplements to the manuals are documented in a Product Information.

## Manual Collection S7-1500 / ET 200MP

The Manual Collection contains the complete documentation on the SIMATIC S7-1500 automation system and the ET 200MP distributed I/O system gathered together in one file.

You can find the Manual Collection on the Internet  
(<http://support.automation.siemens.com/WW/view/en/86140384>).

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## CAX Download Manager

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You configure your own download package with a few clicks.

In doing so you can select:

- Product images, 2D dimension drawings, 3D models, internal circuit diagrams, EPLAN macro files
- Manuals, characteristics, operating manuals, certificates
- Product master data

You can find the CAX Download Manager on the Internet  
(<http://support.automation.siemens.com/WW/view/en/42455541>).

## Product overview

### 2.1 Properties

#### Article number

6ES7531-7KF00-0AB0

#### View of the module

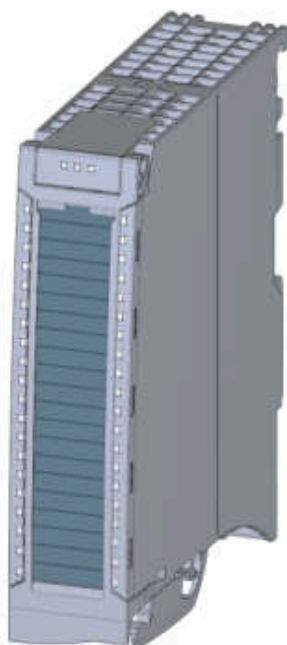


Figure 2-1 View of the AI 8xU/I/RTD/TC ST module

## Properties

The module has the following technical properties:

- 8 analog inputs
- Voltage measuring type can be set per channel
- Current measuring type can be set per channel
- Measuring type resistance adjustable for channel 0, 2, 4 and 6
- Measuring type resistance thermometers (RTD) adjustable for channel 0, 2, 4 and 6
- Thermocouple (TC) measuring type can be set per channel
- Resolution 16 bits including sign
- Configurable diagnostics (per channel)
- Hardware interrupt on limit violation can be set per channel (two low and two high limits per channel)

The module supports the following functions:

Table 2- 1 Version dependencies of the module functions

| Function                                               | Firmware version of the module | Configuration software                    |                                                                             |
|--------------------------------------------------------|--------------------------------|-------------------------------------------|-----------------------------------------------------------------------------|
|                                                        |                                | STEP 7 (TIA Portal)                       | GSD file in STEP 7 (TIA Portal) V12 or higher, or STEP 7 V5.5 SP3 or higher |
| Firmware update                                        | V1.0.0 or higher               | V12 or higher                             | X                                                                           |
| Identification data I&M0 to I&M3                       | V1.0.0 or higher               | V12 or higher                             | X                                                                           |
| Parameter assignment in RUN                            | V1.0.0 or higher               | V12 or higher                             | X                                                                           |
| Isochronous mode                                       | V1.0.0 or higher               | V12 or higher                             | ---                                                                         |
| Calibration in runtime                                 | V1.0.0 or higher               | V12 or higher                             | X                                                                           |
| Module-internal Shared Input (MSI)                     | V2.0.0 or higher               | V13 Update 3 or higher (PROFINET IO only) | X (PROFINET IO only)                                                        |
| Configurable submodules / submodules for Shared Device | V2.0.0 or higher               | V13 Update 3 or higher (PROFINET IO only) | X (PROFINET IO only)                                                        |
| Configurable after interface module IM 155-5 DP ST     | V2.0.0 or higher               | V13 or higher                             | X                                                                           |

You can configure the module with STEP 7 (TIA Portal) and with a GSD file.

### Accessories

The following accessories are supplied with the module and can also be ordered separately as spare parts:

- Shield bracket
- Shield terminal
- Power supply element
- Labeling strips
- U connector
- Universal front door

### Other components

The following component must be ordered separately:

Front connectors, including potential jumpers and cable ties

You can find more information on accessories in the S7-1500 Automation System system manual (<http://support.automation.siemens.com/WW/view/en/59191792>) and the ET 200MP Distributed I/O System system manual (<http://support.automation.siemens.com/WW/view/en/59193214>).

This section contains the block diagram of the module and outlines various connection options.

For more information on front connector wiring and creating cable shields, etc., refer to the "Wiring" section in the Automation System S7-1500 (<http://support.automation.siemens.com/WW/view/en/59191792>) and Distributed I/O System ET 200MP (<http://support.automation.siemens.com/WW/view/en/59193214>) system manuals.

You can find additional information on compensating the reference junction temperature in the function manual Analog value processing (<http://support.automation.siemens.com/WW/view/en/67989094>), the structure of a data record in the section Structure of a data record for dynamic reference temperature (Page 61).

---

## Note

You may use and combine the different wiring options for all channels.

---

## Note

Do not insert the potential jumpers included with the front connector!

---

## Abbreviations used

Meaning of the abbreviations used in the following figures:

|                       |                                                           |
|-----------------------|-----------------------------------------------------------|
| $U_n+/U_n-$           | Voltage input channel n (voltage only)                    |
| $M_n+/M_n-$           | Measuring input channel n                                 |
| $I_n+/I_n-$           | Current input channel n (current only)                    |
| $I_{c\ n+}/I_{c\ n-}$ | Current output for RTD, channel n                         |
| $U_{Vn}$              | Supply voltage at channel n for 2-wire transmitters (2WT) |
| Comp+/Comp-           | Compensation input                                        |
| $I_{Comp+}/I_{Comp-}$ | Current output for compensation                           |
| L+                    | Supply voltage connection                                 |
| M                     | Ground connection                                         |
| $M_{ANA}$             | Reference potential of the analog circuit                 |
| CHx                   | Channel or display of the channel status                  |
| PWR                   | Display for the supply voltage                            |

**Pin assignment for the power supply element**

The power supply element is plugged onto the front connector for powering the analog module. Wire the supply voltage to terminals 41 (L+) and 44 (M). You can use terminals 42 (L+) and 43 (M) to loop the potential to the next module.

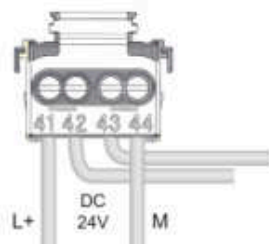


Figure 3-1 Power supply element wiring

### Block diagram and pin assignment for voltage measurement

The example in the following figure shows the pin assignment for voltage measurement.

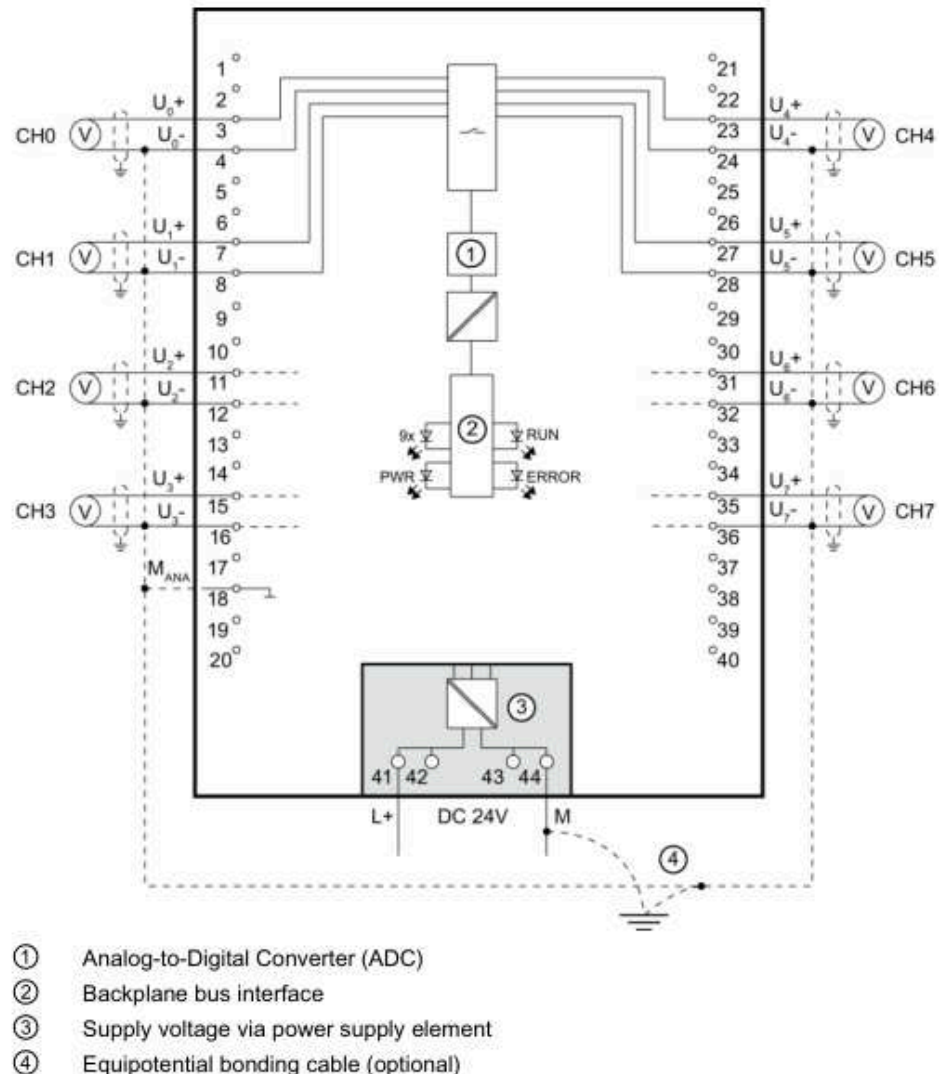
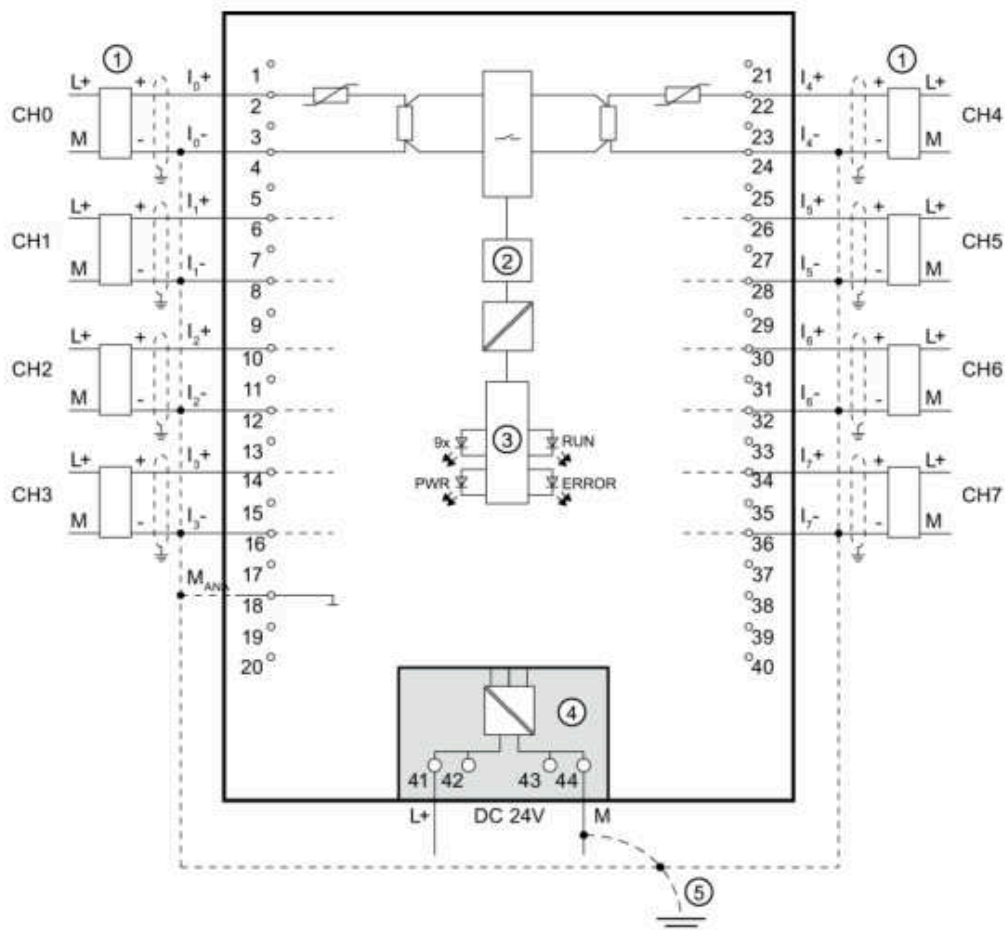


Figure 3-2 Block diagram and pin assignment for voltage measurement

### Connection: 4-wire transmitters for current measurement

The example in the following figure shows the pin assignment for current measurement with 4-wire transmitters.

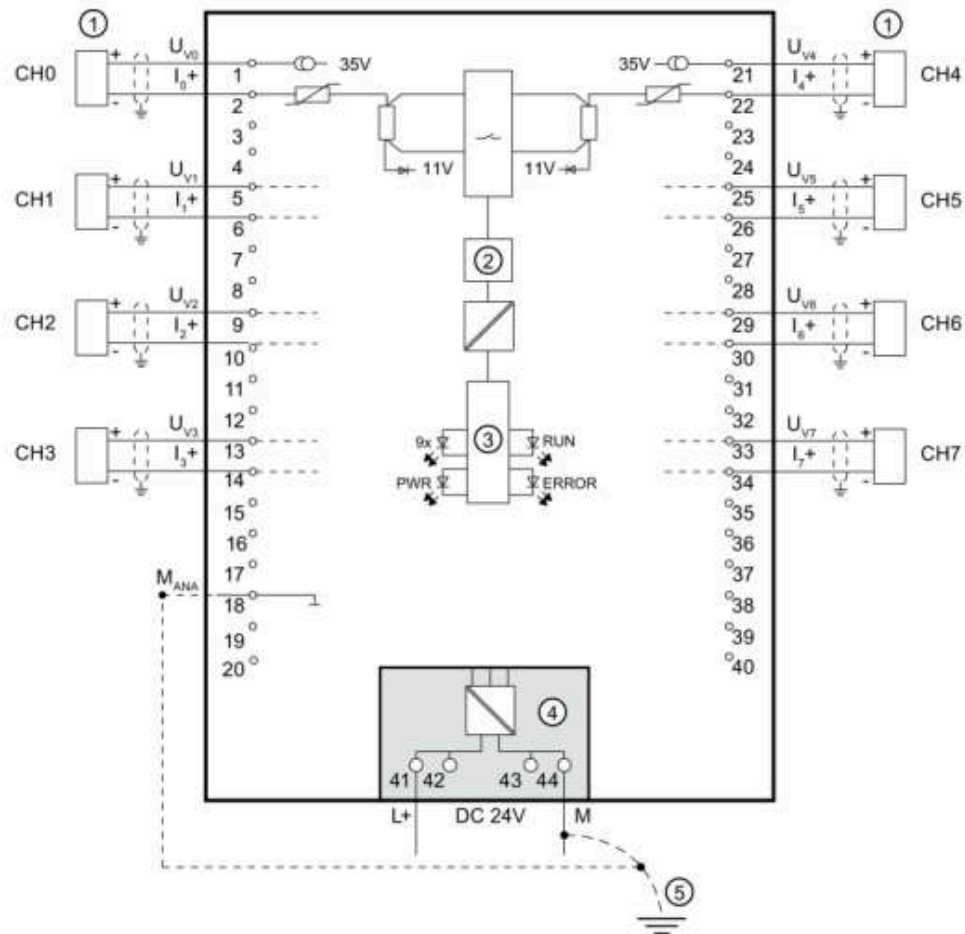


- ① Wiring 4-wire transmitter
- ② Analog-to-Digital Converter (ADC)
- ③ Backplane bus interface
- ④ Supply voltage via power supply element
- ⑤ Equipotential bonding cable (optional)

Figure 3-3 Block diagram and pin assignment for current measurement

### Connection: 2-wire transmitters for current measurement

The example in the following figure shows the pin assignment for current measurement with 2-wire transmitters.

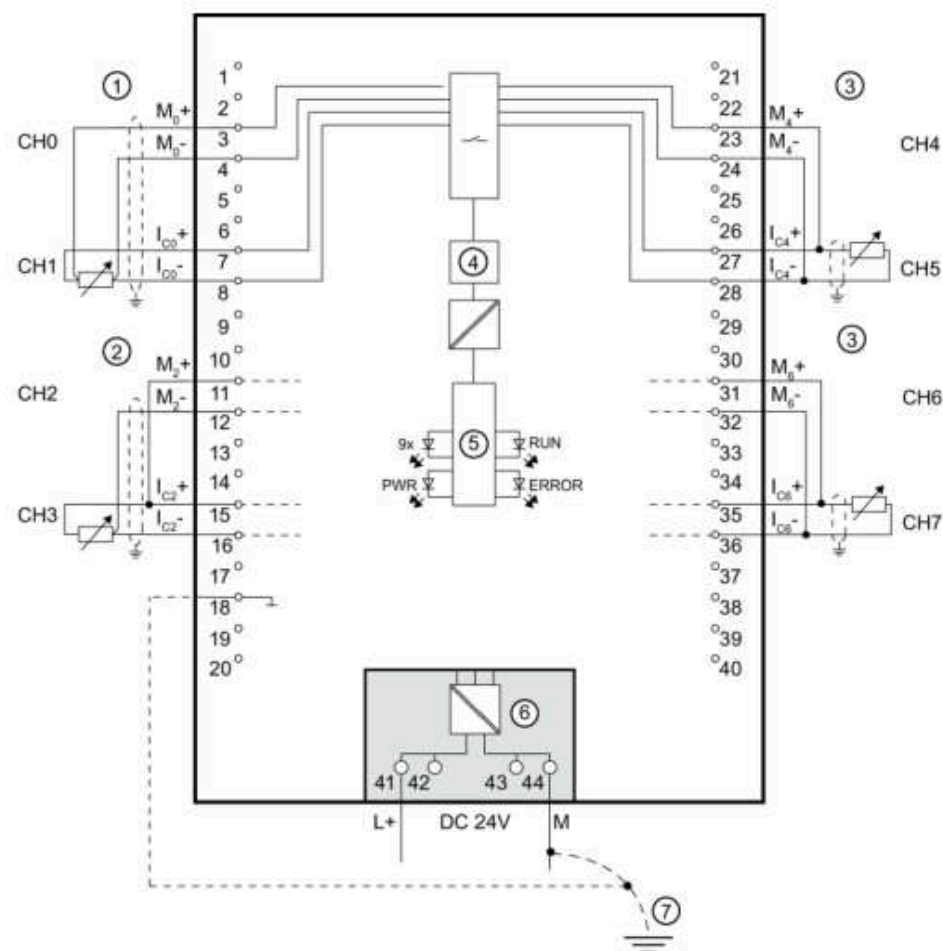


- ① Wiring 2-wire transmitter
- ② Analog-to-Digital Converter (ADC)
- ③ Backplane bus interface
- ④ Supply voltage via power supply element
- ⑤ Equipotential bonding cable (optional)

Figure 3-4 Block diagram and pin assignment for current measurement

### Connection: 2-, 3- and 4-wire connection of resistance-based sensors or resistance thermometers

The example in the following figure shows the pin assignment for 2-, 3- and 4-wire connections of resistance-based sensors or resistance thermometers.

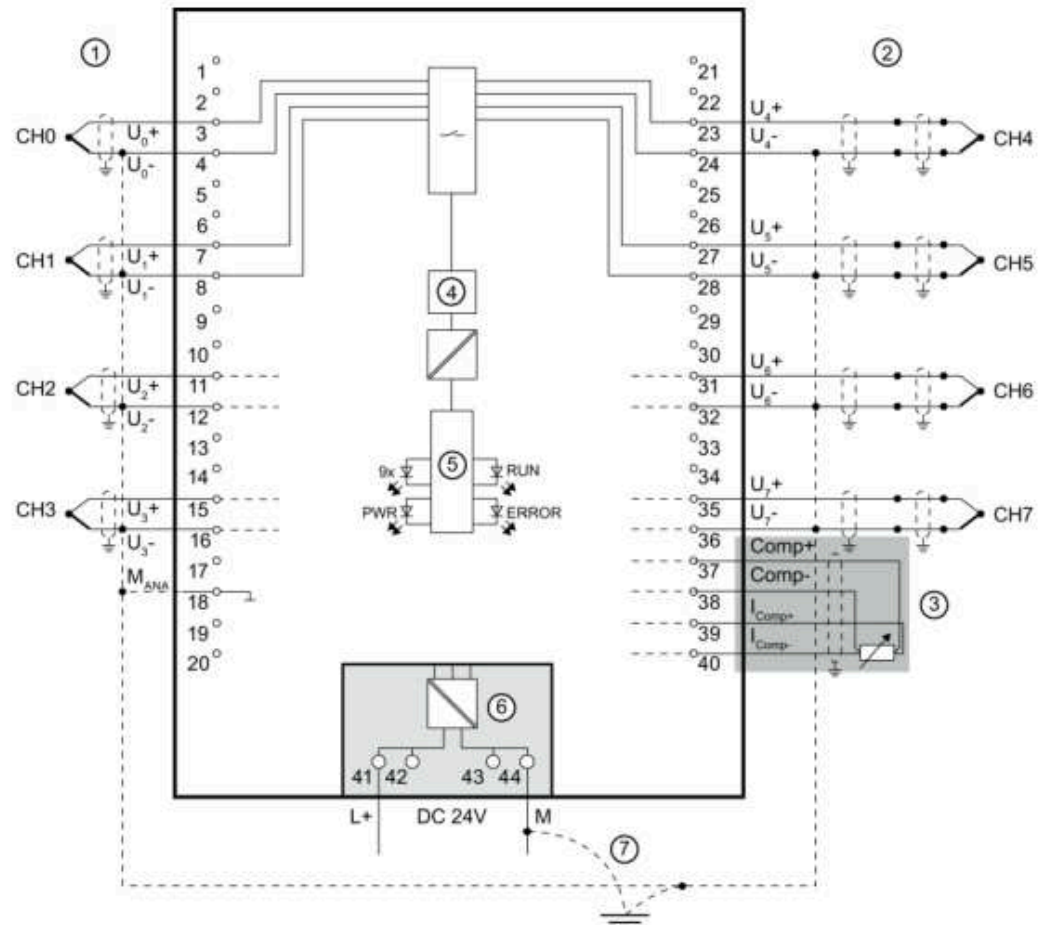


- ① 4-wire connection
- ② 3-wire connection
- ③ 2-wire connection
- ④ Analog-to-Digital Converter (ADC)
- ⑤ Backplane bus interface
- ⑥ Supply voltage via power supply element
- ⑦ Equipotential bonding cable (optional)

Figure 3-5 Block diagram and pin assignment for 2-, 3- and 4-wire connections

### Connection: Non-grounded thermocouples for external/internal compensation and connection of a resistance thermometer (RTD) at the reference channel

The following figure shows an example of the pin assignment of non-grounded thermocouples for external/internal compensation and the connection of a resistance thermometer (RTD) at the reference channel.

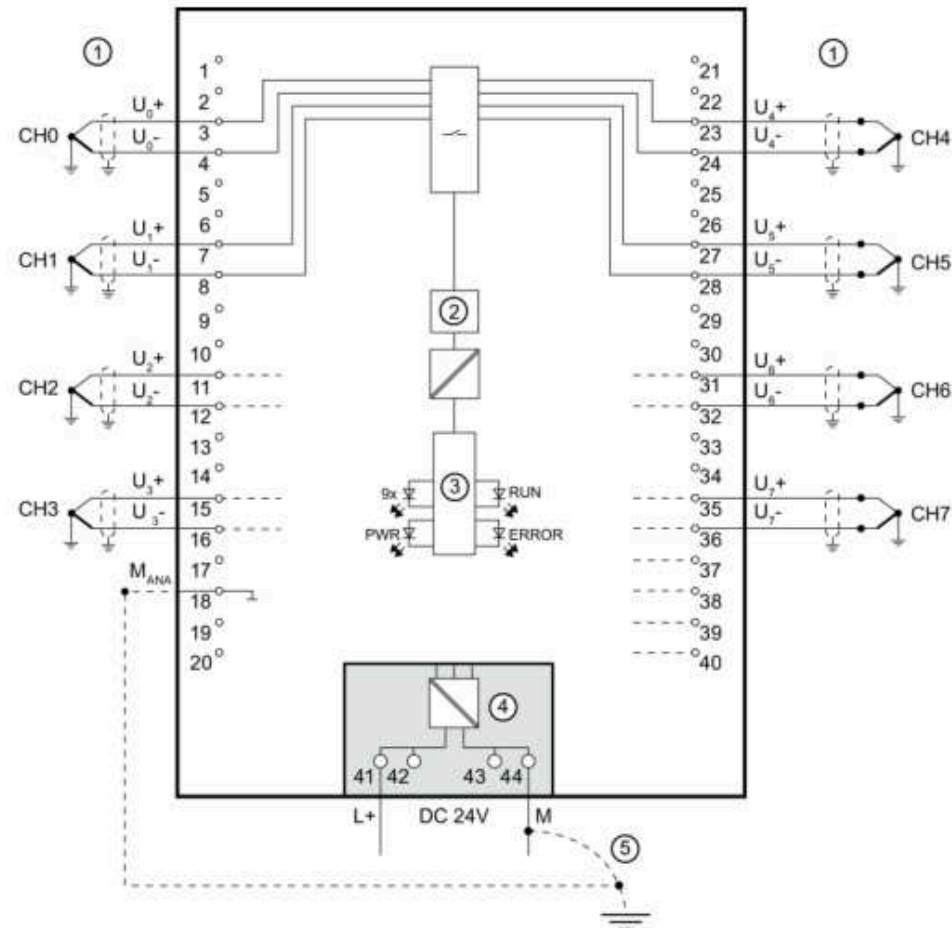


- ① Wiring of a thermocouple (non-grounded) for internal compensation
- ② Wiring of a thermocouple (non-grounded) for external compensation
- ③ Wiring of a resistance thermometer (RTD) at the reference channel
- ④ Analog-to-Digital Converter (ADC)
- ⑤ Backplane bus interface
- ⑥ Supply voltage via power supply element
- ⑦ Equipotential bonding cable (optional)

Figure 3-6 Block diagram and pin assignment for non-grounded thermocouples and resistance thermometers

### Connection: Grounded thermocouples for internal compensation

The following figure shows an example of the pin assignment for grounded thermocouples for internal compensation.



- ① Wiring of a thermocouple (grounded) for internal compensation
- ② Analog-to-Digital Converter (ADC)
- ③ Backplane bus interface
- ④ Supply voltage via power supply element
- ⑤ Equipotential bonding cable (optional)

Figure 3-7 Block diagram and pin assignment for grounded thermocouples

## Parameters/address space

### 4.1 Measuring types and ranges

#### Introduction

The module is set to voltage measuring type with measuring range  $\pm 10$  V by default. You need to reassign the module parameters with STEP 7 if you want to use a different measuring type or range.

Deactivate the input if it is not going to be used. The module cycle time is shortened and the interference factors that lead to failure of the module (for example, triggering a hardware interrupt) are avoided.

The following table shows the measuring types and the respective measuring range.

Table 4- 1 Measuring types and ranges

| Measuring type                                         | Measuring range                                                                                                                 |
|--------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| Voltage                                                | $\pm 50$ mV<br>$\pm 80$ mV<br>$\pm 250$ mV<br>$\pm 500$ mV<br>$\pm 1$ V<br>$\pm 2.5$ V<br>1 V to 5 V<br>$\pm 5$ V<br>$\pm 10$ V |
| Current 2WMT<br>(2-wire transmitter)                   | 4 mA to 20 mA                                                                                                                   |
| Current 4WMT<br>(4-wire transmitter)                   | 0 mA to 20 mA<br>4 mA to 20 mA<br>$\pm 20$ mA                                                                                   |
| Resistor<br>(2-wire connection)                        | PTC                                                                                                                             |
| Resistor<br>(3-wire connection)<br>(4-wire connection) | 150 $\Omega$<br>300 $\Omega$<br>600 $\Omega$<br>6000 $\Omega$                                                                   |

## 4.1 Measuring types and ranges

| Measuring type                                                     | Measuring range                                                                                                                                                                          |
|--------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Thermal resistor RTD<br>(3-wire connection)<br>(4-wire connection) | PT100 standard/climate<br>PT200 standard/climate<br>PT500 standard/climate<br>PT1000 standard/climate<br>Ni100 standard/climate<br>Ni1000 standard/climate<br>LG-Ni1000 standard/climate |
| Thermocouple (TC)                                                  | Type B<br>Type E<br>Type J<br>Type K<br>Type N<br>Type R<br>Type S<br>Type T                                                                                                             |
| Deactivated                                                        | -                                                                                                                                                                                        |

The tables of the input ranges, overflow, undershoot range, etc. are available in appendix Representation of analog values (Page 63).

### Special features for the use of PTC resistors

PTCs are suitable for use as temperature monitoring or thermal protection device for drives, transformer windings, etc.

- Select "2-wire resistor" and "PTC" in the parameter settings:
- Wire the PTC with 2-wire connectivity.
- Use PTC resistors type A (PTC resistance thermometer) in accordance with DIN/VDE 0660, part 302.
- If "Underflow" diagnostics is enabled, a "Low limit undershoot" diagnostic alarm indicates a short-circuit is generated for resistance values  $< 18 \Omega$ .

The following image shows the address space assignment for AI 8xU/I/RTD/TC ST with PTC resistors.

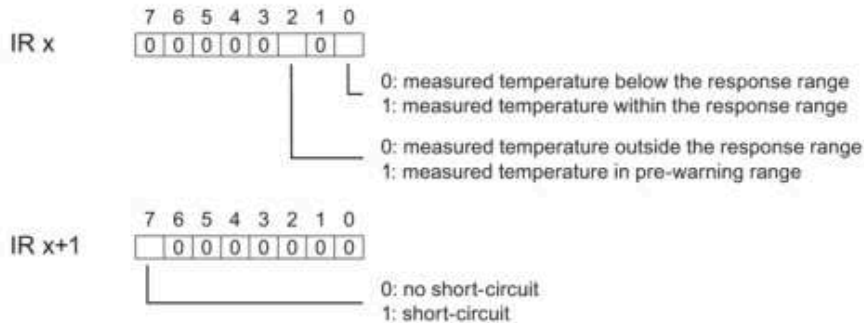


Figure 4-1 Address space for AI 8xU/I/RTD/TC ST with PTC resistors

The diagram below shows the temperature profile and the corresponding switching points.

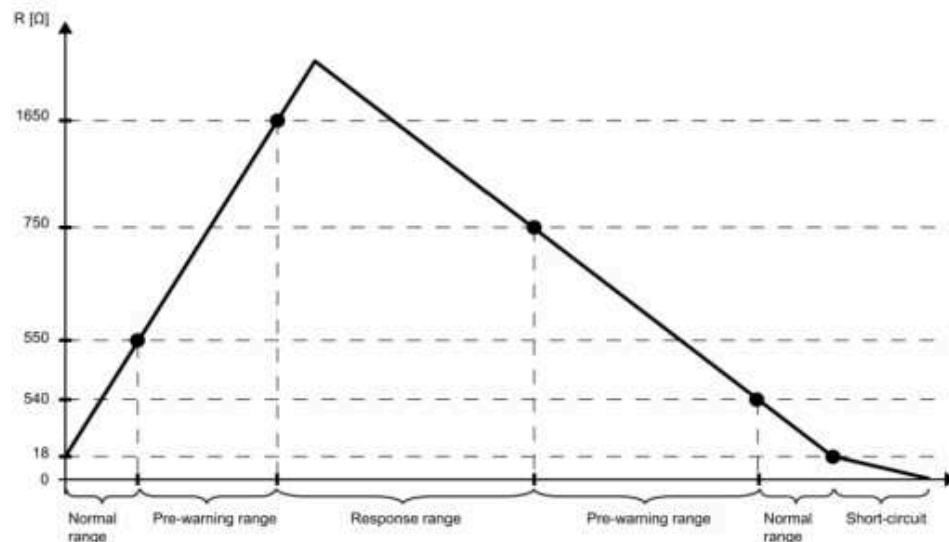


Figure 4-2 Temperature profile and the corresponding switching points

**Special features of the measured value acquisition with PTC resistors**

If faults occur (for example supply voltage L+ missing) that make it impossible to acquire measured values with PTC resistors, the corresponding channels (IR x/IR x+1) report overflow (7FFF<sub>H</sub>). If the value status (QI) is enabled, the value 0 = fault is output in the corresponding bit.

**4.2 Parameters****AI 8xU/I/RTD/TC ST parameters**

When you assign the module parameters in STEP 7, you use various parameters to specify the module properties. The following table lists the configurable parameters. The effective range of the configurable parameters depends on the type of configuration. The following configurations are possible:

- Central operation with a S7-1500 CPU
- Distributed operation on PROFINET IO in an ET 200MP system
- Distributed operation on PROFIBUS DP in an ET 200MP system

When assigning parameters in the user program, use the WRREC instruction to transfer the parameters to the module by means of data records; refer to the section Parameter assignment and structure of the parameter data records (Page 49).

The following parameter settings for the channels are possible:

Table 4- 2 Configurable parameters and their defaults

| Parameters                                               | Range of values    | Default setting | Parameter assignment in RUN | Scope with configuration software, e.g., STEP 7 (TIA Portal) |                      |
|----------------------------------------------------------|--------------------|-----------------|-----------------------------|--------------------------------------------------------------|----------------------|
|                                                          |                    |                 |                             | GSD file PROFINET IO                                         | GSD file PROFIBUS DP |
| <b>Diagnostics</b>                                       |                    |                 |                             |                                                              |                      |
| • Missing supply voltage L+                              | Yes/No             | No              | Yes                         | Channel <sup>1)</sup>                                        | Module <sup>3)</sup> |
| • Overflow                                               | Yes/No             | No              | Yes                         | Channel                                                      | Module <sup>3)</sup> |
| • Underflow                                              | Yes/No             | No              | Yes                         | Channel                                                      | Module <sup>3)</sup> |
| • Common mode error                                      | Yes/No             | No              | Yes                         | Channel                                                      | Module <sup>3)</sup> |
| • Reference channel error                                | Yes/No             | No              | Yes                         | Channel                                                      | Module <sup>3)</sup> |
| • Wire break                                             | Yes/No             | No              | Yes                         | Channel                                                      | Module <sup>3)</sup> |
| • Current limit for wire break diagnostics <sup>2)</sup> | 1.185 mA or 3.6 mA | 1.185 mA        | Yes                         | Channel                                                      | --- <sup>4)</sup>    |

| Parameters                           | Range of values                                                                                                                        | Default setting             | Parameter assignment in RUN | Scope with configuration software, e.g., STEP 7 (TIA Portal) |                                                                                          |
|--------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|--------------------------------------------------------------|------------------------------------------------------------------------------------------|
|                                      |                                                                                                                                        |                             |                             | GSD file PROFINET IO                                         | GSD file PROFIBUS DP                                                                     |
| <b>Measuring</b>                     |                                                                                                                                        |                             |                             |                                                              |                                                                                          |
| • Measuring type                     | See chapter Measuring types and ranges (Page 19)                                                                                       | Voltage                     | Yes                         | Channel                                                      | Channel                                                                                  |
| • Measuring range                    |                                                                                                                                        | ±10 V                       | Yes                         | Channel                                                      | Channel                                                                                  |
| • Temperature coefficient            | Pt: 0.003851<br>Pt: 0.003902<br>Pt: 0.003916<br>Pt: 0.003920<br>Ni: 0.00618<br>Ni: 0.00672<br>LG-Ni: 0.005000                          | 0.003851                    | Yes                         | Channel                                                      | Channel                                                                                  |
| • Temperature unit                   | • Kelvin (K)<br>• Fahrenheit (°F)<br>• Celsius (°C)                                                                                    | °C                          | Yes                         | Channel                                                      | Module                                                                                   |
| • Interference frequency suppression | 400 Hz<br>60 Hz<br>50 Hz<br>10 Hz                                                                                                      | 50 Hz                       | Yes                         | Channel                                                      | Module                                                                                   |
| • Smoothing                          | None/low/medium/high                                                                                                                   | None                        | Yes                         | Channel                                                      | Channel                                                                                  |
| • Reference junction for TC          | • Fixed reference temperature<br>• Dynamic reference temperature<br>• Internal reference junction<br>• Reference channel of the module | Internal reference junction | Yes                         | Channel                                                      | Module <sup>4)</sup><br>• Dynamic reference temperature<br>• Internal reference junction |
| • Fixed reference temperature        | Temperature                                                                                                                            | 25 °C                       | Yes                         | Channel                                                      | --- <sup>4)</sup>                                                                        |

## 4.2 Parameters

| Parameters                        | Range of values | Default setting | Parameter assignment in RUN | Scope with configuration software, e.g., STEP 7 (TIA Portal) |                      |
|-----------------------------------|-----------------|-----------------|-----------------------------|--------------------------------------------------------------|----------------------|
|                                   |                 |                 |                             | GSD file PROFINET IO                                         | GSD file PROFIBUS DP |
| Hardware interrupts               |                 |                 |                             |                                                              |                      |
| • Hardware interrupt low limit 1  | Yes/No          | No              | Yes                         | Channel                                                      | --- 4)               |
| • Hardware interrupt high limit 1 | Yes/No          | No              | Yes                         | Channel                                                      | --- 4)               |
| • Hardware interrupt low limit 2  | Yes/No          | No              | Yes                         | Channel                                                      | --- 4)               |
| • Hardware interrupt high limit 2 | Yes/No          | No              | Yes                         | Channel                                                      | --- 4)               |

<sup>1)</sup> If you enable diagnostics for multiple channels, you will receive an alarm surge on failure of the supply voltage because each enabled channel will detect this fault.

You can prevent this message burst by assigning the diagnostics function to one channel only.

<sup>2)</sup> When "Wire break" diagnostics is disabled, the current limit of 1.185 mA is applied to the value status. For measured values below 1.185 mA, the value status is always: 0 = fault.

<sup>3)</sup> You can set the effective range of the diagnostics for each channel in the user program with data records 0 to 7.

<sup>4)</sup> You can set the current limit for wire break diagnostics, the setting "Fixed reference temperature" and "Reference channel of the module" as well as the limits for hardware interrupts in the user program with data records 0 to 7.

### Parameters of the reference channel

You cannot configure the reference channel with GSD file. You have to transfer the reference channel to the module with data record 8.

If you want to change the default settings, you have to transfer the parameters to the module with data record 8, see chapter Parameter assignment and structure of the parameter data records (Page 49).

The diagnostics "Common mode error" and "Reference channel error" cannot be configured for the reference channel.

## 4.3 Declaration of parameters

### Missing supply voltage L+

Enabling of the diagnostics, with missing or too little supply voltage L+.

### Overflow

Enabling of the diagnostics if the measured value violates the high limit.

### Underflow

Enabling of the diagnostics when the measured value falls below the underrange or for voltage measurement ranges of  $\pm 50$  mV to  $\pm 2.5$  V if the inputs are not connected.

### Common mode error

Enable diagnostics if the valid common mode voltage is exceeded.

Enable the Common mode error diagnostics when 2WMT is connected, for example, to check for a short circuit to *MANA* or a wire break. If you do not need the Common mode error diagnostics, disable the parameter.

### Reference channel error

- Enable diagnostics for an error at the temperature compensation channel, e.g. wire break.
- Dynamic reference temperature compensation type is configured and no reference temperature has been transferred to the module yet.

### Wire break

Enabling of the diagnostics if the module has no current flow or the current is too weak for the measurement at the corresponding configured input or the applied voltage is too low.

### Current limit for wire break diagnostics

Threshold for reporting wire breaks. The value can be set to 1.185 mA or 3.6 mA, depending on the sensor used.

### Temperature coefficient

The temperature coefficient depends on the chemical composition of the material. In Europe, only one value is used per sensor type (default value).

The temperature coefficient ( $\alpha$  value) indicates by how much the resistance of a specific material changes relatively if the temperature increases by 1 °C.

The further values facilitate a sensor-specific setting of the temperature coefficient and enhance accuracy.

### Interference frequency suppression

At analog input modules, this suppresses interference caused by the frequency of AC mains.

The frequency of AC network may corrupt measurements, particularly in the low voltage ranges, and when thermocouples are being used. For this parameter, the user defines the mains frequency prevailing on his system.

### Smoothing

The individual measured values are smoothed using filtering. The smoothing can be set in 4 levels.

Smoothing time = number of module cycles ( $k$ ) x cycle time of the module.

The following figure shows after how many module cycles the smoothed analog value is almost 100%, depending on the set smoothing. Is valid for each signal change at the analog input.

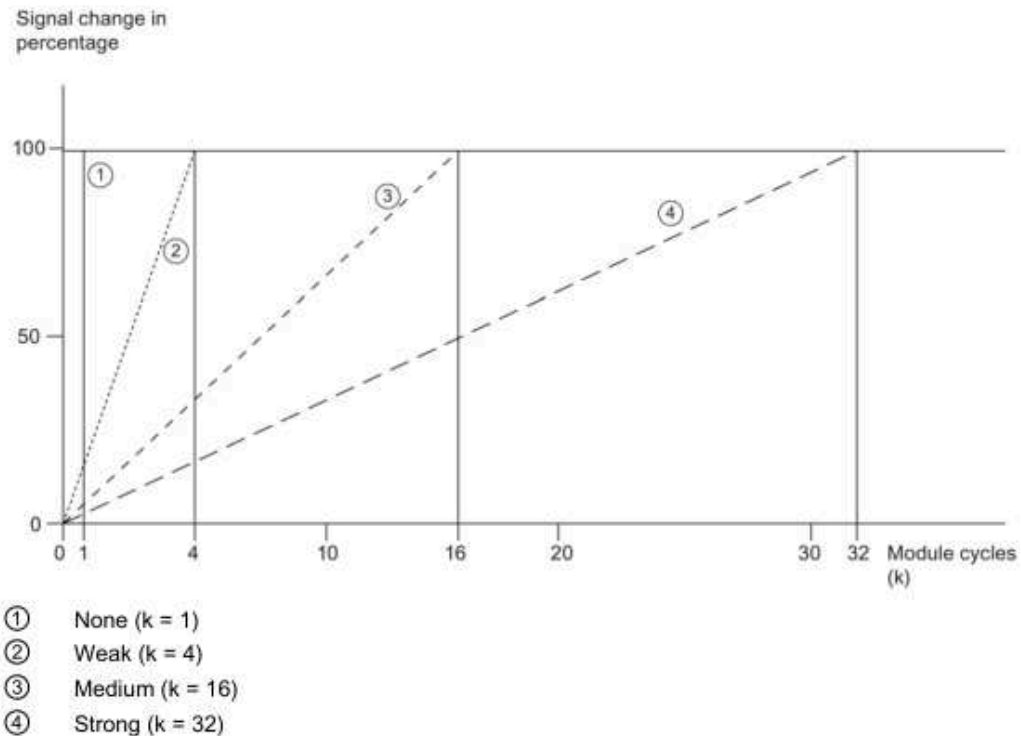


Figure 4-3 Smoothing with AI 8xU/I/RTD/TC ST

### Reference junction for TC

The following settings can be configured for the reference junction parameter:

Table 4- 3 Possible parameter assignments for the reference junction parameter TC

| Setting                         | Description                                                                                                                                                       |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Fixed reference temperature     | The reference junction temperature is configured and stored in the module as a fixed value.                                                                       |
| Dynamic reference temperature   | The reference junction temperature is transferred in the user program from the CPU to the module by data records 192 to 199 using the WRREC (SFB 53) instruction. |
| Internal reference junction     | The reference junction temperature is determined using an integrated sensor of the module.                                                                        |
| Reference channel of the module | The reference junction temperature is determined using an external resistance thermometer (RTD) at the reference channel (COMP) of the module.                    |

### Hardware interrupt 1 or 2

Enable a hardware interrupt at violation of high limit 1 or 2 or low limit 1 or 2.

### Low limit 1 or 2

Specifies the low limit threshold that triggers hardware interrupt 1 or 2.

### High limit 1 or 2

Specifies the high limit threshold that triggers hardware interrupt 1 or 2.

## 4.4 Address space

The module can be configured differently in STEP 7; see following table. Depending on the configuration, additional/different addresses are assigned in the process image of the inputs.

### Configuration options of AI 8xU/I/RTD/TC ST

You can configure the module with STEP 7 (TIA Portal) or with a GSD file.

When you configure the module by means of the GSD file, the configurations are available under different abbreviations/module names.

The following configurations are possible:

Table 4- 4 Configuration options

| Configuration                                                                            | Short designation/<br>module name in<br>the GSD file | Configuration software, e.g., with STEP 7 (TIA Portal) |                                                                            |
|------------------------------------------------------------------------------------------|------------------------------------------------------|--------------------------------------------------------|----------------------------------------------------------------------------|
|                                                                                          |                                                      | Integrated in hardware catalog STEP 7 (TIA Portal)     | GSD file in STEP 7 (TIA Portal) V12 or higher or STEP 7 V5.5 SP3 or higher |
| 1 x 8-channel without value status                                                       | AI 8xU/I/RTD/TC ST                                   | V12 or higher                                          | X                                                                          |
| 1 x 8-channel with value status                                                          | AI 8xU/I/RTD/TC ST QI                                | V12 or higher                                          | X                                                                          |
| 8 x 1-channel without value status                                                       | AI 8xU/I/RTD/TC ST S                                 | V13 Update 3 or higher<br>(PROFINET IO only)           | X<br>(PROFINET IO only)                                                    |
| 8 x 1-channel with value status                                                          | AI 8xU/I/RTD/TC ST S QI                              | V13 Update 3 or higher<br>(PROFINET IO only)           | X<br>(PROFINET IO only)                                                    |
| 1 x 8-channel with value status for module-internal shared input with up to 4 submodules | AI 8xU/I/RTD/TC ST MSI                               | V13 Update 3 or higher<br>(PROFINET IO only)           | X<br>(PROFINET IO only)                                                    |

### Value status (Quality Information, QI)

The value status is always activated for the following module names:

- AI 8xU/I/RTD/TC ST QI
- AI 8xU/I/RTD/TC ST S QI
- AI 8xU/I/RTD/TC ST MSI

An additional bit is assigned to each channel for the value status. The value status bit indicates if the read in digital value is valid. (0 = value is incorrect).

### Address space of AI 8xU/I/RTD/TC ST

The following figure shows the address space allocation for the configuration as 8-channel module. You can freely assign the start address for the module. The addresses of the channels are derived from the start address.

"IB x", for example represents the module start address input byte x.

Assignment in the process image input (PI)

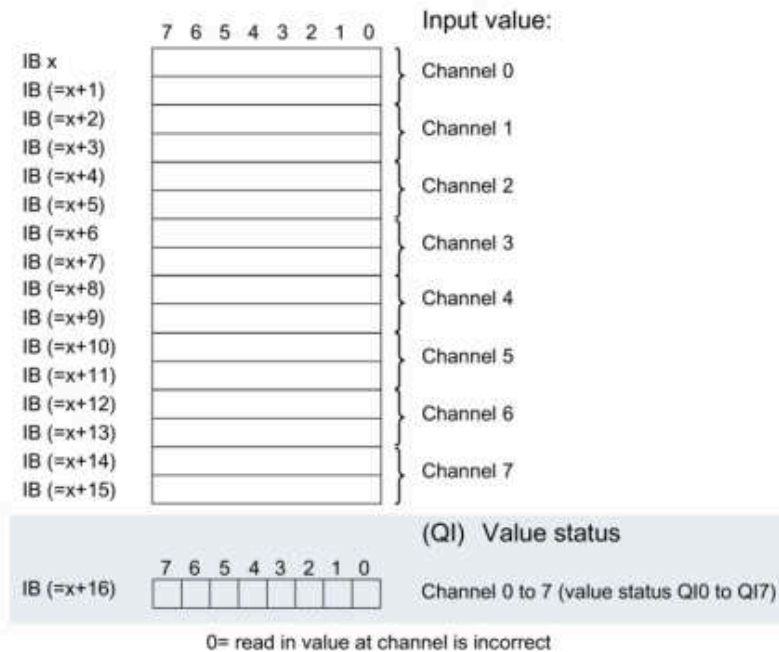


Figure 4-4 Address space for configuration as 1 x 8-channel AI 8xU/I/RTD/TC ST with value status

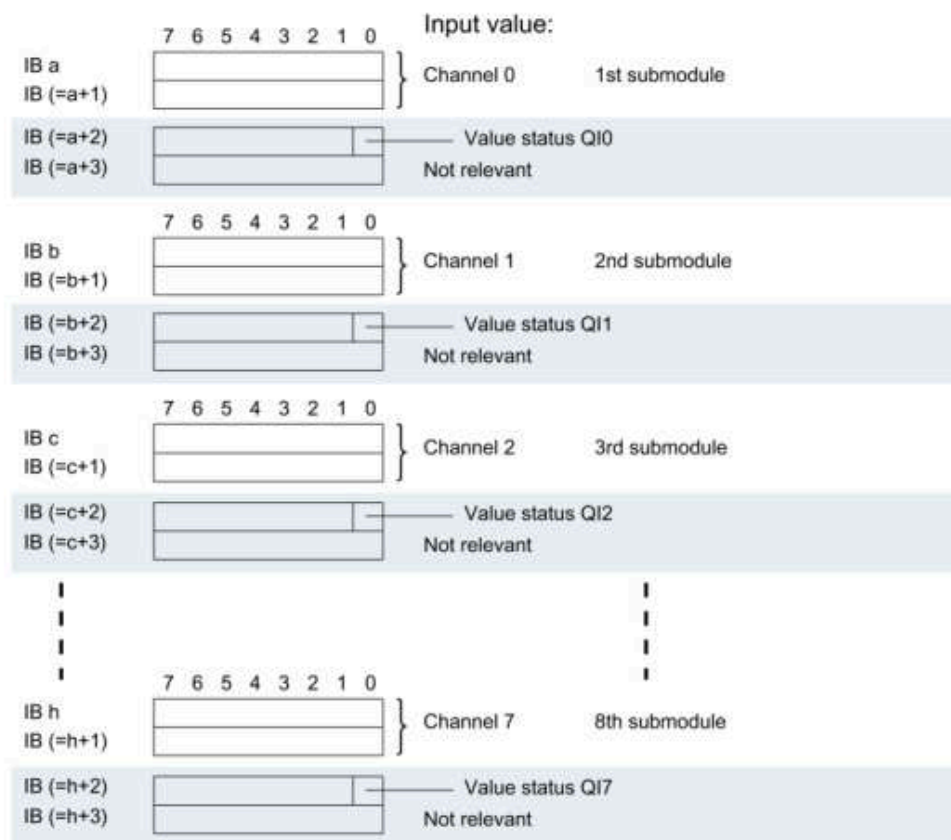
**Address space for configuration as 8 x 1-channel AI 8xU/I/RTD/TC ST QI**

For the configuration as a 8 x 1-channel module, the channels of the module are divided into multiple submodules. The submodules can be assigned to different IO controllers when the module is used in a shared device.

The number of usable submodules is dependent on the interface module used. Observe the information in the manual for the particular interface module.

Contrary to the 1 x 8-channel module configuration, each of the eight submodules has a freely assignable start address.

Assignment in the process image input (PII)



0= read in value at channel is incorrect

Figure 4-5 Address space for configuration as 8 x 1-channel AI 8xU/I/RTD/TC ST S QI with value status

**Address space for configuration as 1 x 8-channel AI 8xU/I/RTD/TC ST MSI**

The channels 0 to 7 of the module are copied in up to four submodules with configuration 1 x 8-channel module (Module-internal shared input, MSI). Channels 0 to 7 are then available with identical input values in different submodules. These submodules can be assigned to up to four IO controllers when the module is used in a shared device. Each IO controller has read access to the same channels.

The number of usable submodules is dependent on the interface module used. Please observe the information in the manual for the particular interface module.

**Value status (Quality Information, QI)**

The meaning of the value status depends on the submodule on which it occurs.

For the first submodule (=basic submodule), the value status 0 indicates that the value is incorrect.

For the 2nd to 4th submodule (=MSI submodule), the value status 0 indicates that the value is incorrect or the basic submodule has not yet been configured (not ready).

The following figure shows the assignment of the address space with submodules 1 and 2.

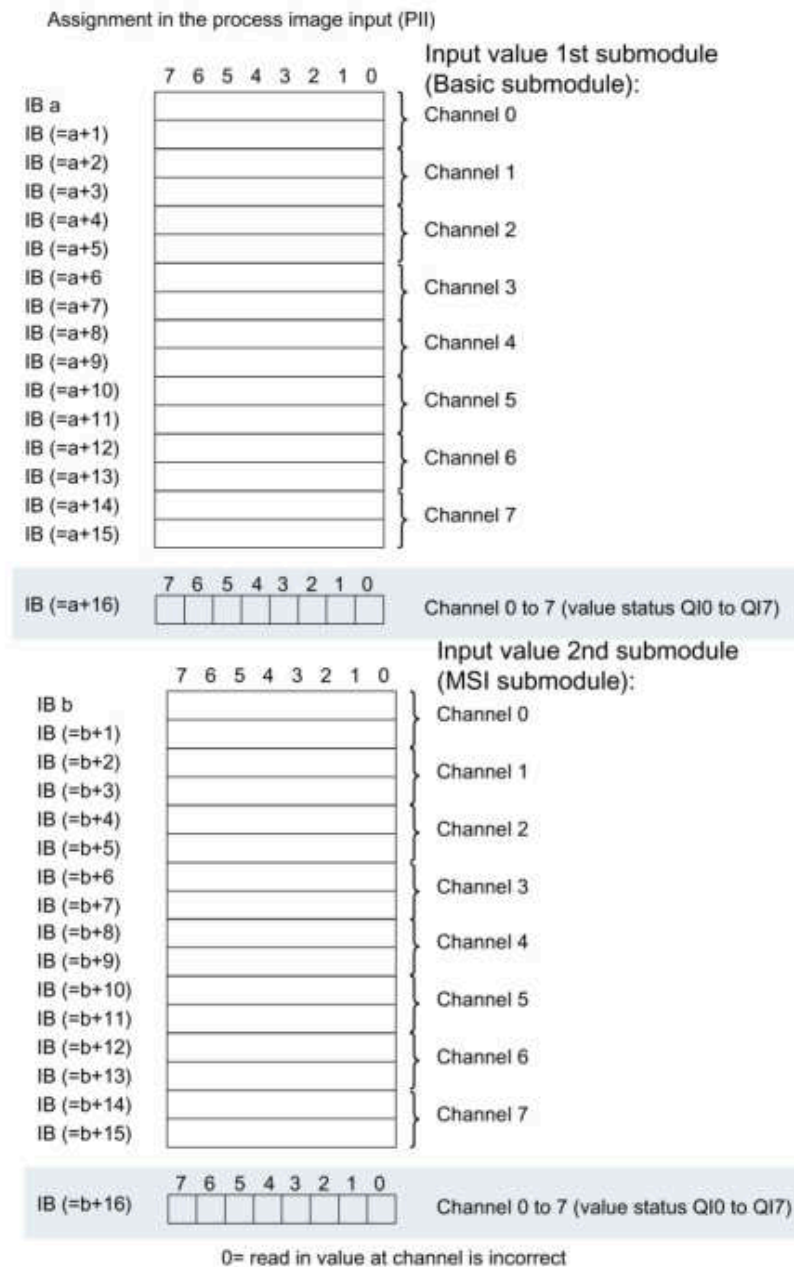


Figure 4-6 Address space for configuration as 1 x 8-channel AI 8xU/I/RTD/TC ST MSI with value status

The following figure shows the assignment of the address space with submodules 3 and 4.

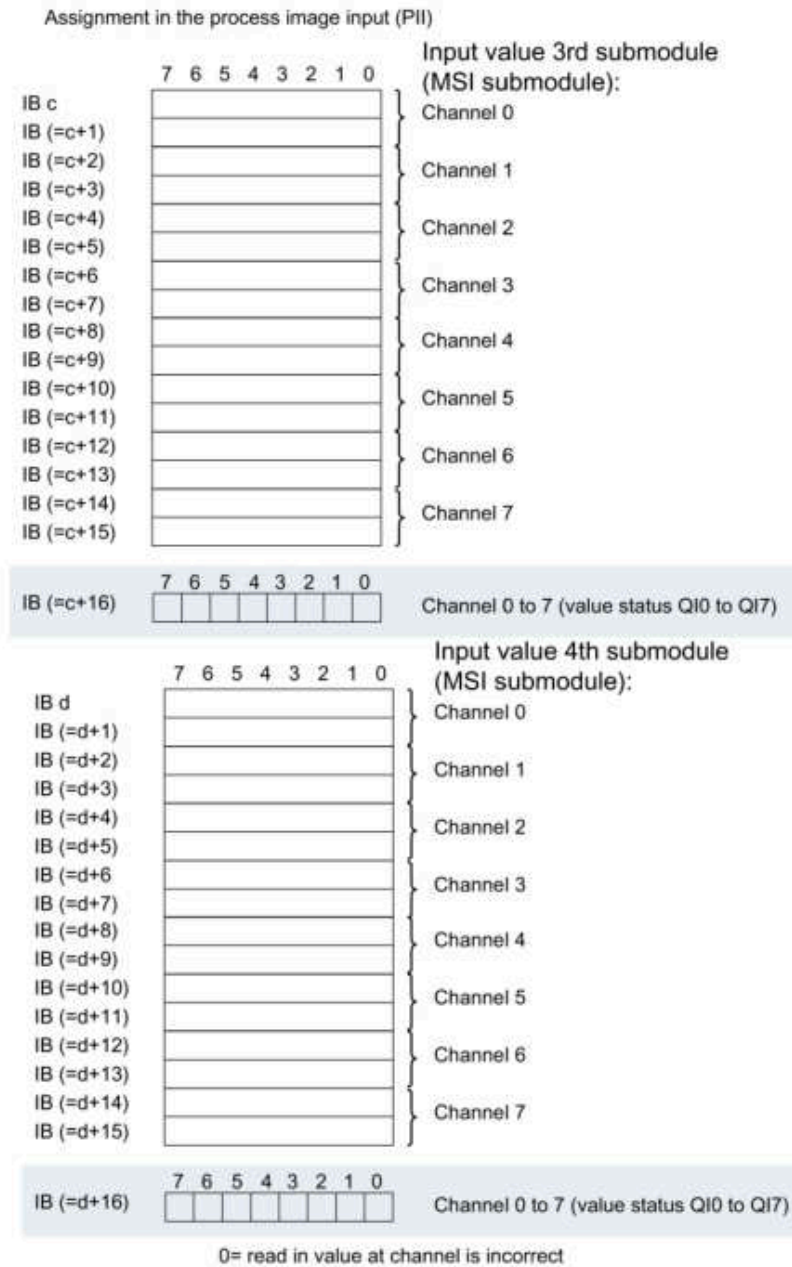


Figure 4-7 Address space for configuration as 1 x 8-channel AI 8xU/I/RTD/TC ST MSI with value status

## Interrupts/diagnostics alarms

### 5.1 Status and error displays

#### LED displays

The following figure shows the LED displays (status and error displays) of AI 8xU/I/RTD/TC ST.

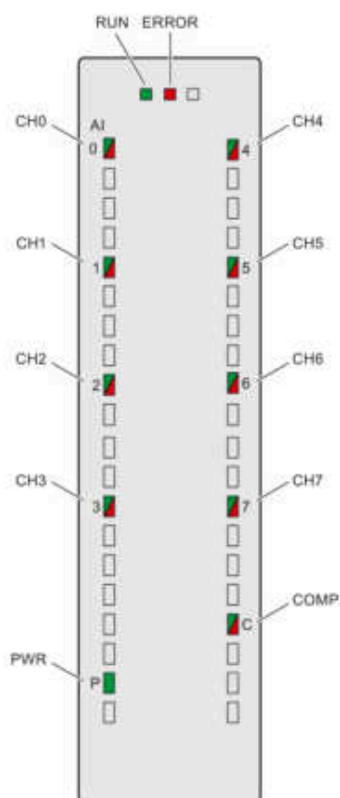


Figure 5-1 LED displays of the module AI 8xU/I/RTD/TC ST

## Meaning of the LED displays

The following tables explain the meaning of the status and error displays. Remedial measures for diagnostic alarms can be found in section Diagnostic alarms.

## RUN and ERROR LED

Table 5- 1 Status and error displays RUN and ERROR

| LEDs                                                                                           |                                                                                                | Meaning                                                                        | Remedy                                                                                                                                                                                                                  |
|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| RUN                                                                                            | ERROR                                                                                          |                                                                                |                                                                                                                                                                                                                         |
| <br>Off       | <br>Off       | Voltage missing or too low at backplane bus.                                   | <ul style="list-style-type: none"> <li>Switch on the CPU and/or the system power supply modules.</li> <li>Verify that the U connectors are inserted.</li> <li>Check to see if too many modules are inserted.</li> </ul> |
| <br>Flashes   | <br>Off       | The module starts and flashes until the valid parameter assignment is set.     | ---                                                                                                                                                                                                                     |
| <br>On        | <br>Off       | Module is configured.                                                          |                                                                                                                                                                                                                         |
| <br>On       | <br>Flashes  | Indicates module errors (at least one error at one channel, e.g., wire break). | Evaluate the diagnostics data and eliminate the error (e.g., wire break).                                                                                                                                               |
| <br>Flashes | <br>Flashes | Hardware defective.                                                            | Replace the module.                                                                                                                                                                                                     |

## PWR LED

Table 5- 2 PWR status display

| LED PWR                                                                                    | Meaning                                        | Remedy                   |
|--------------------------------------------------------------------------------------------|------------------------------------------------|--------------------------|
| <br>Off | Supply voltage L+ to module too low or missing | Check supply voltage L+. |
| <br>On  | Supply voltage L+ is present and OK.           | ---                      |

**CHx and COMP LED**

Table 5- 3 CHx and COMP status indication

| LED CHx/COMP                                                                             | Meaning                                                                             | Remedy                                    |
|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------|
| <br>Off | Channel disabled                                                                    | ---                                       |
| <br>On  | Channel configured and OK.                                                          | ---                                       |
| <br>On  | Channel is configured (channel error pending).<br>Diagnostic alarm: e.g. wire break | Check the wiring.<br>Disable diagnostics. |

**See also**

Diagnostics alarms (Page 39)

## 5.2 Interrupts

Analog input module AI 8xU/I/RTD/TC ST supports the following diagnostic and hardware interrupts.

### Diagnostic interrupt

The module generates a diagnostic interrupt at the following events:

- Missing supply voltage L+
- Wire break
- Overflow
- Underflow
- Common mode error
- Reference channel error

### Hardware interrupt

The module generates a hardware interrupt at the following events:

- Low limit violated 1
- High limit violated 1
- Low limit violated 2
- Violation of high limit 2

For detailed information on the error event, refer to the hardware interrupt organization block with the "RALRM" instruction (read additional interrupt info) and to the STEP 7 online help.

The module channel that triggered the hardware interrupt is entered in the start information of the organization block. The diagram below shows the assignment to the bits of double word 8 in local data.

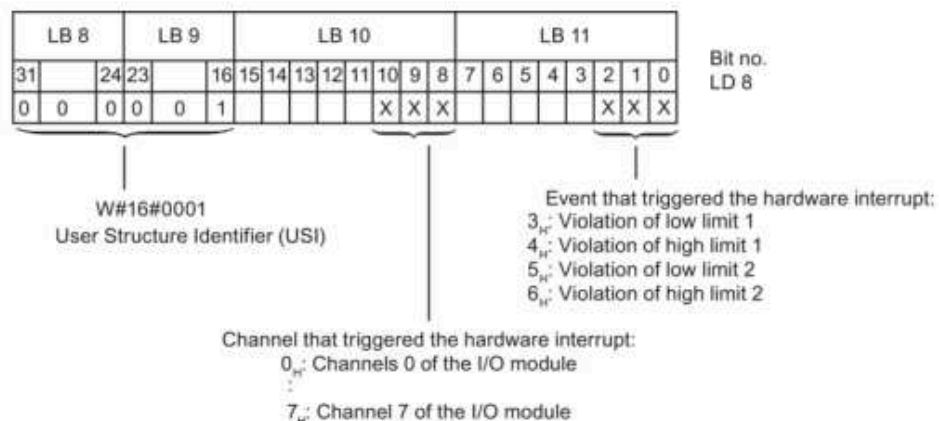


Figure 5-2 OB start information

**Reaction when reaching limits 1 and 2 at the same time**

If the two high limits 1 and 2 are reached at the same time, the module always signals the hardware interrupt for high limit 1 first. The configured value for high limit 2 is irrelevant. After processing the hardware interrupt for high limit 1, the module triggers the hardware interrupt for high limit 2.

The module has the same reaction when the low limits are reached at the same time. If the two low limits 1 and 2 are reached at the same time, the module always signals the hardware interrupt for low limit 1 first. After processing the hardware interrupt for low limit 1, the module triggers the hardware interrupt for low limit 2.

**Structure of the additional interrupt information**

Table 5- 4 Structure of USI = W#16#0001

| Data block name                                                   | Contents          | Remark                                                                    | Bytes |
|-------------------------------------------------------------------|-------------------|---------------------------------------------------------------------------|-------|
| <b>USI</b><br>(User Structure Identifier)                         | W#16#0001         | Additional interrupt info for hardware interrupts of the I/O module       | 2     |
| The channel that triggered the hardware interrupt follows.        |                   |                                                                           |       |
| <b>Channel</b>                                                    | B#16#00 to B#16#n | Number of the event-triggering channel (n = number of module channels -1) | 1     |
| It follows the error event that triggered the hardware interrupt. |                   |                                                                           |       |
| <b>Event</b>                                                      | B#16#03           | Low limit violated 1                                                      | 1     |
|                                                                   | B#16#04           | High limit violated 1                                                     |       |
|                                                                   | B#16#05           | Low limit violated 2                                                      |       |
|                                                                   | B#16#06           | Violation of high limit 2                                                 |       |

### 5.3 Diagnostics alarms

A diagnostics alarm is output for each diagnostics event and the ERROR LED flashes on the module. The diagnostics alarms can, for example, be read from the diagnostics buffer of the CPU. You can evaluate the error codes with the user program.

If the module is operated distributed with PROFIBUS DP in an ET 200MP system, you have the option to read out diagnostics data with the instruction RDREC or RD\_REC using data record 0 and 1. The structure of the data records is available on the Internet in the "Manual for interface module IM 155-5 DP ST (6ES7155-5BA00-0AB0)".

Table 5- 5 Diagnostics alarms, their meaning and corrective measures

| Diagnostics alarm       | Error code | Meaning                                                                                                                                                                                      | Remedy                                                                                                                |
|-------------------------|------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| Wire break              | 6H         | Impedance of encoder circuit too high                                                                                                                                                        | Use a different encoder type or modify the wiring, for example, using cables with larger cross-section                |
|                         |            | Wire break between the module and sensor                                                                                                                                                     | Connect the cable                                                                                                     |
|                         |            | Channel not connected (open)                                                                                                                                                                 | <ul style="list-style-type: none"> <li>• Disable diagnostics</li> <li>• Connect the channel</li> </ul>                |
| Overflow                | 7H         | Measuring range violated                                                                                                                                                                     | Check the measuring range                                                                                             |
| Underflow               | 8H         | Measuring range violated                                                                                                                                                                     | Check the measuring range                                                                                             |
| Load voltage missing    | 11H        | Supply voltage L+ of the module is missing                                                                                                                                                   | Connect supply voltage L+ to module/channel                                                                           |
| Reference channel error | 15H        | Invalid reference temperature for the used TC channel with compensation                                                                                                                      | Check the resistance thermometer. For the compensation with data record, restore communication to the module/station. |
| Common mode error       | 118H       | Valid common mode voltage exceeded<br>Causes when a 2WT is connected, e.g.: <ul style="list-style-type: none"> <li>• Wire break</li> <li>• Galvanic connection to M<sub>ANA</sub></li> </ul> | Check the wiring, e.g. sensor ground connections, use equipotential cables                                            |

#### Diagnostics alarms with value status (QI)

If you configure the module with value status (QI), the module always checks all errors even if the respective diagnostics is not enabled. But the module cancels the inspection as soon as it detects the first error, regardless if the respective diagnostics has been enabled or not. The result may be that enabled diagnostics may not be displayed.

**Example:** You have enabled the diagnostics "Underflow", but the module detects the previous diagnostics "Wire break" and cancels after this error message. The "Underflow" diagnostics is not detected.

**Recommendation:** To ensure that all errors get diagnosed, select all check boxes under "Diagnostics".

## Technical specifications

### Technical specifications of the AI 8xU/I/RTD/TC ST

|                                                              | 6ES7531-7KF00-0AB0            |
|--------------------------------------------------------------|-------------------------------|
| Product type designation                                     | AI 8xU/I/RTD/TC ST            |
| <b>General information</b>                                   |                               |
| Hardware version                                             | E01                           |
| Firmware version                                             | V2.0.0                        |
| <b>Product function</b>                                      |                               |
| I&M data                                                     | Yes; IM0 to IM3               |
| <b>Engineering with</b>                                      |                               |
| STEP 7 TIA Portal can be configured/integrated as of version | V12.0 / V12.0                 |
| STEP 7 can be configured/integrated as of version            | as of V5.5 SP3 / -            |
| <b>Operating mode</b>                                        |                               |
| MSI                                                          | Yes                           |
| <b>CiR Configuration in RUN</b>                              |                               |
| Parameter assignment in RUN possible                         | Yes                           |
| Calibration in RUN possible                                  | Yes                           |
| <b>Supply voltage</b>                                        |                               |
| Type of supply voltage                                       | DC                            |
| Rated value (DC)                                             | 24 V                          |
| Valid range, low limit (DC)                                  | 20.4 V                        |
| Valid range, high limit (DC)                                 | 28.8 V                        |
| Reverse polarity protection                                  | Yes                           |
| <b>Input current</b>                                         |                               |
| Current consumption, max.                                    | 240 mA; (with 24 V DC supply) |
| <b>Encoder supply</b>                                        |                               |
| <b>24 V encoder supply</b>                                   |                               |
| Short-circuit protection                                     | Yes                           |
| Output current, max.                                         | 53 mA                         |
| <b>Power</b>                                                 |                               |
| Power consumption from the backplane bus                     | 0.7 W                         |
| <b>Power loss</b>                                            |                               |
| Power loss, typ.                                             | 2.7 W                         |

|                                                                           | 6ES7531-7KF00-0AB0                                            |
|---------------------------------------------------------------------------|---------------------------------------------------------------|
| <b>Analog inputs</b>                                                      |                                                               |
| Number of analog inputs                                                   | 8                                                             |
| Number of analog inputs with current measurement                          | 8                                                             |
| Number of analog inputs for voltage measurement                           | 8                                                             |
| Number of analog inputs for resistance/resistance thermometer measurement | 4                                                             |
| Number of analog inputs with thermocouple measurement                     | 8                                                             |
| Permissible input voltage for voltage input (destruction limit), max.     | 28.8 V                                                        |
| Permissible input current for current input (destruction limit), max.     | 40 mA                                                         |
| Technical unit for temperature measurement adjustable                     | Yes                                                           |
| <b>Input ranges (rated values), voltages</b>                              |                                                               |
| 1 V to 5 V                                                                | Yes                                                           |
| Input resistance (1 V to 5 V)                                             | 100 kΩ                                                        |
| -1 to +1 V                                                                | Yes                                                           |
| Input resistance (-1 to +1 V)                                             | 10 MΩ                                                         |
| -10 V to +10 V                                                            | Yes                                                           |
| Input resistance (-10 V to +10 V)                                         | 100 kΩ                                                        |
| -2.5 V to +2.5 V                                                          | Yes                                                           |
| Input resistance (-2.5 to +2.5 V)                                         | 10 MΩ                                                         |
| -250 to +250 mV                                                           | Yes                                                           |
| Input resistance (-250 to +250 mV)                                        | 10 MΩ                                                         |
| -5 V to +5 V                                                              | Yes                                                           |
| Input resistance (-5 V to +5 V)                                           | 100 kΩ                                                        |
| -50 mV to +50 mV                                                          | Yes                                                           |
| Input resistance (-50 mV to +50 mV)                                       | 10 MΩ                                                         |
| -500 mV to +500 mV                                                        | Yes                                                           |
| Input resistance (-500 mV to +500 mV)                                     | 10 MΩ                                                         |
| -80 mV to +80 mV                                                          | Yes                                                           |
| Input resistance (-80 mV to +80 mV)                                       | 10 MΩ                                                         |
| <b>Input ranges (rated values), currents</b>                              |                                                               |
| 0 mA to 20 mA                                                             | Yes                                                           |
| Input resistance (0 mA to 20 mA)                                          | 25 Ω; (plus approx. 42 ohm for overvoltage protection by PTC) |
| -20 mA to +20 mA                                                          | Yes                                                           |
| Input resistance (-20 mA to +20 mA)                                       | 25 Ω; (plus approx. 42 ohm for overvoltage protection by PTC) |
| 4 mA to 20 mA                                                             | Yes                                                           |
| Input resistance (4 mA to 20 mA)                                          | 25 Ω; (plus approx. 42 ohm for overvoltage protection by PTC) |

|                                                             | 6ES7531-7KF00-0AB0    |
|-------------------------------------------------------------|-----------------------|
| <b>Input ranges (rated values), thermocouples</b>           |                       |
| Type B                                                      | Yes                   |
| Input resistance (type B)                                   | 10 MΩ                 |
| Type E                                                      | Yes                   |
| Input resistance (type E)                                   | 10 MΩ                 |
| Type J                                                      | Yes                   |
| Input resistance (type J)                                   | 10 MΩ                 |
| Type K                                                      | Yes                   |
| Input resistance (type K)                                   | 10 MΩ                 |
| Type N                                                      | Yes                   |
| Input resistance (type N)                                   | 10 MΩ                 |
| Type R                                                      | Yes                   |
| Input resistance (type R)                                   | 10 MΩ                 |
| Type S                                                      | Yes                   |
| Input resistance (type S)                                   | 10 MΩ                 |
| Type T                                                      | Yes                   |
| Input resistance (type T)                                   | 10 MΩ                 |
| <b>Input ranges (rated values), resistance thermometers</b> |                       |
| Ni 100                                                      | Yes, standard/climate |
| Input resistance (Ni 100)                                   | 10 MΩ                 |
| Ni 1000                                                     | Yes, standard/climate |
| Input resistance (Ni 1000)                                  | 10 MΩ                 |
| LG-Ni 1000                                                  | Yes, standard/climate |
| Input resistance (LG-Ni 1000)                               | 10 MΩ                 |
| Pt 100                                                      | Yes, standard/climate |
| Input resistance (Pt 100)                                   | 10 MΩ                 |
| Pt 1000                                                     | Yes, standard/climate |
| Input resistance (Pt 1000)                                  | 10 MΩ                 |
| Pt 200                                                      | Yes, standard/climate |
| Input resistance (Pt 200)                                   | 10 MΩ                 |
| Pt 500                                                      | Yes, standard/climate |
| Input resistance (Pt 500)                                   | 10 MΩ                 |
| <b>Input ranges (rated values), resistors</b>               |                       |
| 0 to 150 ohm                                                | Yes                   |
| Input resistance (0 to 150 ohm)                             | 10 MΩ                 |
| 0 to 300 ohm                                                | Yes                   |
| Input resistance (0 to 300 ohm)                             | 10 MΩ                 |
| 0 to 600 ohm                                                | Yes                   |
| Input resistance (0 to 600 ohm)                             | 10 MΩ                 |
| 0 to 6000 ohm                                               | Yes                   |
| Input resistance (0 to 6000 ohm)                            | 10 MΩ                 |
| PTC                                                         | Yes                   |
| Input resistance (PTC)                                      | 10 MΩ                 |

|                                                                     | 6ES7531-7KF00-0AB0                                                                                      |
|---------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
| <b>Thermocouple (TC)</b>                                            |                                                                                                         |
| Technical unit for temperature measurement                          | °C/°F/K                                                                                                 |
| Temperature compensation                                            |                                                                                                         |
| • Configurable                                                      | Yes                                                                                                     |
| • Internal temperature compensation                                 | Yes                                                                                                     |
| • External temperature compensation via RTD                         | Yes                                                                                                     |
| • Compensation for 0 °C reference point temperature                 | Yes, fixed value can be set                                                                             |
| <b>Resistance thermometer (RTD)</b>                                 |                                                                                                         |
| Technical unit for temperature measurement                          | °C/°F/K                                                                                                 |
| <b>Cable length</b>                                                 |                                                                                                         |
| Cable length shielded, max.                                         | 800 m; for U/I,<br>200 m for R/RTD,<br>50 m for TC                                                      |
| <b>Analog value formation</b>                                       |                                                                                                         |
| <b>Integration and conversion time / resolution per channel</b>     |                                                                                                         |
| Resolution with overrange (bit including sign), max.                | 16 bit                                                                                                  |
| Configurable integration time                                       | Yes                                                                                                     |
| Integration time, ms                                                | 2,5 / 16,67 / 20 / 100                                                                                  |
| Basic conversion time, including integration time, ms               | 9 / 23 / 27 / 107 ms                                                                                    |
| • Additional conversion time for wire break monitoring              | 9 ms                                                                                                    |
| • Additional conversion time for wire break measurement             | 150Ohm, 300Ohm, 600Ohm, Pt100, Pt200, Ni100: 2ms<br>6000Ohm, Pt500, Pt1000, Ni1000, LG-Ni1000, PTC: 4ms |
| Interference voltage suppression at interference frequency f1 in Hz | 400 / 60 / 50 / 10                                                                                      |
| <b>Smoothing of the measured values</b>                             |                                                                                                         |
| Configurable                                                        | Yes                                                                                                     |
| Level: None                                                         | Yes                                                                                                     |
| Level: Weak                                                         | Yes                                                                                                     |
| Level: Medium                                                       | Yes                                                                                                     |
| Level: Strong                                                       | Yes                                                                                                     |

|                                                                    | 6ES7531-7KF00-0AB0                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|--------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Encoders</b>                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| <b>Connection of the signal encoders</b>                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| For voltage measurement                                            | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| For current measurement as 2-wire transmitter                      | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Load of 2-wire transmitter, max.                                   | 820 $\Omega$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| For current measurement as 4-wire transmitter                      | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| For resistance measurement with 2-wire connection                  | Yes; only for PTC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| For resistance measurement with 3-wire connection                  | Yes; all measuring ranges except PTC; internal compensation of line resistance;                                                                                                                                                                                                                                                                                                                                                                                                                       |
| For resistance measurement with 4-wire connection                  | Yes; all measuring ranges except PTC                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Errors/accuracies</b>                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Linearity error (relative to input range)                          | $\pm 0,02 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Temperature error (relative to input range)                        | $\pm 0.005 \%/K$ ; for TC typ. T $0.02 \pm \%/K$                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Crosstalk between the inputs, max.                                 | -80 dB                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Repeat accuracy in steady state at 25 °C (relative to input range) | $\pm 0,02 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Temperature errors of internal compensation                        | $\pm 6 \text{ }^{\circ}\text{C}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Operational limit in overall temperature range</b>              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Voltage, relative to input range                                   | $\pm 0,3 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Current, relative to input range                                   | $\pm 0,3 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Impedance, relative to input range                                 | $\pm 0,3 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Resistance thermometer, relative to input range                    | Pt xxx standard: $\pm 1.5 \text{ K}$<br>Pt xxx climate: $\pm 0.5 \text{ K}$<br>Ni xxx standard: $\pm 0.5 \text{ K}$<br>Ni xxx climate: $\pm 0.3 \text{ K}$                                                                                                                                                                                                                                                                                                                                            |
| Thermocouple, relative to input range                              | Type B: $>600 \text{ }^{\circ}\text{C} \pm 4.6 \text{ K}$<br>type E: $>-200 \text{ }^{\circ}\text{C} \pm 1.5 \text{ K}$<br>type J: $>-210 \text{ }^{\circ}\text{C} \pm 1.9 \text{ K}$<br>type K: $>-200 \text{ }^{\circ}\text{C} \pm 2.4 \text{ K}$<br>type N: $>-200 \text{ }^{\circ}\text{C} \pm 2.9 \text{ K}$<br>type R: $>0 \text{ }^{\circ}\text{C} \pm 4.7 \text{ K}$<br>type S: $>0 \text{ }^{\circ}\text{C} \pm 4.6 \text{ K}$<br>type T: $>-200 \text{ }^{\circ}\text{C} \pm 2.4 \text{ K}$ |
| <b>Basic error limit (operational limit at 25 °C)</b>              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Voltage, relative to input range                                   | $\pm 0,1 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Current, relative to input range                                   | $\pm 0,1 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Impedance, relative to input range                                 | $\pm 0,1 \%$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Resistance thermometer, relative to input range                    | Pt xxx standard: $\pm 0.7 \text{ K}$<br>Pt xxx climate: $\pm 0.2 \text{ K}$<br>Ni xxx standard: $\pm 0.3 \text{ K}$<br>Ni xxx climate: $\pm 0.15 \text{ K}$                                                                                                                                                                                                                                                                                                                                           |
| Thermocouple, relative to input range                              | Type B: $>600 \text{ }^{\circ}\text{C} \pm 1.7 \text{ K}$<br>type E: $>-200 \text{ }^{\circ}\text{C} \pm 0.7 \text{ K}$<br>type J: $>-210 \text{ }^{\circ}\text{C} \pm 0.8 \text{ K}$<br>type K: $>-200 \text{ }^{\circ}\text{C} \pm 1.2 \text{ K}$<br>type N: $>-200 \text{ }^{\circ}\text{C} \pm 1.2 \text{ K}$<br>type R: $>0 \text{ }^{\circ}\text{C} \pm 1.9 \text{ K}$<br>type S: $>0 \text{ }^{\circ}\text{C} \pm 1.9 \text{ K}$<br>type T: $>-200 \text{ }^{\circ}\text{C} \pm 0.8 \text{ K}$ |

|                                                                                                                                 | 6ES7531-7KF00-0AB0                                      |
|---------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| <b>Interference voltage suppression for <math>f = n \times (f_1 \pm 1 \%)</math>, <math>f_1</math> = interference frequency</b> |                                                         |
| Series mode interference (peak value of interference < rated value of input range), min.                                        | 40 dB                                                   |
| Common mode voltage, max.                                                                                                       | 10 V                                                    |
| Common mode interference, min.                                                                                                  | 60 dB                                                   |
| <b>Interrupts/diagnostics/status information</b>                                                                                |                                                         |
| <b>Interrupts</b>                                                                                                               |                                                         |
| Diagnostics interrupt                                                                                                           | Yes                                                     |
| Limit interrupt                                                                                                                 | Yes; two high limits and two low limits each            |
| <b>Diagnostics alarms</b>                                                                                                       |                                                         |
| Diagnostics                                                                                                                     | Yes                                                     |
| Monitoring of supply voltage                                                                                                    | Yes                                                     |
| Wire break                                                                                                                      | Yes;<br>only for 1 ... 5V,<br>4 ... 20mA, TC, R and RTD |
| Overflow/underflow                                                                                                              | Yes                                                     |
| <b>Diagnostics indicator LED</b>                                                                                                |                                                         |
| RUN LED                                                                                                                         | Yes; green LED                                          |
| ERROR LED                                                                                                                       | Yes; red LED                                            |
| Monitoring of supply voltage                                                                                                    | Yes; green LED                                          |
| Channel status display                                                                                                          | Yes; green LED                                          |
| For channel diagnostics                                                                                                         | Yes; red LED                                            |
| For module diagnostics                                                                                                          | Yes; red LED                                            |
| <b>Electrical isolation</b>                                                                                                     |                                                         |
| <b>Electrical isolation of channels</b>                                                                                         |                                                         |
| Between the channels                                                                                                            | No                                                      |
| Between the channels, in groups of                                                                                              | 8                                                       |
| Between the channels and the backplane bus                                                                                      | Yes                                                     |
| Between the channels and the supply voltage of the electronics                                                                  | Yes                                                     |
| <b>Permitted potential difference</b>                                                                                           |                                                         |
| Between the inputs (UCM)                                                                                                        | 20 V DC                                                 |
| Between inputs and MANA (UCM)                                                                                                   | 10 V DC                                                 |
| Between M internally and the inputs                                                                                             | 75 V DC / 60 V AC (basic isolation)                     |
| <b>Isolation</b>                                                                                                                |                                                         |
| Isolation tested with                                                                                                           | 707 V DC (type test)                                    |
| <b>Distributed mode</b>                                                                                                         |                                                         |
| Prioritized startup                                                                                                             | No                                                      |
| <b>Dimensions</b>                                                                                                               |                                                         |
| Width                                                                                                                           | 35 mm                                                   |
| Height                                                                                                                          | 147 mm                                                  |
| Depth                                                                                                                           | 129 mm                                                  |

|                      | 6ES7531-7KF00-0AB0                                                                                                                                                                                                                                                                                                                                                                         |
|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Weights</b>       |                                                                                                                                                                                                                                                                                                                                                                                            |
| Weight, approx.      | 310 g                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Miscellaneous</b> |                                                                                                                                                                                                                                                                                                                                                                                            |
| Note:                | <p>Additional basic error and noise for integration time = 2.5 ms:</p> <p>Voltage:</p> <p>+/- 250mV: +/- 0,02%</p> <p>+/- 80mV: +/- 0,05%</p> <p>+/- 50mV: +/- 0,05%</p> <p>Resistance: 150 ohm: +/- 0.02% resistance thermometer:</p> <p>Pt100 climate: +/- 0.08 K</p> <p>Ni100 climate: +/-0.08K</p> <p>thermocouple:</p> <p>Type B, R, S: +/- 3 K</p> <p>type E, J, K, N, T: +/-1 K</p> |

## Dimensional drawing

# A

The dimensional drawing of the module on the mounting rail, as well as a dimensional drawing with open front panel are provided in the appendix. Always adhere to the specified dimensions for installations in cabinets, control rooms, etc.

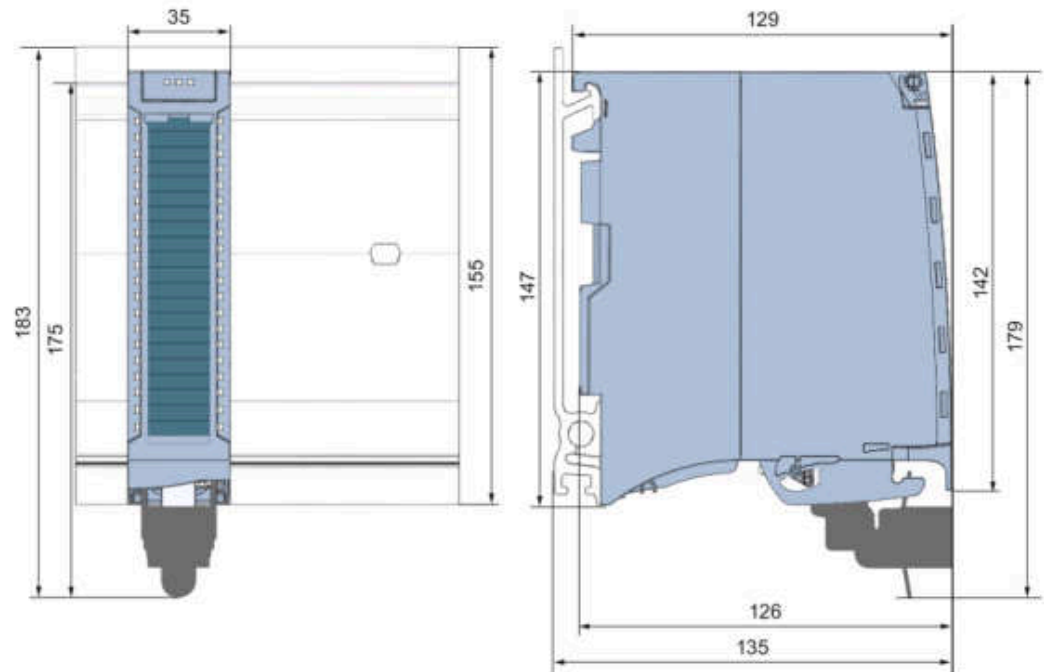


Figure A-1 Dimensional drawing of the AI 8xU/I/RTD/TC ST module



Figure A-2 Dimensional drawing of the AI 8xU/I/RTD/TC ST module, side view with open front panel

## Parameter data records

### B.1 Parameter assignment and structure of the parameter data records

The data records of the module have an identical structure, regardless of whether you configure the module with PROFIBUS DP or PROFINET IO.

#### Dependencies for configuration with GSD file

When configuring the module with a GSD file, remember that the settings of some parameters are dependent on each other. The parameters are only checked for plausibility by the module after the transfer to the module.

The following table lists the parameters that depend on one another.

Table B- 1 Dependencies of parameters for configuration with GSD file

| Device-specific parameters (GSD file)                                                      | Dependent parameters                                                                                                                                                             |
|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Current limit for wire break                                                               | Only for <b>measuring type</b> current with <b>measuring range</b> 4 mA to 20 mA.                                                                                                |
| Wire break                                                                                 | Only for <b>measuring type</b> resistance, thermistor RTD, thermocouple TC, voltage with <b>measuring range</b> 1V to 5 V and current with <b>measuring range</b> 4 mA to 20 mA. |
| Common mode error                                                                          | Only for <b>measuring type</b> voltage, current and thermocouple TC.                                                                                                             |
| Reference channel error                                                                    | Only for <b>measuring type</b> thermocouple TC.                                                                                                                                  |
| <b>Measuring type</b> resistance (4-wire connection, 3-wire connection)                    | Only for <b>measuring range</b> 150 $\Omega$ , 300 $\Omega$ , 600 $\Omega$ and 6000 $\Omega$ .                                                                                   |
| <b>Measuring type</b> resistance (4-wire connection, 3-wire connection, 2-wire connection) | Configurable for even channels (0, 2, 4 and 6) only.                                                                                                                             |
| <b>Measuring type</b> thermistor RTD (4-wire connection, 3-wire connection)                | The following odd channel (1, 3, 5, 7) must be deactivated.                                                                                                                      |
| Hardware interrupt limits                                                                  | Only if hardware interrupts are enabled.                                                                                                                                         |
| Fixed reference temperature                                                                | Only if the value <b>Fixed reference temperature</b> is configured at parameter <b>Reference junction for TC</b> .                                                               |
| Temperature unit Kelvin (K)                                                                | Only for <b>measuring type</b> thermistor RTD and for thermocouple TC.                                                                                                           |

#### Parameter assignment in the user program

The module parameters can be assigned in RUN (for example, measuring ranges of selected channels can be edited in RUN without having an effect on the other channels).

### Parameter assignment in RUN

Instruction WRREC is used to transfer the parameters by means of data records 0 to 7 and 8. The parameters set in STEP 7 do not change in the CPU, which means the parameters set in STEP 7 are still valid after a restart.

The parameters are only checked for plausibility by the module after the transfer to the module.

### Output parameter STATUS

The module ignores errors that occurred during the transfer of parameters with the WRREC instruction and continues operation with the previous parameter assignment. However, a corresponding error code is written to the STATUS output parameter.

The description of the WRREC instruction and the error codes is available in the STEP 7 online help.

### Operation of the module behind a PROFIBUS DP interface module

If the module is operated behind a PROFIBUS DP interface module, the parameter data records 0 and 1 are not read back. You get the diagnostics data records 0 and 1 for the read back parameter data records 0 and 1. You can find more information in the Interrupts section of the PROFIBUS DP interface module device manual on the Internet (<http://support.automation.siemens.com/WW/view/en/78324181>).

### Assignment of data record and channel

The parameters in data records 0 to 7 and in data record 8 are available for 1x 8-channel configuration and are assigned as follows:

- Data record 0 for channel 0
- Data record 1 for channel 1
- ...
- Data record 6 for channel 6
- Data record 7 for channel 7
- Data record 8 for the reference channel (COMP)

For configuration 8 x 1-channel, the module has 8 submodules with one channel each and one submodule for the reference channel. The parameters for the channel are available in data record 0 and are assigned as follows:

- Data record 0 for channel 0 (submodule 1)
- Data record 0 for channel 1 (submodule 2)
- ...
- Data record 0 for channel 6 (submodule 7)
- Data record 0 for channel 7 (submodule 8)
- Data record 0 for the reference channel (COMP) (submodule 9)

Address the respective submodule for data record transfer.

### Data record structure

The example in the following figure shows the structure of data record 0 for channel 0. The structure of channels 1 to 7 is identical. The values in byte 0 and byte 1 are fixed and may not be changed.

Enable a parameter by setting the corresponding bit to "1".

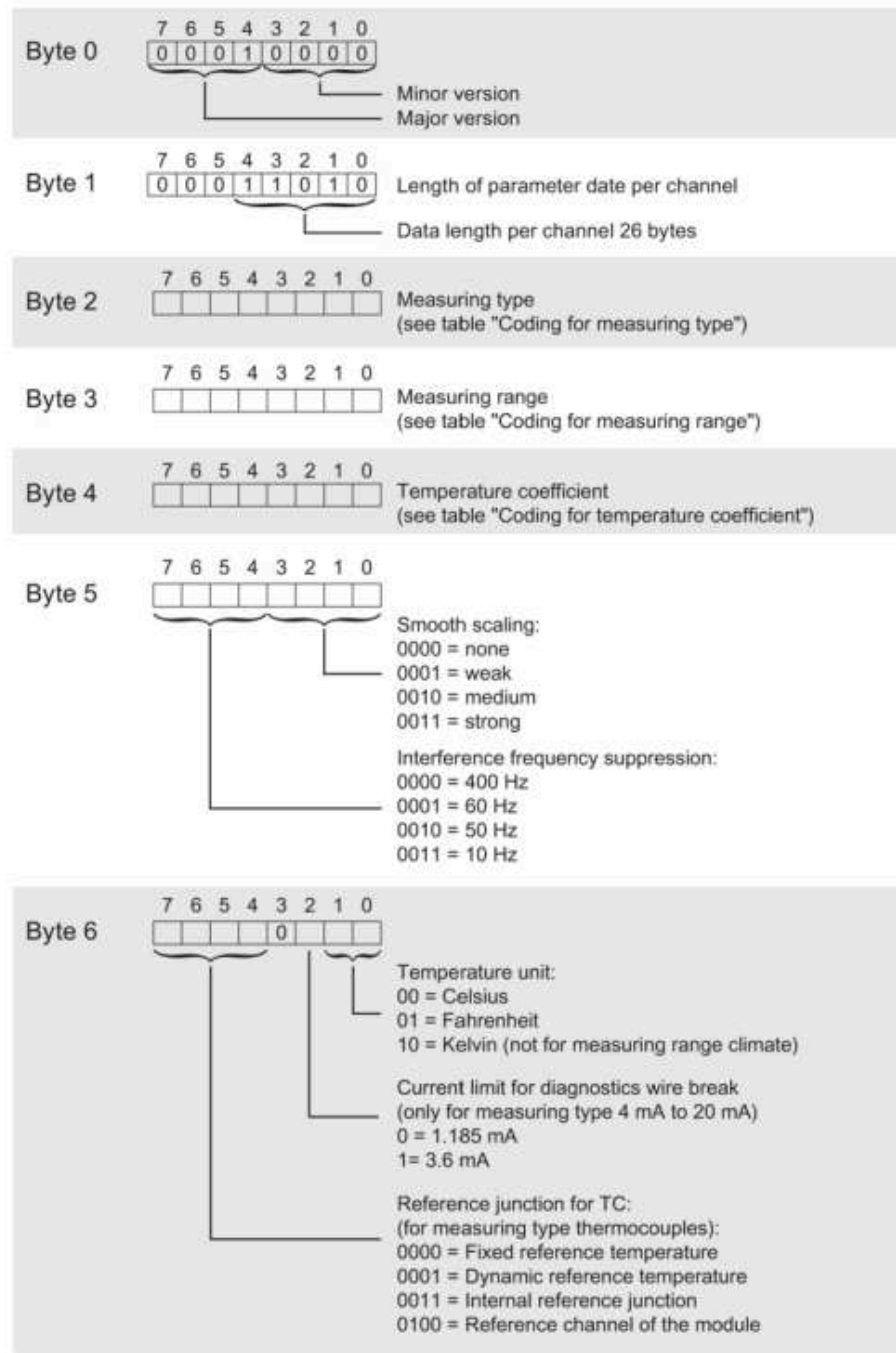
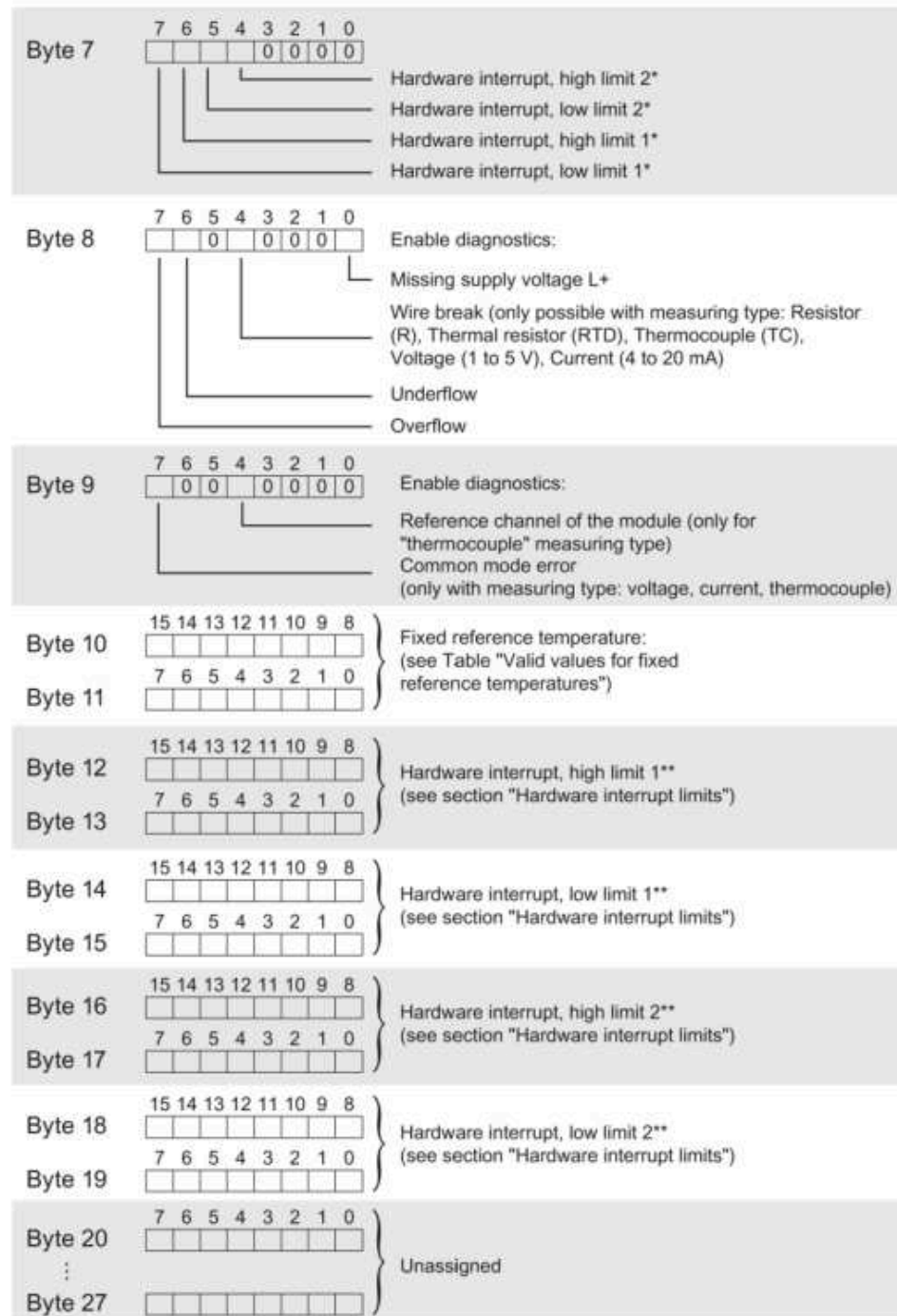


Figure B-1 Structure of data record 0: Bytes 0 to 6

## B.1 Parameter assignment and structure of the parameter data records



\* Enabling the hardware interrupts via data record is only possible when the channel is assigned a hardware interrupt OB in STEP 7

\*\* High limit must be greater than the low limit

Figure B-2 Structure of data record 0: Bytes 7 to 27

## Structure of data record 8, reference channel (COMP) of the module

The reference channel compensates for the measured values of channels 0 to 7. The following figure shows the structure of data record 8. Enable a parameter by setting the corresponding bit to "1".

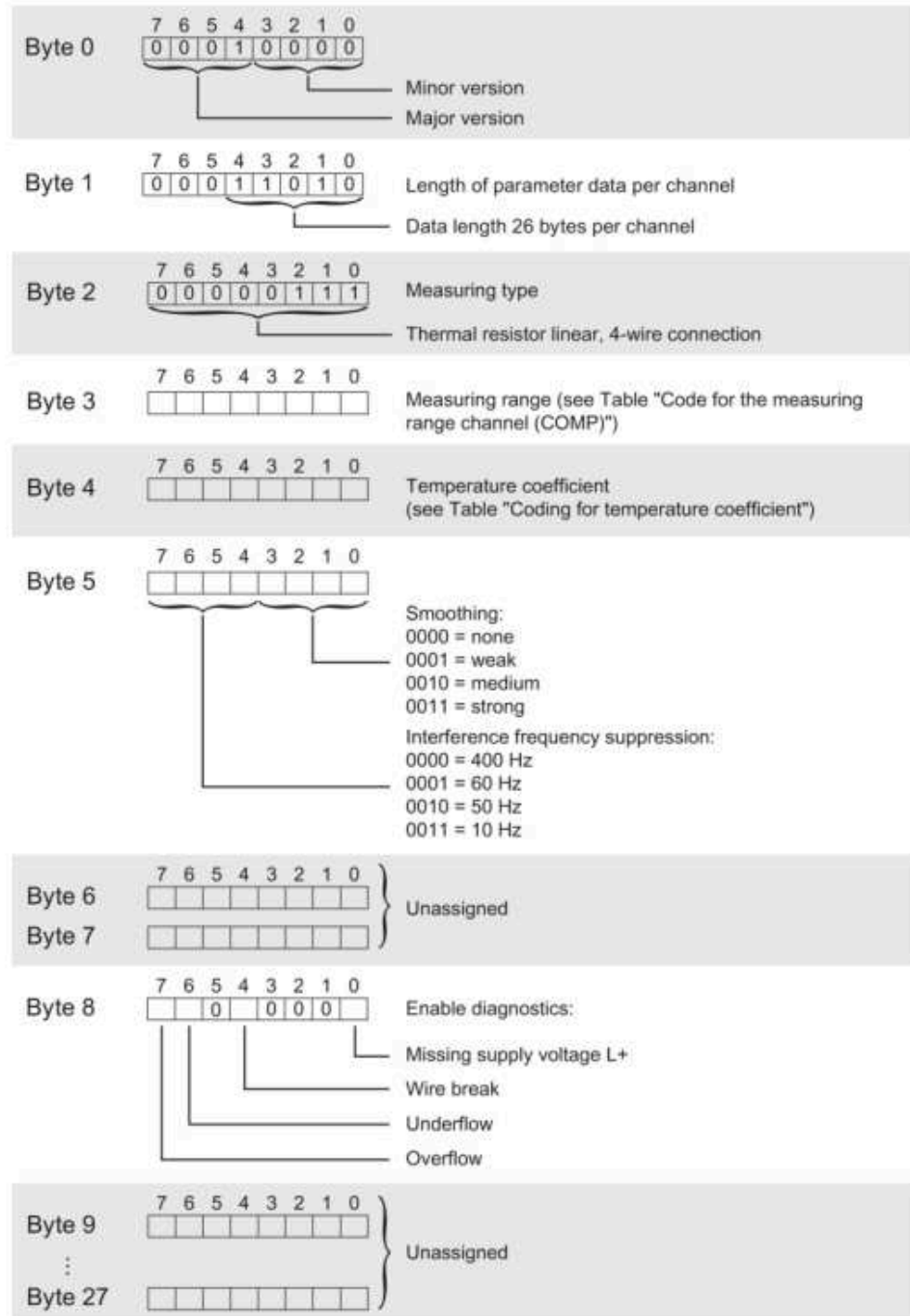


Figure B-3 Structure of data record 8, reference channel of the module: Bytes 0 to 27

### Codes for measuring types

The following table lists all measuring types of the analog input module along with their codes. Enter these codes at byte 2 of the data record for the corresponding channel (see the figure Structure of data record 0: Bytes 7 to 27).

Table B- 2 Code for the measuring type

| Measuring type                                | Code      |
|-----------------------------------------------|-----------|
| Deactivated                                   | 0000 0000 |
| Voltage                                       | 0000 0001 |
| Current, 2-wire transmitter                   | 0000 0011 |
| Current, 4-wire transmitter                   | 0000 0010 |
| Resistance, 4-wire connection *) **)          | 0000 0100 |
| Resistance, 3-wire connection *) **)          | 0000 0101 |
| Resistance, 2-wire connection *) ***)         | 0000 0110 |
| Thermal resistor linear, 4-wire connection *) | 0000 0111 |
| Thermal resistor linear, 3-wire connection *) | 0000 1000 |
| Thermocouple                                  | 0000 1010 |

\*) only possible for channels 0, 2, 4 and 6

\*\*) only for the following measuring ranges: 150  $\Omega$ , 300  $\Omega$ , 600  $\Omega$ , 6 k $\Omega$

\*\*\*) only for measuring range PTC

### Special feature for configuration

If you configure one of the following measuring types at one of the channels 0, 2, 4 and 6:

- Resistance, 4-wire connection
- Resistance, 3-wire connection
- Resistance, 2-wire connection
- Thermal resistor linear, 4-wire connection
- Thermal resistor linear, 3-wire connection

then one of the following channels must be disabled.

Example:

You have configured "Resistance, 4-wire connection" at channel 0; channel 1 must be disabled. You have configured "Resistance, 2-wire connection" at channel 2; channel 3 must be disabled.

## Codes for measuring ranges

The following table lists all measuring ranges of the analog input module along with their codes. Enter these codes accordingly at byte 3 of the data record for the corresponding channel (see the figure Structure of data record 0: Bytes 7 to 27).

Table B-3 Code for the measuring range

| Measuring range                    | Code      |
|------------------------------------|-----------|
| <b>Voltage</b>                     |           |
| ±50 mV                             | 0000 0001 |
| ±80 mV                             | 0000 0010 |
| ±250 mV                            | 0000 0011 |
| ±500 mV                            | 0000 0100 |
| ±1 V                               | 0000 0101 |
| ±2.5 V                             | 0000 0111 |
| ±5 V                               | 0000 1000 |
| ±10 V                              | 0000 1001 |
| 1 V to 5 V                         | 0000 1010 |
| <b>Current, 4-wire transmitter</b> |           |
| 0 mA to 20 mA                      | 0000 0010 |
| 4 mA to 20 mA                      | 0000 0011 |
| ±20 mA                             | 0000 0100 |
| <b>Current, 2-wire transmitter</b> |           |
| 4 mA to 20 mA                      | 0000 0011 |
| <b>Resistor</b>                    |           |
| 150 Ω                              | 0000 0001 |
| 300 Ω                              | 0000 0010 |
| 600 Ω                              | 0000 0011 |
| 6 kΩ                               | 0000 0101 |
| PTC                                | 0000 1111 |
| <b>Thermal resistor</b>            |           |
| Pt100 climate                      | 0000 0000 |
| Ni100 climate                      | 0000 0001 |
| Pt100 standard                     | 0000 0010 |
| Ni100 standard                     | 0000 0011 |
| Pt500 standard                     | 0000 0100 |
| Pt1000 standard                    | 0000 0101 |
| Ni1000 standard                    | 0000 0110 |
| Pt200 climate                      | 0000 0111 |
| Pt500 climate                      | 0000 1000 |
| Pt1000 climate                     | 0000 1001 |
| Ni1000 climate                     | 0000 1010 |
| Pt200 standard                     | 0000 1011 |
| LG-Ni1000 standard                 | 0001 1100 |
| LG-Ni1000 climate                  | 0001 1101 |

*B.1 Parameter assignment and structure of the parameter data records*

|                     |           |
|---------------------|-----------|
| <b>Thermocouple</b> |           |
| B                   | 0000 0000 |
| N                   | 0000 0001 |
| E                   | 0000 0010 |
| R                   | 0000 0011 |
| S                   | 0000 0100 |
| J                   | 0000 0101 |
| T                   | 0000 0111 |
| K                   | 0000 1000 |

**Codes for measuring ranges, reference channel (COMP) of the module**

The following table lists all measuring ranges along with their codes for the reference channel (COMP). Enter these codes in byte 3 of data record 8 (see figure Structure of data record 8, reference channel of the module: Bytes 0 to 27).

Table B- 4 Code for the measuring range, reference channel (COMP)

| Measuring range         | Code      |
|-------------------------|-----------|
| <b>Thermal resistor</b> |           |
| Pt100 climate           | 0000 0000 |
| Ni100 climate           | 0000 0001 |
| Pt100 standard          | 0000 0010 |
| Ni100 standard          | 0000 0011 |
| Pt500 standard          | 0000 0100 |
| Pt1000 standard         | 0000 0101 |
| Ni1000 standard         | 0000 0110 |
| Pt200 climate           | 0000 0111 |
| Pt500 climate           | 0000 1000 |
| Pt1000 climate          | 0000 1001 |
| Ni1000 climate          | 0000 1010 |
| Pt200 standard          | 0000 1011 |
| LG-Ni1000 standard      | 0001 1100 |
| LG-Ni1000 climate       | 0001 1101 |

### Codes for temperature coefficients

The following table lists all temperature coefficients along with their codes for temperature measurements with the resistance thermometers. You need to enter these codes in

- byte 4 of data record 8 (see figure, Structure of data record 8, reference channel of the module: bytes 0 to 27) and
- byte 4 of data records 0, 2, 4, 6 and 8 (see figure, Structure of data record 0: Bytes 0 to 6)

Table B- 5 Codes for temperature coefficient

| Temperature coefficient | Code      |
|-------------------------|-----------|
| <b>Pt xxx</b>           |           |
| 0.003851                | 0000 0000 |
| 0.003916                | 0000 0001 |
| 0.003902                | 0000 0010 |
| 0.003920                | 0000 0011 |
| <b>Ni xxx</b>           |           |
| 0.006180                | 0000 1000 |
| 0.006720                | 0000 1001 |
| <b>LG-Ni</b>            |           |
| 0.005000                | 0000 1010 |

### Valid values for fixed reference temperatures

The values that you can set for fixed reference temperatures must be in the valid range of values. The resolution is a tenth of a degree.

Table B- 6 Valid values for fixed reference temperatures

| Temperature unit     | Decimal       | Hexadecimal                           |
|----------------------|---------------|---------------------------------------|
| Celsius (default)    | -1450 to 1550 | FA56 <sub>H</sub> to 60E <sub>H</sub> |
| Fahrenheit (default) | -2290 to 3110 | F70E <sub>H</sub> to CCC <sub>H</sub> |
| Kelvin (default)     | 1282 to 3276  | 502 <sub>H</sub> to 10BA <sub>H</sub> |

## B.1 Parameter assignment and structure of the parameter data records

## Hardware interrupt limits

The values that you can set for hardware interrupts (high/low limit) must not exceed the over/underrange of respective rated measuring range.

The following tables list the valid hardware interrupt limits. The limit values depend on the selected measuring type and range.

Table B- 7 Voltage limits

| Voltage                                                                                             |            |            |
|-----------------------------------------------------------------------------------------------------|------------|------------|
| $\pm 50$ mV, $\pm 80$ mV, $\pm 250$ mV, $\pm 500$ mV, $\pm 1$ V, $\pm 2.5$ V, $\pm 5$ V, $\pm 10$ V | 1 V to 5 V |            |
| 32510                                                                                               | 32510      | High limit |
| -32511                                                                                              | -4863      | Low limit  |

Table B- 8 Current and resistance limits

| Current     |                                  | Resistor                            |            |
|-------------|----------------------------------|-------------------------------------|------------|
| $\pm 20$ mA | 4 mA to 20 mA /<br>0 mA to 20 mA | (all configurable measuring ranges) |            |
| 32510       | 32510                            | 32510                               | High limit |
| -32511      | -4863                            | 1                                   | Low limit  |

Table B- 9 Limits for thermocouple types B, C, E, and J

| Thermocouple |       |       |        |       |       |        |       |       |            |
|--------------|-------|-------|--------|-------|-------|--------|-------|-------|------------|
| Type B       |       |       | Type E |       |       | Type J |       |       |            |
| °C           | °F    | K     | °C     | °F    | K     | °C     | °F    | K     |            |
| 20699        | 32765 | 23431 | 11999  | 21919 | 14731 | 14499  | 26419 | 17231 | High limit |
| 1            | 321   | 2733  | -2699  | -4539 | 33    | -2099  | -3459 | 633   | Low limit  |

Table B- 10 Limits for thermocouples type K, N, R, and S

| Thermocouple |       |       |        |       |       |            |       |       |            |
|--------------|-------|-------|--------|-------|-------|------------|-------|-------|------------|
| Type K       |       |       | Type N |       |       | Types R, S |       |       |            |
| °C           | °F    | K     | °C     | °F    | K     | °C         | °F    | K     |            |
| 16219        | 29515 | 18951 | 15499  | 28219 | 18231 | 20189      | 32765 | 22921 | High limit |
| -2699        | -4539 | 33    | -2699  | -4539 | 33    | -1699      | -2739 | 1033  | Low limit  |

B.1 Parameter assignment and structure of the parameter data records

Table B- 11 Limits for thermocouple type T

| Thermocouple |       |      |            |
|--------------|-------|------|------------|
| Type T       |       |      |            |
| °C           | °F    | K    |            |
| 5399         | 10039 | 8131 | High limit |
| -2699        | -4539 | 33   | Low limit  |

Table B- 12 Limits for resistance thermometer Pt xxx Standard and Pt xxx Climate

| Thermal resistor |       |       |                |        |     |            |
|------------------|-------|-------|----------------|--------|-----|------------|
| Pt xxx standard  |       |       | Pt xxx climate |        |     |            |
| °C               | °F    | K     | °C             | °F     | K   |            |
| 9999             | 18319 | 12731 | 15499          | 31099  | --- | High limit |
| -2429            | -4539 | 303   | -14499         | -22899 | --- | Low limit  |

Table B- 13 Limits for resistance thermometer Ni xxx Standard and Ni xxx Climate

| Thermal resistor |       |      |                |        |     |            |
|------------------|-------|------|----------------|--------|-----|------------|
| Ni xxx Standard  |       |      | Ni xxx Climate |        |     |            |
| °C               | °F    | K    | °C             | °F     | K   |            |
| 2949             | 5629  | 5681 | 15499          | 31099  | --- | High limit |
| -1049            | -1569 | 1683 | -10499         | -15699 | --- | Low limit  |

## B.2 Structure of a data record for dynamic reference temperature

The **WRREC** instruction is used to transfer the reference junction temperature via data record 192 to data record 199 to the module.

The description of the **WRREC** instruction can be found in the online help from STEP 7.

If you have set the "Dynamic reference temperature" value for the "Reference junction" parameter, the module expects a new data record at least every 5 minutes. If the module does not receive a new data record within this time, it generates the "Reference channel error" diagnostics message.

### Assignment of data record and channel

The following assignment applies if no submodules (1 x 8-channel) are configured for the module:

- Data record 192 for channel 0
- Data record 193 for channel 1
- Data record 194 for channel 2
- Data record 195 for channel 3
- Data record 196 for channel 4
- Data record 197 for channel 5
- Data record 198 for channel 6
- Data record 199 for channel 7

If eight submodules (8 x 1-channel) are configured for the module, each submodule has only one channel. The parameters of the channel are in data record 192.

Background: Each submodule you address for the data record transfer has only one channel.

**Structure of data record 192 for dynamic reference temperature**

The following figure shows an example of the structure of data record 192 for channel 0. The structure for data records 193 to 199 is identical.

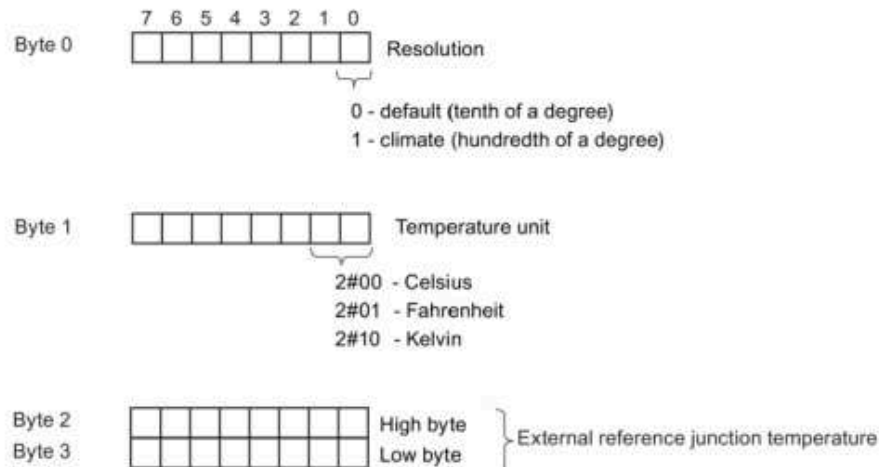


Figure B-4 Structure of data record 192

**Valid values for fixed temperature compensation**

You can enter the selectable values at byte 1 of the data record for the corresponding channel. The selectable values must lie within the permitted value range, see following table. The resolution is a tenth of a degree.

Table B- 14 Valid values for temperature compensation via data record

| Temperature unit      | Decimal         | Hexadecimal                            |
|-----------------------|-----------------|----------------------------------------|
| Celsius (default)     | -1450 to 1550   | FA56 <sub>H</sub> to 60E <sub>H</sub>  |
| Fahrenheit (default)  | -2290 to 3110   | F70E <sub>H</sub> to C26 <sub>H</sub>  |
| Kelvin (default)      | 1282 to 3276    | 502 <sub>H</sub> to CCC <sub>H</sub>   |
| Celsius (climatic)    | -14500 to 15500 | C75C <sub>H</sub> to 3C8C <sub>H</sub> |
| Fahrenheit (climatic) | -22900 to 31100 | A68C <sub>H</sub> to 797C <sub>H</sub> |
| Kelvin (climatic)     | 12820 to 32760  | 3214 <sub>H</sub> to 7FF8 <sub>H</sub> |

**Additional information**

For more information on compensation of the reference junction temperature via data record refer to the Analog value processing (<http://support.automation.siemens.com/WW/view/en/67989094>) function manual in the internet.

## Representation of analog values

### Introduction

This chapter shows the analog values for all measuring ranges supported by the AI 8xU/I/RTD/TC ST analog module.

### Measured value resolution

Each analog value is written left aligned to the tags. The bits marked with "x" are set to "0".

#### Note

This resolution does not apply to temperature values. The digitalized temperature values are the result of a conversion in the analog module.

Table C- 1 Resolution of the analog values

| Resolution in bits<br>including sign | Values  |                | Analog value       |               |
|--------------------------------------|---------|----------------|--------------------|---------------|
|                                      | Decimal | Hexadecimal    | High byte          | Low byte      |
| 16                                   | 1       | 1 <sub>H</sub> | Sign 0 0 0 0 0 0 0 | 0 0 0 0 0 0 1 |

## C.1 Representation of input ranges

The following tables set out the digitalized representation of the input ranges by bipolar and unipolar range. The resolution is 16 bits.

Table C- 2 Bipolar input ranges

| Dec. value | Measured value in % | Data word       |                 |                 |                 |                 |                 |                |                |                |                |                |                |                |                |                |                | Range            |
|------------|---------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|------------------|
|            |                     | 2 <sup>15</sup> | 2 <sup>14</sup> | 2 <sup>13</sup> | 2 <sup>12</sup> | 2 <sup>11</sup> | 2 <sup>10</sup> | 2 <sup>9</sup> | 2 <sup>8</sup> | 2 <sup>7</sup> | 2 <sup>6</sup> | 2 <sup>5</sup> | 2 <sup>4</sup> | 2 <sup>3</sup> | 2 <sup>2</sup> | 2 <sup>1</sup> | 2 <sup>0</sup> |                  |
| 32767      | >117.589            | 0               | 1               | 1               | 1               | 1               | 1               | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | Overflow         |
| 32511      | 117.589             | 0               | 1               | 1               | 1               | 1               | 1               | 1              | 0              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | Overshoot range  |
| 27649      | 100.004             | 0               | 1               | 1               | 0               | 1               | 1               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 1              |                  |
| 27648      | 100.000             | 0               | 1               | 1               | 0               | 1               | 1               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | Rated range      |
| 1          | 0.003617            | 0               | 0               | 0               | 0               | 0               | 0               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 1              |                  |
| 0          | 0.000               | 0               | 0               | 0               | 0               | 0               | 0               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              |                  |
| -1         | -0.003617           | 1               | 1               | 1               | 1               | 1               | 1               | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              |                  |
| -27648     | -100.000            | 1               | 0               | 0               | 1               | 0               | 1               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | Undershoot range |
| -27649     | -100.004            | 1               | 0               | 0               | 1               | 0               | 0               | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              |                  |
| -32512     | -117.593            | 1               | 0               | 0               | 0               | 0               | 0               | 0              | 1              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | Underflow        |
| -32768     | <-117.593           | 1               | 0               | 0               | 0               | 0               | 0               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | Underflow        |

Table C- 3 Unipolar input ranges

| Dec. value | Measured value in % | Data word       |                 |                 |                 |                 |                 |                |                |                |                |                |                |                |                |                |                | Range            |
|------------|---------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|------------------|
|            |                     | 2 <sup>15</sup> | 2 <sup>14</sup> | 2 <sup>13</sup> | 2 <sup>12</sup> | 2 <sup>11</sup> | 2 <sup>10</sup> | 2 <sup>9</sup> | 2 <sup>8</sup> | 2 <sup>7</sup> | 2 <sup>6</sup> | 2 <sup>5</sup> | 2 <sup>4</sup> | 2 <sup>3</sup> | 2 <sup>2</sup> | 2 <sup>1</sup> | 2 <sup>0</sup> |                  |
| 32767      | >117.589            | 0               | 1               | 1               | 1               | 1               | 1               | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | Overflow         |
| 32511      | 117.589             | 0               | 1               | 1               | 1               | 1               | 1               | 1              | 0              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | Overshoot range  |
| 27649      | 100.004             | 0               | 1               | 1               | 0               | 1               | 1               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 1              |                  |
| 27648      | 100.000             | 0               | 1               | 1               | 0               | 1               | 1               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | Rated range      |
| 1          | 0.003617            | 0               | 0               | 0               | 0               | 0               | 0               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 1              |                  |
| 0          | 0.000               | 0               | 0               | 0               | 0               | 0               | 0               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | Undershoot range |
| -1         | -0.003617           | 1               | 1               | 1               | 1               | 1               | 1               | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              | 1              |                  |
| -4864      | -17.593             | 1               | 1               | 1               | 0               | 1               | 1               | 0              | 1              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | Underflow        |
| -32768     | <-17.593            | 1               | 0               | 0               | 0               | 0               | 0               | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              | 0              |                  |

## C.2 Representation of analog values in voltage measuring ranges

The following tables list the decimal and hexadecimal values (codes) of the possible voltage measuring ranges.

Table C- 4 Voltage measuring ranges  $\pm 10$  V,  $\pm 5$  V,  $\pm 2.5$  V,  $\pm 1$  V,

| Values |      | Voltage measuring range |               |              |               | Range            |
|--------|------|-------------------------|---------------|--------------|---------------|------------------|
| dec    | hex  | $\pm 10$ V              | $\pm 5$ V     | $\pm 2.5$ V  | $\pm 1$ V     |                  |
| 32767  | 7FFF | >11.759 V               | >5.879 V      | >2.940 V     | > 1.176 V     | Overflow         |
| 32511  | 7EFF | 11.759 V                | 5.879 V       | 2.940 V      | 1.176 V       | Overshoot range  |
| 27649  | 6C01 |                         |               |              |               |                  |
| 27648  | 6C00 | 10 V                    | 5 V           | 2.5 V        | 1 V           | Rated range      |
| 20736  | 5100 | 7.5 V                   | 3.75 V        | 1.875 V      | 0.75 V        |                  |
| 1      | 1    | 361.7 $\mu$ V           | 180.8 $\mu$ V | 90.4 $\mu$ V | 36.17 $\mu$ V |                  |
| 0      | 0    | 0 V                     | 0 V           | 0 V          | 0 V           |                  |
| -1     | FFFF |                         |               |              |               |                  |
| -20736 | AF00 | -7.5 V                  | -3.75 V       | -1.875 V     | -0.75 V       |                  |
| -27648 | 9400 | -10 V                   | -5 V          | -2.5 V       | -1 V          |                  |
| -27649 | 93FF |                         |               |              |               | Undershoot range |
| -32512 | 8100 | -11.759 V               | -5.879 V      | -2.940 V     | -1.176 V      |                  |
| -32768 | 8000 | < -11.759 V             | < -5.879 V    | < -2.940 V   | < -1.176 V    | Underflow        |

Table C- 5 Voltage measuring ranges  $\pm 500$  mV,  $\pm 250$  mV,  $\pm 80$  mV, and  $\pm 50$  mV,

| Values |      | Voltage measuring range |              |              |              | Range            |
|--------|------|-------------------------|--------------|--------------|--------------|------------------|
| dec    | hex  | $\pm 500$ mV            | $\pm 250$ mV | $\pm 80$ mV  | $\pm 50$ mV  |                  |
| 32767  | 7FFF | >587.9 mV               | > 294.0 mV   | > 94.1 mV    | > 58.8 mV    | Overflow         |
| 32511  | 7EFF | 587.9 mV                | 294.0 mV     | 94.1 mV      | 58.8 mV      | Overshoot range  |
| 27649  | 6C01 |                         |              |              |              |                  |
| 27648  | 6C00 | 500 mV                  | 250 mV       | 80 mV        | 50 mV        | Rated range      |
| 20736  | 5100 | 375 mV                  | 187.5 mV     | 60 mV        | 37.5 mV      |                  |
| 1      | 1    | 18.08 $\mu$ V           | 9.04 $\mu$ V | 2.89 $\mu$ V | 1.81 $\mu$ V |                  |
| 0      | 0    | 0 mV                    | 0 mV         | 0 mV         | 0 mV         |                  |
| -1     | FFFF |                         |              |              |              |                  |
| -20736 | AF00 | -375 mV                 | -187.5 mV    | -60 mV       | -37.5 mV     |                  |
| -27648 | 9400 | -500 mV                 | -250 mV      | -80 mV       | -50 mV       |                  |
| -27649 | 93FF |                         |              |              |              | Undershoot range |
| -32512 | 8100 | -587.9 mV               | -294.0 mV    | -94.1 mV     | -58.8 mV     |                  |
| -32768 | 8000 | < -587.9 mV             | < -294.0 mV  | < -94.1 mV   | < -58.8 mV   | Underflow        |

Table C- 6 Voltage measuring range 1 to 5 V

| Values |      | Voltage measuring range | Range            |
|--------|------|-------------------------|------------------|
| dec    | hex  | 1 to 5 V                |                  |
| 32767  | 7FFF | >5.704 V                | Overflow         |
| 32511  | 7EFF | 5.704 V                 | Overshoot range  |
| 27649  | 6C01 |                         |                  |
| 27648  | 6C00 | 5 V                     | Rated range      |
| 20736  | 5100 | 4 V                     |                  |
| 1      | 1    | 1 V + 144.7 $\mu$ V     |                  |
| 0      | 0    | 1 V                     |                  |
| -1     | FFFF |                         | Undershoot range |
| -4864  | ED00 | 0.296 V                 |                  |
| -32768 | 8000 | < 0.296 V               | Underflow        |

### C.3 Representation of analog values in the current measuring ranges

The following tables list the decimal and hexadecimal values (codes) of the possible current measuring ranges.

Table C- 7 Current measuring range  $\pm 20$  mA

| Values |      | Current measuring range |                  |
|--------|------|-------------------------|------------------|
| dec    | hex  | $\pm 20$ mA             |                  |
| 32767  | 7FFF | >23.52 mA               | Overflow         |
| 32511  | 7EFF | 23.52 mA                | Overshoot range  |
| 27649  | 6C01 |                         |                  |
| 27648  | 6C00 | 20 mA                   | Rated range      |
| 20736  | 5100 | 15 mA                   |                  |
| 1      | 1    | 723.4 nA                |                  |
| 0      | 0    | 0 mA                    |                  |
| -1     | FFFF |                         |                  |
| -20736 | AF00 | -15 mA                  |                  |
| -27648 | 9400 | -20 mA                  | Undershoot range |
| -27649 | 93FF |                         |                  |
| -32512 | 8100 | -23.52 mA               |                  |
| -32768 | 8000 | < -23.52 mA             | Underflow        |

Table C- 8 Current measuring ranges 0 to 20 mA and 4 to 20 mA

| Values |      | Current measuring range |                 |                  |
|--------|------|-------------------------|-----------------|------------------|
| dec    | hex  | 0 to 20 mA              | 4 to 20 mA      |                  |
| 32767  | 7FFF | >23.52 mA               | >22.81 mA       | Overflow         |
| 32511  | 7EFF | 23.52 mA                | 22.81 mA        | Overshoot range  |
| 27649  | 6C01 |                         |                 |                  |
| 27648  | 6C00 | 20 mA                   | 20 mA           | Rated range      |
| 20736  | 5100 | 15 mA                   | 16 mA           |                  |
| 1      | 1    | 723.4 nA                | 4 mA + 578.7 nA |                  |
| 0      | 0    | 0 mA                    | 4 mA            |                  |
| -1     | FFFF |                         |                 | Undershoot range |
| -4864  | ED00 | -3.52 mA                | 1.185 mA        |                  |
| -32768 | 8000 | <- 3.52 mA              | < 1.185 mA      | Underflow        |

## C.4 Representation of the analog values of resistance-based sensors/resistance thermometers

The following tables list the decimal and hexadecimal values (codes) of the possible resistance-based sensor ranges.

Table C- 9 Resistance-based sensors of 150  $\Omega$ , 300  $\Omega$ , 600  $\Omega$ , and 6000  $\Omega$

| Values |      | Resistive transmitter range |                  |                  |                  |                 |
|--------|------|-----------------------------|------------------|------------------|------------------|-----------------|
| dec    | hex  | 150 $\Omega$                | 300 $\Omega$     | 600 $\Omega$     | 6000 $\Omega$    |                 |
| 32767  | 7FFF | >176.38 $\Omega$            | >352.77 $\Omega$ | >705.53 $\Omega$ | >7055.3 $\Omega$ | Overflow        |
| 32511  | 7EFF | 176.38 $\Omega$             | 352.77 $\Omega$  | 705.53 $\Omega$  | 7055.3 $\Omega$  | Overshoot range |
| 27649  | 6C01 |                             |                  |                  |                  |                 |
| 27648  | 6C00 | 150 $\Omega$                | 300 $\Omega$     | 600 $\Omega$     | 6000 $\Omega$    | Rated range     |
| 20736  | 5100 | 112.5 $\Omega$              | 225 $\Omega$     | 450 $\Omega$     | 4500 $\Omega$    |                 |
| 1      | 1    | 5.43 m $\Omega$             | 10.85 m $\Omega$ | 21.70 m $\Omega$ | 217 m $\Omega$   |                 |
| 0      | 0    | 0 $\Omega$                  | 0 $\Omega$       | 0 $\Omega$       | 0 $\Omega$       |                 |

The following tables list the decimal and hexadecimal values (codes) of the supported resistance thermometers.

Table C- 10 Thermal resistors Pt 100, Pt 200, Pt 500 and Pt 1000 Standard

| Pt x00<br>Standard<br>in $^{\circ}\text{C}$<br>(1 digit =<br>0.1 $^{\circ}\text{C}$ ) | Values |      | Pt x00<br>Standard<br>in $^{\circ}\text{F}$<br>(1 digit =<br>0.1 $^{\circ}\text{F}$ ) | Values |      | Pt x00<br>Standard<br>in K<br>(1 digit =<br>0.1 K) | Values |      | Range            |
|---------------------------------------------------------------------------------------|--------|------|---------------------------------------------------------------------------------------|--------|------|----------------------------------------------------|--------|------|------------------|
|                                                                                       | dec    | hex  |                                                                                       | dec    | hex  |                                                    | dec    | hex  |                  |
| > 1000.0                                                                              | 32767  | 7FFF | > 1832.0                                                                              | 32767  | 7FFF | > 1273.2                                           | 32767  | 7FFF | Overflow         |
| 1000.0                                                                                | 10000  | 2710 | 1832.0                                                                                | 18320  | 4790 | 1273.2                                             | 12732  | 31BC | Overshoot range  |
| :                                                                                     | :      | :    | :                                                                                     | :      | :    | :                                                  | :      | :    |                  |
| 850.1                                                                                 | 8501   | 2135 | 1562.1                                                                                | 15621  | 3D05 | 1123.3                                             | 11233  | 2BE1 | Rated range      |
| 850.0                                                                                 | 8500   | 2134 | 1562.0                                                                                | 15620  | 3D04 | 1123.2                                             | 11232  | 2BE0 |                  |
| :                                                                                     | :      | :    | :                                                                                     | :      | :    | :                                                  | :      | :    |                  |
| -200.0                                                                                | -2000  | F830 | -328.0                                                                                | -3280  | F330 | 73.2                                               | 732    | 2DC  |                  |
| -200.1                                                                                | -2001  | F82F | -328.1                                                                                | -3281  | F32F | 73.1                                               | 731    | 2DB  | Undershoot range |
| :                                                                                     | :      | :    | :                                                                                     | :      | :    | :                                                  | :      | :    |                  |
| -243.0                                                                                | -2430  | F682 | -405.4                                                                                | -4054  | F02A | 30.2                                               | 302    | 12E  | Underflow        |
| < -243.0                                                                              | -32768 | 8000 | < -405.4                                                                              | -32768 | 8000 | < 30.2                                             | 32768  | 8000 |                  |

## C.4 Representation of the analog values of resistance-based sensors/resistance thermometers

Table C- 11 Thermal resistors Pt 100, Pt 200, Pt 500 and Pt 1000 Climate

| Pt x00 Climate/ in °C<br>(1 digit = 0.01 °C) | Values |      | Pt x00 Climate/ in °F<br>(1 digit = 0.01 °F) | Values |      | Range            |
|----------------------------------------------|--------|------|----------------------------------------------|--------|------|------------------|
|                                              | dec    | hex  |                                              | dec    | hex  |                  |
| > 155.00                                     | 32767  | 7FFF | > 311.00                                     | 32767  | 7FFF | Overflow         |
| 155.00                                       | 15500  | 3C8C | 311.00                                       | 31100  | 797C | Overshoot range  |
| :                                            | :      | :    | :                                            | :      | :    |                  |
| 130.01                                       | 13001  | 32C9 | 266.01                                       | 26601  | 67E9 |                  |
| 130.00                                       | 13000  | 32C8 | 266.00                                       | 26600  | 67E8 | Rated range      |
| :                                            | :      | :    | :                                            | :      | :    |                  |
| -120.00                                      | -12000 | D120 | -184.00                                      | -18400 | B820 |                  |
| -120.01                                      | -12001 | D11F | -184.01                                      | -18401 | B81F | Undershoot range |
| :                                            | :      | :    | :                                            | :      | :    |                  |
| -145.00                                      | -14500 | C75C | -229.00                                      | -22900 | A68C |                  |
| < -145.00                                    | -32768 | 8000 | < -229.00                                    | -32768 | 8000 | Underflow        |

Table C- 12 Thermal resistors Ni 100, Ni 1000, LG-Ni 1000 Standard

| Ni x00 standard in °C<br>(1 digit = 0.1 °C) | Values |      | Ni x00 Standard in °F<br>(1 digit = 0.1 °F) | Values |      | Ni x00 Standard in K<br>(1 digit = 0.1 K) | Values |      | Range            |
|---------------------------------------------|--------|------|---------------------------------------------|--------|------|-------------------------------------------|--------|------|------------------|
|                                             | dec    | hex  |                                             | dec    | hex  |                                           | dec    | hex  |                  |
| > 295.0                                     | 32767  | 7FFF | > 563.0                                     | 32767  | 7FFF | > 568.2                                   | 32767  | 7FFF | Overflow         |
| 295.0                                       | 2950   | B86  | 563.0                                       | 5630   | 15FE | 568.2                                     | 5682   | 1632 | Overshoot range  |
| :                                           | :      | :    | :                                           | :      | :    | :                                         | :      | :    |                  |
| 250.1                                       | 2501   | 9C5  | 482.1                                       | 4821   | 12D5 | 523.3                                     | 5233   | 1471 |                  |
| 250.0                                       | 2500   | 9C4  | 482.0                                       | 4820   | 12D4 | 523.2                                     | 5232   | 1470 | Rated range      |
| :                                           | :      | :    | :                                           | :      | :    | :                                         | :      | :    |                  |
| -60.0                                       | -600   | FDA8 | -76.0                                       | -760   | FD08 | 213.2                                     | 2132   | 854  |                  |
| -60.1                                       | -601   | FDA7 | -76.1                                       | -761   | FD07 | 213.1                                     | 2131   | 853  | Undershoot range |
| :                                           | :      | :    | :                                           | :      | :    | :                                         | :      | :    |                  |
| -105.0                                      | -1050  | FBE6 | -157.0                                      | -1570  | F9DE | 168.2                                     | 1682   | 692  |                  |
| < -105.0                                    | -32768 | 8000 | < -157.0                                    | -32768 | 8000 | < 168.2                                   | 32768  | 8000 | Underflow        |

Table C- 13 Thermal resistors Ni 100, Ni 1000, LG-Ni 1000 Climate

| Ni x00 Climate in °C<br>(1 digit = 0.01 °C) | Values |      | Ni x00 Climate in<br>°F<br>(1 digit = 0.01 °F) | Values |      | Range               |
|---------------------------------------------|--------|------|------------------------------------------------|--------|------|---------------------|
|                                             | dec    | hex  |                                                | dec    | hex  |                     |
| > 155.00                                    | 32767  | 7FFF | > 311.00                                       | 32767  | 7FFF | Overflow            |
| 155.00                                      | 15500  | 3C8C | 311.00                                         | 31100  | 797C | Overshoot<br>range  |
| :                                           | :      | :    | :                                              | :      | :    |                     |
| 130.01                                      | 13001  | 32C9 | 266.01                                         | 26601  | 67E9 |                     |
| 130.00                                      | 13000  | 32C8 | 266.00                                         | 26600  | 67E8 | Rated range         |
| :                                           | :      | :    | :                                              | :      | :    |                     |
| -60.00                                      | -6000  | E890 | -76.00                                         | -7600  | E250 |                     |
| -60.01                                      | -6001  | E88F | -76.01                                         | -7601  | E24F | Undershoot<br>range |
| :                                           | :      | :    | :                                              | :      | :    |                     |
| -105.00                                     | -10500 | D6FC | -157.00                                        | -15700 | C2AC |                     |
| < - 105.00                                  | -32768 | 8000 | < - 157.00                                     | -32768 | 8000 | Underflow           |

## C.5 Representation of analog values for thermocouples

The following tables list the decimal and hexadecimal values (codes) of the supported thermocouples.

Table C- 14 Thermocouple type B

| Type B in<br>°C | Values |      | Type B in<br>°F | Values |      | Type B in<br>K | Values |      | Range               |
|-----------------|--------|------|-----------------|--------|------|----------------|--------|------|---------------------|
|                 | dec    | hex  |                 | dec    | hex  |                | dec    | hex  |                     |
| > 2070.0        | 32767  | 7FFF | > 3276.6        | 32767  | 7FFF | > 2343.2       | 32767  | 7FFF | Overflow            |
| 2070.0          | 20700  | 50DC | 3276.6          | 32766  | 7FFE | 2343.2         | 23432  | 5B88 | Overshoot<br>range  |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                     |
| 1820.1          | 18201  | 4719 | 2786.6          | 27866  | 6CDA | 2093.3         | 20933  | 51C5 |                     |
| 1820.0          | 18200  | 4718 | 2786.5          | 27865  | 6CD9 | 2093.2         | 20932  | 51C4 | Rated range         |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                     |
| 250.0           | 2500   | 09C4 | 482.0           | 4820   | 12D4 | 523.2          | 5232   | 1470 |                     |
| 249.9           | 2499   | 09C3 | 481.9           | 4819   | 12D3 | 523.1          | 5231   | 1469 | Undershoot<br>range |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                     |
| 0.0             | 0      | 0    | 32.0            | 320    | 0140 | 273.2          | 2732   | 0AAC |                     |
| < 0.0           | -32768 | 8000 | < 32.0          | -32768 | 8000 | < 273.2        | 32768  | 8000 | Underflow           |

Table C- 15 Thermocouple type E

| Type E in<br>°C | Values |      | Type E in<br>°F | Values |      | Type E in<br>K | Values |      | Range              |
|-----------------|--------|------|-----------------|--------|------|----------------|--------|------|--------------------|
|                 | dec    | hex  |                 | dec    | hex  |                | dec    | hex  |                    |
| > 1200.0        | 32767  | 7FFF | > 2192.0        | 32767  | 7FFF | > 1473.2       | 32767  | 7FFF | Overflow           |
| 1200.0          | 12000  | 2EE0 | 2192.0          | 21920  | 55A0 | 1473.2         | 14732  | 398C | Overshoot<br>range |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                    |
| 1000.1          | 10001  | 2711 | 1832.2          | 18322  | 4792 | 1273.3         | 12733  | 31BD |                    |
| 1000.0          | 10000  | 2710 | 1832.0          | 18320  | 4790 | 1273.2         | 12732  | 31BC | Rated range        |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                    |
| -270.0          | -2700  | F574 | -454.0          | -4540  | EE44 | 0              | 0      | 0000 |                    |
| < -270.0        | -32768 | 8000 | < -454.0        | -32768 | 8000 | < 0            | -32768 | 8000 | Underflow          |

Table C- 16 Thermocouple type J

| Type J in<br>°C | Values |      | Type J in<br>°F | Values |      | Type J in<br>K | Values |      | Range              |
|-----------------|--------|------|-----------------|--------|------|----------------|--------|------|--------------------|
|                 | dec    | hex  |                 | dec    | hex  |                | dec    | hex  |                    |
| > 1450.0        | 32767  | 7FFF | > 2642.0        | 32767  | 7FFF | > 1723.2       | 32767  | 7FFF | Overflow           |
| 1450.0          | 14500  | 38A4 | 2642.0          | 26420  | 6734 | 1723.2         | 17232  | 4350 | Overshoot<br>range |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                    |
| 1200.1          | 12001  | 2EE1 | 2192.2          | 21922  | 55A2 | 1473.3         | 14733  | 398D |                    |
| 1200.0          | 12000  | 2EE0 | 2192.0          | 21920  | 55A0 | 1473.2         | 14732  | 398C | Rated range        |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                    |
| -210.0          | -2100  | F7CC | -346.0          | -3460  | F27C | 63.2           | 632    | 0278 |                    |
| < -210.0        | -32768 | 8000 | < -346.0        | -32768 | 8000 | < 63.2         | -32768 | 8000 | Underflow          |

Table C- 17 Thermocouple type K

| Type K in<br>°C | Values |      | Type K in<br>°F | Values |      | Type K in<br>K | Values |      | Range              |
|-----------------|--------|------|-----------------|--------|------|----------------|--------|------|--------------------|
|                 | dec    | hex  |                 | dec    | hex  |                | dec    | hex  |                    |
| > 1622.0        | 32767  | 7FFF | > 2951.6        | 32767  | 7FFF | > 1895.2       | 32767  | 7FFF | Overflow           |
| 1622.0          | 16220  | 3F5C | 2951.6          | 29516  | 734C | 1895.2         | 18952  | 4A08 | Overshoot<br>range |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                    |
| 1372.1          | 13721  | 3599 | 2501.7          | 25017  | 61B9 | 1645.3         | 16453  | 4045 |                    |
| 1372.0          | 13720  | 3598 | 2501.6          | 25016  | 61B8 | 1645.2         | 16452  | 4044 | Rated range        |
| :               | :      | :    | :               | :      | :    | :              | :      | :    |                    |
| -270.0          | -2700  | F574 | -454.0          | -4540  | EE44 | 0              | 0      | 0000 |                    |
| < -270.0        | -32768 | 8000 | < -454.0        | -32768 | 8000 | < 0            | -32768 | 8000 | Underflow          |

Table C- 18 Thermocouple type N

| Type N in °C | Values |      | Type N in °F | Values |      | Type N in K | Values |      | Range           |
|--------------|--------|------|--------------|--------|------|-------------|--------|------|-----------------|
|              | dec    | hex  |              | dec    | hex  |             | dec    | hex  |                 |
| > 1550.0     | 32767  | 7FFF | > 2822.0     | 32767  | 7FFF | > 1823.2    | 32767  | 7FFF | Overflow        |
| 1550.0       | 15500  | 3C8C | 2822.0       | 28220  | 6E3C | 1823.2      | 18232  | 4738 | Overshoot range |
| :            | :      | :    | :            | :      | :    | :           | :      | :    |                 |
| 1300.1       | 13001  | 32C9 | 2372.2       | 23722  | 5CAA | 1573.3      | 15733  | 3D75 |                 |
| 1300.0       | 13000  | 32C8 | 2372.0       | 23720  | 5CA8 | 1573.2      | 15732  | 3D74 | Rated range     |
| :            | :      | :    | :            | :      | :    | :           | :      | :    |                 |
| -270.0       | -2700  | F574 | -454.0       | -4540  | EE44 | 0           | 0      | 0000 |                 |
| < -270.0     | -32768 | 8000 | < -454.0     | -32768 | 8000 | < 0         | -32768 | 8000 | Underflow       |

Table C- 19 Thermocouple type R and S

| Type R, S in °C | Values |      | Type R, S in °F | Values |      | Types R, S in K | Values |      | Range            |
|-----------------|--------|------|-----------------|--------|------|-----------------|--------|------|------------------|
|                 | dec    | hex  |                 | dec    | hex  |                 | dec    | hex  |                  |
| > 2019.0        | 32767  | 7FFF | > 3276.6        | 32767  | 7FFF | > 2292.2        | 32767  | 7FFF | Overflow         |
| 2019.0          | 20190  | 4EDE | 3276.6          | 32766  | 7FFE | 2292.2          | 22922  | 598A | Overshoot range  |
| :               | :      | :    | :               | :      | :    | :               | :      | :    |                  |
| 1769.1          | 17691  | 451B | 3216.4          | 32164  | 7DA4 | 2042.3          | 20423  | 4FC7 |                  |
| 1769.0          | 17690  | 451A | 3216.2          | 32162  | 7DA2 | 2042.2          | 20422  | 4FC6 | Rated range      |
| :               | :      | :    | :               | :      | :    | :               | :      | :    |                  |
| -50.0           | -500   | FE0C | -58.0           | -580   | FDBC | 223.2           | 2232   | 08B8 |                  |
| -50.1           | -501   | FE0B | -58.1           | -581   | FDBB | 223.1           | 2231   | 08B7 | Undershoot range |
| :               | :      | :    | :               | :      | :    | :               | :      | :    |                  |
| -170.0          | -1700  | F95C | -274.0          | -2740  | F54C | 103.2           | 1032   | 0408 |                  |
| < -170.0        | -32768 | 8000 | < -274.0        | -32768 | 8000 | < 103.2         | < 1032 | 8000 | Underflow        |

Table C- 20 Thermocouple type T

| Type T in °C | Values |      | Type T in °F | Values |      | Type T in K | Values |      | Range           |
|--------------|--------|------|--------------|--------|------|-------------|--------|------|-----------------|
|              | dec    | hex  |              | dec    | hex  |             | dec    | hex  |                 |
| > 540.0      | 32767  | 7FFF | > 1004.0     | 32767  | 7FFF | > 813.2     | 32767  | 7FFF | Overflow        |
| 540.0        | 5400   | 1518 | 1004.0       | 10040  | 2738 | 813.2       | 8132   | 1FC4 | Overshoot range |
| :            | :      | :    | :            | :      | :    | :           | :      | :    |                 |
| 400.1        | 4001   | 0FA1 | 752.2        | 7522   | 1D62 | 673.3       | 6733   | 1AAD |                 |
| 400.0        | 4000   | 0FA0 | 752.0        | 7520   | 1D60 | 673.2       | 6732   | 1AAC | Rated range     |
| :            | :      | :    | :            | :      | :    | :           | :      | :    |                 |
| -270.0       | -2700  | F574 | -454.0       | -4540  | EE44 | 3.2         | 32     | 0020 |                 |
| < -270.0     | -32768 | 8000 | < -454.0     | -32768 | 8000 | < 3.2       | -32768 | 8000 | Underflow       |

## C.6 Measured values for wire break diagnostic

### Measured values on diagnostic event "wire break", dependent on diagnostics enables

Error events initiate a diagnostics entry and trigger a diagnostics interrupt if configured accordingly.

Table C- 21 Measured values for wire break diagnostic

| Format | Parameter assignment                                                                                                                                                                                                             | Measured values |                   | Explanation                                                                                                                                        |
|--------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| S7     | <ul style="list-style-type: none"> <li>"Wire break" diagnostics enabled</li> <li>"Overflow/Underflow" diagnostics enabled or disabled</li> </ul> ("Wire break" diagnostics takes priority over "Overflow/Underflow" diagnostics) | 32767           | 7FFF <sub>H</sub> | "Wire break" or "Open circuit" diagnostic alarm                                                                                                    |
|        | <ul style="list-style-type: none"> <li>"Wire break" diagnostics disabled</li> <li>"Overflow/Underflow" diagnostics enabled</li> </ul>                                                                                            | -32767          | 8000 <sub>H</sub> | <ul style="list-style-type: none"> <li>Measured value after leaving the undershoot range</li> <li>Diagnostic alarm "Low limit violated"</li> </ul> |
|        | <ul style="list-style-type: none"> <li>"Wire break" diagnostics disabled</li> <li>"Overflow/Underflow" diagnostics disabled</li> </ul>                                                                                           | -32767          | 8000 <sub>H</sub> | Measured value after leaving the undershoot range                                                                                                  |

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