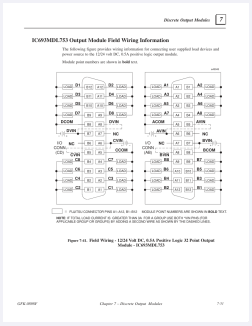
FIELD INSTALLATION QUICK GUIDE

Installation Instructions

IC693MDL753

32-point positive-logic DC output module



PRODUCT	IC693MDL753
FAMILY	Series 90-30 PLC I/O
FUNCTION	32-point positive-logic DC output module
STATUS	Verify exact installed equipment

Prepared by Amikon Limited from GE Fanuc documentation. This guide supplements the complete manufacturer manual and site procedure.

01 CONFIRM THE ORDERED CONFIGURATION

Rated voltage	12 to 24 V DC, positive logic
Output voltage range	10.2 to 28.8 V DC
Outputs per module	32
Output grouping	Four isolated groups of eight outputs
Output current per point	0.5 A maximum
Output current per group	4 A maximum

02 PREPARATION AND CONNECTION

- Confirm the complete IC693MDL753 article number and installed revision.
- Isolate applicable electrical and process energy using the approved site procedure.
- Record every connector, cable, terminal, shield and protective-earth connection before removal.
- Install without forcing keyed parts, then secure terminals, latches, fasteners and cable supports.

03 OFFICIAL INSTALLATION REFERENCE

IC693MDL753 Output Module Field Wiring Information

The following figure provides wiring information for connecting user supplied load devices and power source to the 12/24 volt DC, 0.5A positive logic output module.

Module point numbers are shown in **bold** text.

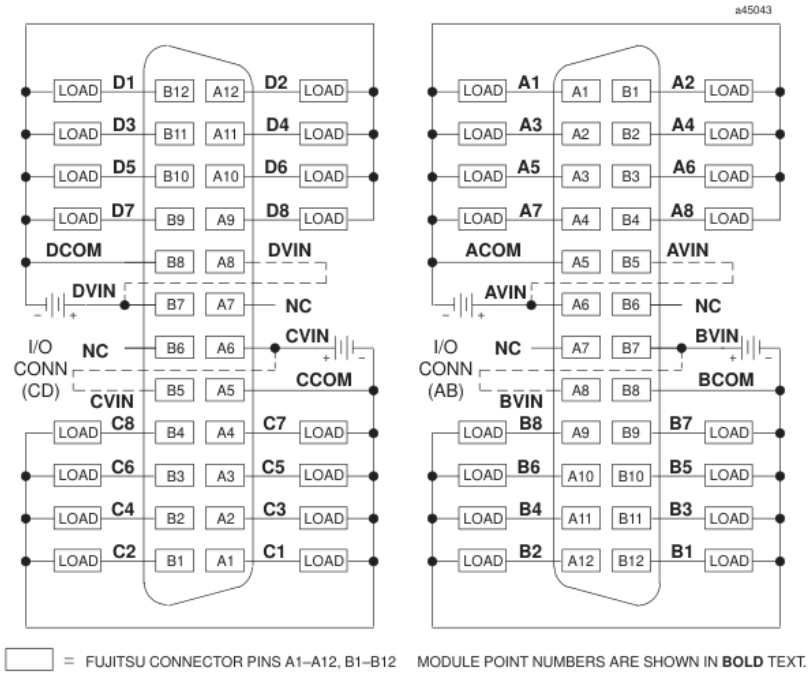


Figure 7-41. Field Wiring - 12/24 Volt DC, 0.5A Positive Logic 32 Point Output Module - IC693MDL753

Official manufacturer page reproduced at its original aspect ratio.

04 COMMISSIONING CHECKS

01	Confirm product identity and mechanical seating.
02	Verify the documented supply before energising.
03	Inspect polarity, shielding and protective-earth connections.
04	Restore power in the approved sequence and observe status indications.
05	Test each connected input, output or communication path.
06	Record diagnostics and functional-test results before return to service.

05 CONTROLLED DOCUMENT

Official source	GE Fanuc Series 90-30 PLC I/O Module Specifications, GFK-0898F, July 2000
Product record	IC693MDL753
Manufacturer	GE Fanuc
Warranty	12 months from AMIKON
Support	INFO@AMIKON.CN

AMIKON PRODUCT SUPPORT

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