

MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Reference package for procurement and maintenance review

EPRO

PR6423/003-030 CON021

EDDY CURRENT PROBE CONVERTER

Used with the applicable PR6423 and CON021 configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

Selected official manufacturer pages follow this cover.

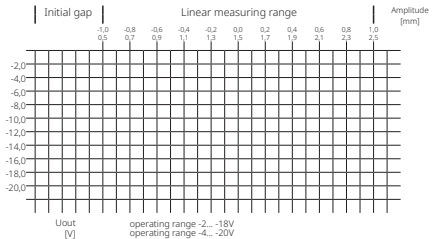
Source: Emerson PR6423 specifications, December 2024; CON021 specifications, August 2017.

8mm Eddy Current Sensor

Non-contact sensor designed for critical turbomachinery applications such as steam, gas and hydro turbines, compressors, gearboxes, pumps and fans to measure radial and axial shaft dynamic displacement; position, eccentricity and speed.



Performance	
Linear Measurement Range	2 mm (80 mils)
Initial Air Gap	0.5 mm (20 mils)
Incremental Scale Factor (ISF)	ISO: 8 V/mm (203.2 mV/mil) ± 5% @ temperature range 0 to 45°C (+32 to +113°F)
Deviation from best fit straight line (DSL)	± 0.025 mm (± 1 mil) @ temperature range 0 to 45°C (+32 to +113°F)
Measuring Target	
Minimum Shaft Diameter	25 mm (0.79")
Target Material (Ferromagnetic Steel)	42CrMo4 (AISI/SAE 4140) Standard Other (On Request)
Environmental, General	
Protection Class	IP66, IEC 60529
Operating Temperature Range	Sensor incl. 1m Cable: -35 to +180°C (-31 to 356°F) Cable & Connector: -35 to +150°C (-31 to 302°F)
Material	Sensor Tip (PEEK Polyether Ether Ketone), Case (Stainless Steel) Cable (PTFE Polytetrafluoroethylene), Connector (Brass, nickel-plated)
Weight (Sensor with 1m Cable)	Approx. 100 grams (3.53 oz)



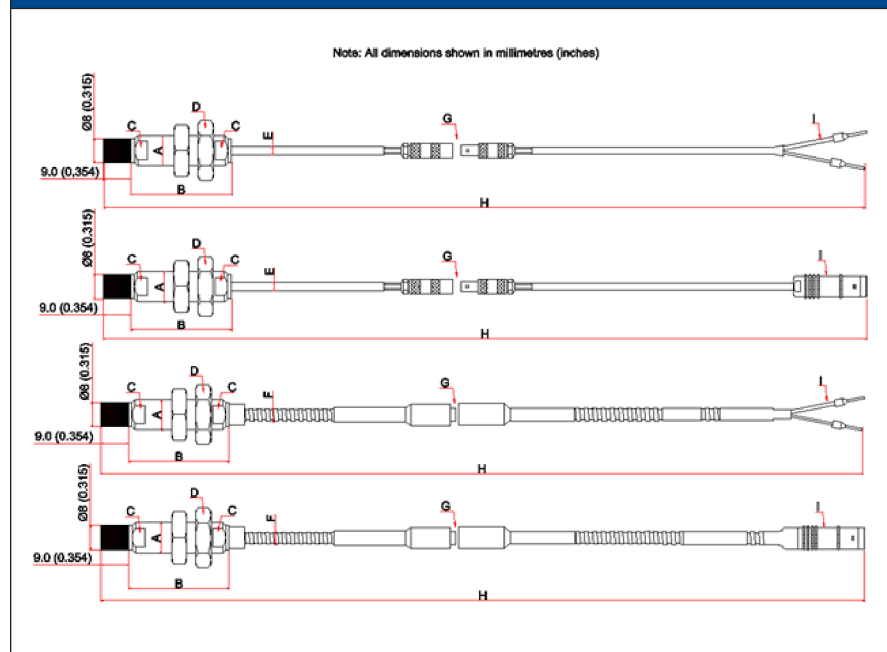
Compliance and Certifications	
CE	2014/30/EU (EN 61326-1) 2014/34/EU 2011/65/EU
ATEX	EN 60079-0 EN 60079-11
IEC-Ex	IEC 60079-0 IEC 60079-11 IEC 60079-26
CSA	CAN/CSA-C22.2 NO. 0-M91 CAN/CSA-C22.2 NO. 157-92 CAN/CSA-C22.2 NO. 213-M1987 CAN/CSA-E60079-15-02 (R2006) CAN/CSA-C22.2 NO. 25-1966 CAN/CSA-C22.2 NO. 61010-1-04 ANSI/UL Standard 913-2004 ANSI/UL Standard 1604-1995 UL 60079-15 2002 UL 61010-1

Hazardous Area Approvals

Intrinsic Safety (ia)	
ATEX / IEC-Ex / CSA	Area classification depends on converter, see converter documentation for details. Sensor temperature classification: T6: $T_a \leq 64^{\circ}\text{C}$ T4: $T_a \leq 114^{\circ}\text{C}$ T3: $T_a \leq 160^{\circ}\text{C}$
Non-sparking (nA)	
ATEX / IEC-Ex / CSA	Area classification depends on converter, see converter documentation for details. Sensor temperature classification: T6: $T_a \leq 64^{\circ}\text{C}$ T4: $T_a \leq 114^{\circ}\text{C}$ T3: $T_a \leq 160^{\circ}\text{C}$

Dimensions

PR6423/xxx-xxx (Standard)



- A. Case thread, M10x1 or 3/8-24UNF
- B. SW 11 mm for M10 threads, SW 7/9-16 in for 3/8-24UNF threads
- C. Standard cable diameter 2.8 mm (0.110 in), minimum bending radius 25 mm (0.984 in)
- D. Armored cable diameter 6 mm (0.236 in), minimum bending radius 35 mm (1.378 in)
- E. Optional Adapter Plug after 1m cable from Sensor
- F. Cable Length (Tolerances 0... +10%)
- G. Lemo connector (male), 11.0 mm (0.433 in) diameter or open cable end

Ordering Information

Tip Diameter	Case Threads	Armored Cable	Model No.
8mm	M10x1	No	PR6423/00
		Yes	PR6423/01
			PR6423/03*
	3/8"-24 UNF	No	PR6423/10
		Yes	PR6423/11
			PR6423/13*

*Armored cable option for Reverse Mount, if Adapter Plug is chosen.

Model No.	Case Thread X	Adapter Plug X	Cable Length X	Cable End X
PR6423/00	0 25mm	0 With	0 4.0m	0 Lemo*
PR6423/01	1 35mm	1 Without	1 5.0m	1 Open
PR6423/10	2 45mm		3 8.0m	
PR6423/11	3 55mm		F 9.0m	
	4 65mm		4 10.0m	
	5 75mm			
	6 85mm			
	7 95mm			
	8 105mm			
	9 115mm			
	E 155mm			
	H 195mm			
	R Reverse Mount			

*Not available, if Reverse Mount without Adapter Plug is chosen.

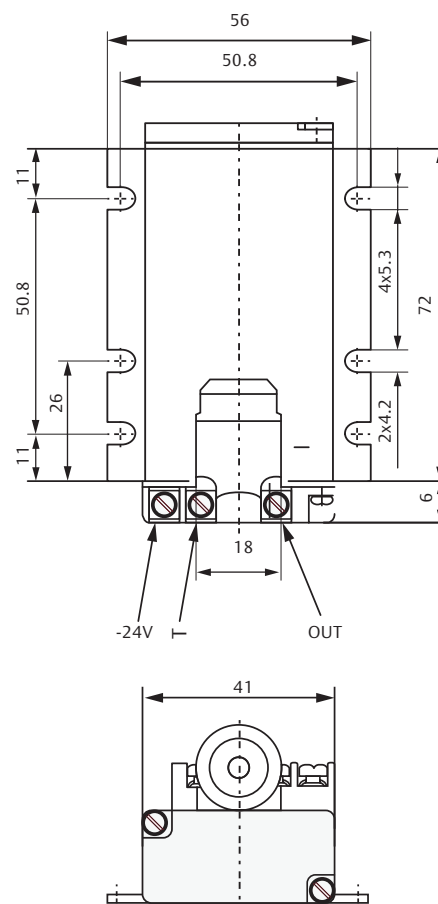
Example: PR6423/000-000

ECS 8mm, M10X1, NO ARMOR, 25MM SLEEVE, 1+3M CABLE, LEMO

Eddy Current Signal Converter

Sensor Signal Converter designed for critical turbo machinery applications such as steam, gas and hydro turbines, compressors, pumps and fans to measure radial and axial shaft displacement, position, eccentricity and speed/key.

Dynamic Performance	
Frequency Range (-3 dB)	0 to 20000 Hz
Rise Time	<15 μ s
NOTE: Designed for PR6422, PR6423, PR6424, PR6425, PR6426, PR 6453 For extended range use: CON021/91x-xxx PR6425 always requires extended range converter	
Environmental	
Operating Temperature Range	-30 to 100°C (-22 to 212°F)
Shock and Vibration	5g @ 60 Hz @ 25°C (77°F)
Protection Class	IP20
Power & Electrical	
Supply Voltage Range	-23V to -32V (Output Range -4V to -20V)
	-21V to -32V (Output Range -2V to -18V)
Physical	
Housing Material	LMgSi 0.5 F22
Weight	~120 grams (4.24 oz)
Mounting	4 Screws M5x20 (Included in Delivery)
Connections:	Transducer
	Self-Locking Lemo-Plug
	Supply/Output
	Screw Terminal Type (max.1.5mm ² , wire)



Compliance and Certifications	
CE	2014/30/EU 2014/34/EU 2011/65/EU EN61326-1 DIN EN 50581
ATEX	EN 60079-0:2009 EN 60079-11:2012
IEC-Ex	IEC 60079-0:2007-10; Edition 5 IEC 60079-11:2011; Edition: 6.0 IEC 60079-26:2006; Edition: 2
CSA	CAN/CSA-C22.2 NO. 0-M91 CAN/CSA-C22.2 NO. 157-92 CAN/CSA-C22.2 NO. 213-M1987 CAN/CSA-E60079-15-02 (R2006) CAN/CSA-C22.2 NO. 25-1966 CAN/CSA-C22.2 NO. 61010-1-04 ANSI/UL Standard 913-2004 ANSI/UL Standard 1604-1995 UL 60079-15 2002 UL 61010-1

Hazardous Area Approvals

Intrinsic Safety (iA)	
ATEX	II 2 G Ex ia IIC T4 Gb, $-20^{\circ}\text{C} \leq T_a \leq 80^{\circ}\text{C}$ (Use with current limiting, e.g.: safety barrier)
IEC-Ex	Ex ia IIC T4 Gb, $-20^{\circ}\text{C} \leq T_a \leq 80^{\circ}\text{C}$ (Use with current limiting, e.g.: safety barrier)
CSA	Class I Division 1, Groups A, B, C, D, T4 T4: $-25^{\circ}\text{C} \leq T_a \leq 80^{\circ}\text{C}$ (Use with current limiting, e.g.: safety barrier)
Non-sparking (nA)	
CSA	Class I Division 2, Groups A, B, C, D Ex nA II T3..T4 AEx nA II T3..T4 T4: $-25^{\circ}\text{C} \leq T_a \leq 80^{\circ}\text{C}$