

SERIES 90-30 CONTROLLERS

Product Data Sheet

IC693CPU372-BF

CPU 372 Ethernet controller

FUNCTION	FAMILY	ORIGIN	WEIGHT
CPU 372 Ethernet controller	Series 90-30 controllers	United States	1.20 kg

GE 90-30 Series PLC IC693CPU372-BF is a CPU 372 Ethernet controller for the Series 90-30 controllers. The values below are limited to the exact documented article.

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VERIFIED TECHNICAL DATA

Processor	32-bit embedded CPU
Ethernet	Embedded dual-port interface
User Memory	240 KB
Discrete I/O	4096 input and 4096 output points
Analog I/O	2048 input and 512 output words
Programming	Ladder, IL, ST and C
Baseplates	8 maximum
Real-Time Clock	Battery-backed
Operating Temperature	0 to 60 °C

- Body assembly and inspection cells: Material Handling Systems
- Crushing and grinding process lines: Safety Interlock Systems
- Stock preparation and drying sections: Machine Control Systems

Match IC693CPU372-BF to the installed Series 90-30 controllers, complete wiring, mating hardware, revision and approved configuration. A similar article number does not establish direct interchangeability.

[GE official manufacturer documentation](#)

<https://discreteautomation.emerson.com/>