MANUFACTURER DOCUMENT PACKAGE

Manufacturer's Manual

Reference package for procurement and maintenance review

GE FANUC

IC693ACC320A

POWER SUPPLY MECHANICAL SPARE-PARTS KIT REVISION A

Used with the applicable Series 90-30 configuration.

REFERENCE PACKAGE

OFFICIAL DOCUMENT

Selected official manufacturer pages follow this cover.

Source: GE Fanuc Series 90-30 maintenance manual spare-parts section

Spare/Replacement Parts

Two kits (IC693ACC319 and IC693ACC320) provide mechanical spare parts for Series 90-30 modules. One covers I/O CPU, PCM, and other modules; the other is for power supply modules. These kits provide parts such as module levers, front covers, cases, etc. The following table describes the contents of each kit.

Table 13-2. Spare/Replacement Parts

Spare Parts	Contents
IC693ACC319: Spare parts kit for I/O, CPU,and PCM modules	(qty. 10) I/O, CPU, PCM case lever (qty. 10) Spring pins cap (qty. 2) PCM module front cover (qty. 2) PCM lens cap (qty. 2) CPU module case
IC693ACC320: Spare parts kit for power supplies	(qty. 2) Power supply lever (qty. 2) Spring pin for power supply lever (qty. 2) Spring for power supply lever (qty. 2) Power supply lens cap (qty. 2) Power supply terminal cover
IC693ACC301 (see Note) Memory Backup Battery	(qty. 2) Memory backup battery for CPU and PCM modules
Fuses	See "Fuse List For Series 90-30 Modules" table in this chapter.
Modules	You may wish to maintain spare PLC modules. Many systems have more than one of a particular catalog number, such as power supplies (each rack has one) and I/O modules. In these cases, one of each type would serve as backups for several modules.
IC693ACC311 Removable Module Terminal Board	(qty. 6) Removable terminal boards used on many I/O modules and some Option modules.
44A736756-G01 CPU (CPU350 - 364) Key Kit	Kit contains 3 sets (6 keys). Same key fits all applicable CPUs.

Note: The IC693ACC301 batteries have a shelf life of 5 years (see Chapter 6 of GFK–0356P, or later version, for instructions on how to read battery date codes). Periodically, outdated batteries should be removed from stock and disposed of according to the battery manufacturer's recommendations.